



OHS
SDGs
健康勞動力

2025

職場永續健康與安全 國際研討會

International Conference on
Sustainable
Occupational Health and Safety



From Compliance to Culture: Bridging OHS and ESG for a Healthier Future of Work



Michelle Garner-Janna, CSP, CPE
Chief Experience Officer & Co-Founder

WHAT WORKS INSTITUTE
FOR ENVIRONMENTAL, HEALTH & SAFETY™

What Works Institute

The What Works Institute partners with organizations globally to transform workplace safety & well-being through:

- Evidence-based research on OHS practices
- Cross-cultural collaboration with local experts
- Strategic integration of well-being into ESG frameworks



Priority Topics

- AI in EHS
- Culture & Workforce Dynamics
- Human-Centric Safety & Health
- Modernizing Metrics & Measurement
- Climate Change/Heat Stress
- Mental Well-being



Look Ahead - A Future Ready Approach to ESG



Environment

Climate as a driver of human health



Social

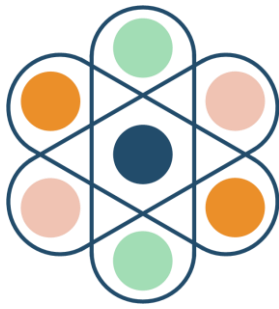
Mental well-being as a core social imperative



Governance

Integrating OSH into ESG oversight and accountability

Climate Change is a Human Safety Issue



Extreme Weather Events



In 2024, extreme weather events led to the displacement of **40 million people** and caused **8,700 deaths** globally.

Van Dijk, A. I. J. M., Beck, H. E., Boergens, E., de Jeu, R. A. M., Dorigo, W. A., Edirisinghe, C., Forootan, E., Guo, E., Güntner, A., Hou, J., Mehrnegar, N., Mo, S., Preimesberger, W., Rahman, J., & Rozas Larraondo, P. (2025). *Global Water Monitor 2024: Summary Report*. Global Water Monitor Consortium. Retrieved from www.globalwater.online

Environmental Health Risks



Global cost of air pollution-related illnesses was approximately **\$8.1 trillion in 2019**, equivalent to **6.1% of global GDP**.

World Bank. (2022). *The global health cost of PM_{2.5} air pollution: A case for action beyond 2021*. World Bank. <https://documents1.worldbank.org/curated/en/455211643691938459/pdf/The-Global-Health-Cost-of-PM-2-5-Air-Pollution-A-Case-for-Action-Beyond-2021.pdf>

Supply Chain Disruption

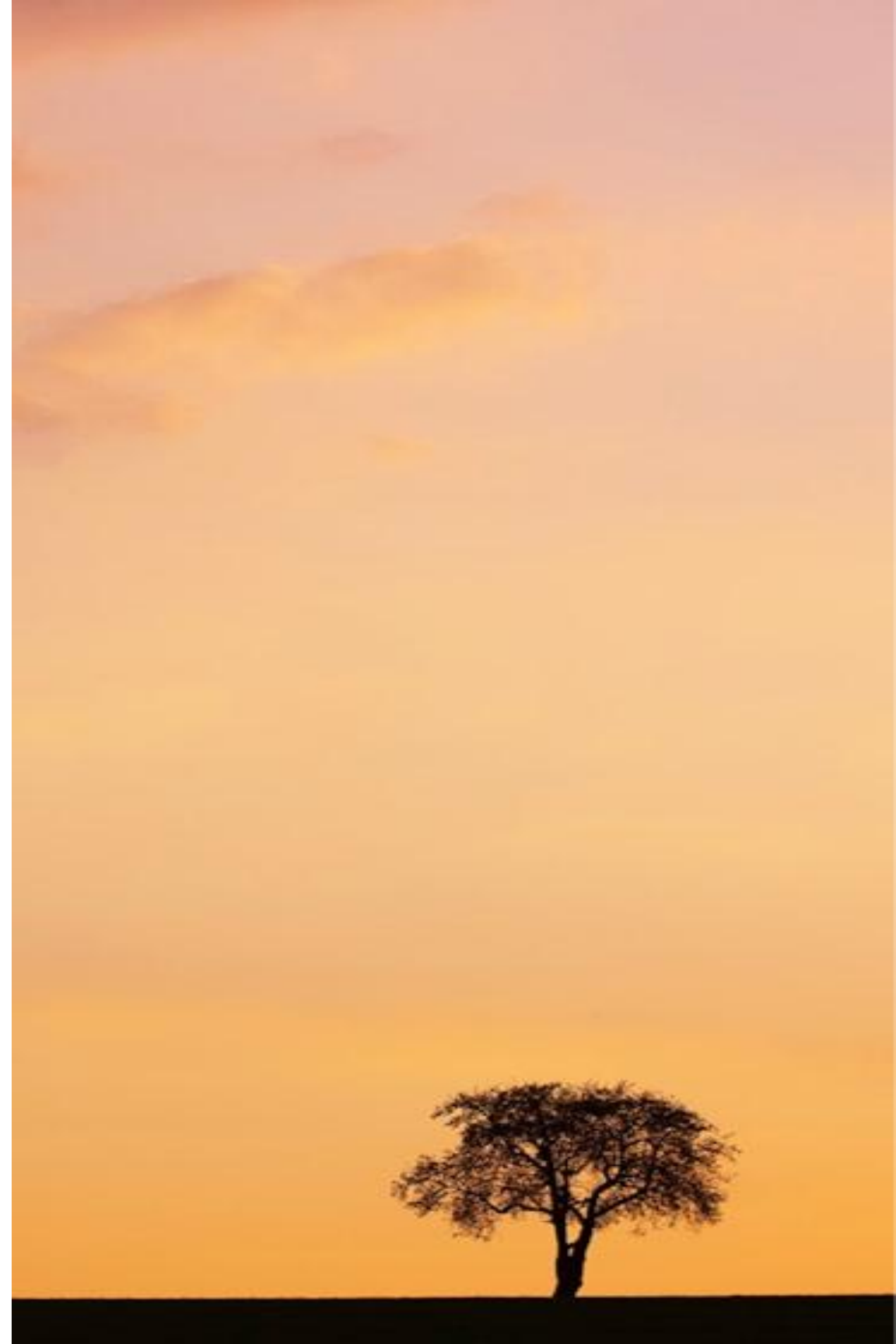


Winter Storm Uri disrupted nearly **78%** of U.S. ethylene production and **shut down** major semiconductor fabs in Texas, causing **significant workforce disruption**.

S&P Global Commodity Insights. (n.d.). *Impact of Winter Storm Uri on chemical markets*. S&P Global. <https://stage.www.spglobal.com/commodityinsights/en/ci/topic/impact-of-winter-storm-uri-on-chemical-markets.html>

Heat Stress in the Workplace

- Rising global temperatures
- Increased exposure
- Increased risk for employees
- Increased organizational risks



Productivity and Organizational Risk

Increased Incidents

Reduced Efficiency

Legal and Financial Risks

Global Impact





Physiological Factors Contributing to Heat Stress

1 Metabolic Heat Production

2 Individual Characteristics

3 Medical Conditions and Medications

4 Clothing and PPE

Environmental Factors Influencing Heat Stress

**Temperature and
Humidity**



**Solar Radiation &
Ventilation**



Urban Heat Islands



Heat Illness & Injury Prevention Plan (HIIPP)



Mandatory Plan

Required for all covered employers



Site-Specific Controls

Customized hazard evaluation and prevention



Employee Input

Non-managerial workers must contribute



Annual Review

Regular updates required

Initial Heat Trigger Requirements (26.7° C+)



Cool Drinking Water

Provide 1 quart per employee per hour



Shade Access

Ensure air-conditioned or shaded break areas



Rest Breaks

Allow and encourage paid breaks as needed



Monitoring

Track temperatures and employee heat exposure



Acclimatization

Special procedures for new or returning workers

High Heat Trigger Requirements (32.2°C+)



Mandatory Rest Breaks

15-minute paid breaks every 2 hours



Buddy System

Paired workers or regular communication checks



Enhanced Monitoring

Increased observation for heat illness symptoms



Additional Training

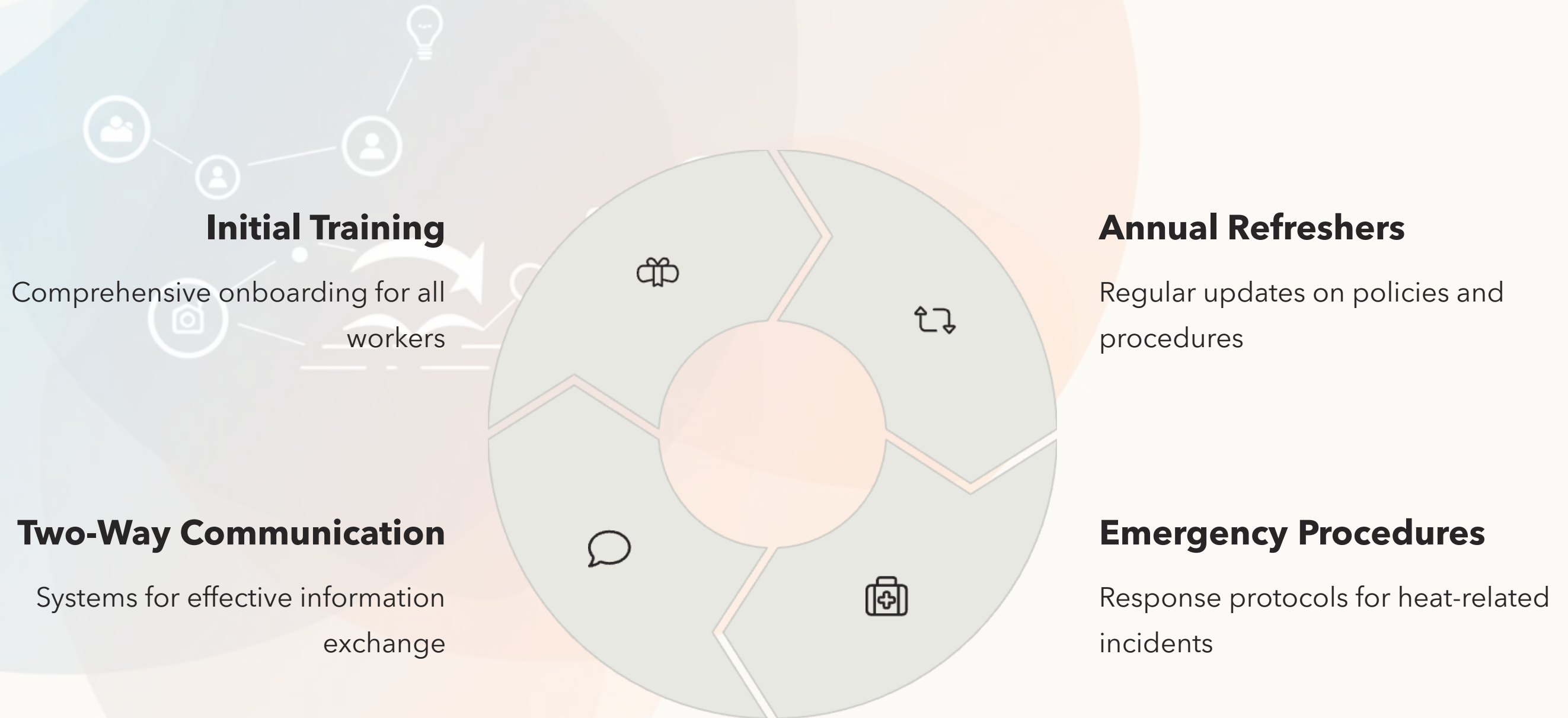
Special instruction on high heat procedures



Heat Hazard Alerts

Post critical information in work areas

Training and Communication



Workplace Assessments and Monitoring

- Regular assessments, including temperature and humidity monitoring.
- Implement engineering or administrative controls based on these assessments.



Real World Usage: Wearables in Construction



Challenge

- Workers in high-heat zones ($\geq 95^{\circ}\text{F}$) frequently experienced symptoms of **heat exhaustion** and **dehydration**
- Increased **lost-time incidents during summer months**
- Need for **real-time monitoring** without disrupting work

Solution

- Deployed **wearable sensors** to 200+ workers over a 3-month pilot
- Sensors measured core body temperature, heart rate, sweat loss, and environmental heat index
- Data streamed to a mobile dashboard monitored by site supervisors

Results

- **36% reduction in heat-related illnesses** compared to previous summer
- Supervisors received **35 early-warning alerts**, allowing proactive hydration/rest
- Positive employee feedback: 82% reported feeling "safer and more aware"

Measure What Matters

To manage heat stress risk responsibly, we must start measuring where it hurts the most: on the health and safety of people.



Heat Stress Impact	Example OSH Metrics
Heat waves	Leading: Number of modified shifts due to heat index Lagging: Heat-related incidents
Core body temperature elevation	Leading: % of workers monitored with wearable sensors or real-time body temp checks Lagging: Incidence of heat exhaustion or heat stroke
Reduced concentration & decision-making	Leading: % of high-risk tasks rescheduled outside of peak heat hours Lagging: Human error or near-miss incidents during high heat
Heat-affected PPE compliance	Leading: % of jobs with heat-adapted PPE (e.g., cooling vests, breathable gear) Lagging: Non-compliance or PPE removal events due to overheating
Worker perception of safety	Leading: Frequency of heat-related safety briefings and check-ins per month Lagging: Survey responses indicating heat-related safety concerns



What Works Institute Heat Stress Maturity Model, Implementation Guide & Toolkit

This toolkit provides a **detailed guide for developing and executing** a heat stress management plan, including policy development, program templates, and **practical guidance** for various work environments.

HEAT STRESS, INJURY
& ILLNESS PREVENTION

A What Works Implementation Guide

Heat Stress Maturity Model



Basic Compliance

Focus:

Minimum Requirements
Provide Water, Breaks, Shade
Some Monitoring Activity
Minimal Training
Challenges
Inconsistency & Incidents



Developing Systems

Focus:

Systematic Approach
Formal Policies, Acclimatization
Regular Monitoring and Training
Data Collection & Trending
Challenges
Gaps & Integration



Proactive Management

Focus:

Robust Integration
Advanced Monitoring Tech
Dynamic Scheduling & Data
Extensive & Tailored Training
Challenges
Continuous Evaluation



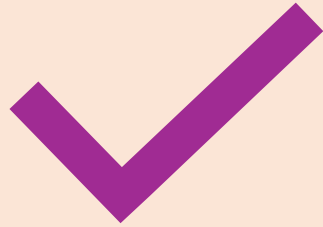
World-Class Practices

Focus:

Innovation & Improvement
Latest Strategies
External-Facing Contributions
Leadership & Wellbeing Ties
Challenges
Cultural Sustainment



What Works Guidance Document



**Recommended Corporate
Heat Stress Policy**



**Program Guidance &
Sample Program Template**



Practical Rollout Tools

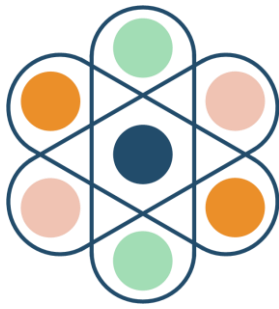
For FREE access to the WW Heat Stress Implementation Guide, contact hello@whatworksinstitute.com

Social

MENTAL WELL-BEING



The Invisible Indicators for Sustainability



Not all workplace risks are visible. Psychological safety and mental well-being are among the most important (and most underreported) factors in a sustainable workforce.

15%

**Working Adults
(WHO)**

Suffering from
diagnosable mental
health conditions

\$1T

**Annual Cost
(WHO)**

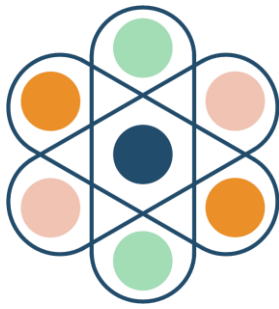
Global economic
impact of depression
and anxiety in lost
productivity

76%

**Investors
(PwC)**

Now consider workforce
well-being in
investment decisions

Mental Well-being fits in ESG Reporting



ISO 45003

Offers a global standard specifically for managing psychological health in workplaces

ESRS S1 (EU's CSRD)

Requires disclosures on absenteeism, work-related stress, and access to support

GRI 403

Now encourages reporting on psychosocial risks in sustainability disclosures



Taiwan GRI 403: Occupational Health & Safety (2018)	Connection to Mental Well-being & Psychological Safety
Strategic alignment with ESG disclosure requirements	Focus on mental well-being, psychological safety, & long-term workforce sustainability
Emphasis on leading indicators (not just injury rates)	Metrics tied to psychological safety, HOP & SIF prevention
Worker health beyond physical risk, including mental well-being	Case studies: Johnson & Johnson and Unilever
Worker participation & psychological safety	Psychological safety & learning teams
Leadership responsibility (Governance pillar)	Modeling ESG culture of care, equity & accountability

What is Mental Well-being?



Emotional Balance

The ability to recognize, understand, and effectively manage the full spectrum of emotions, even during challenging times.



Cognitive Clarity

Mental sharpness, focus, and the capacity to make decisions without being clouded by stress or anxiety.



Social Connection

Meaningful relationships and a sense of belonging that provide support and purpose within the workplace community.

Mental Well-being: A Strategic Imperative

Effective framing focuses on:

- Resilience and energy management
- Work-life harmony and family well-being
- Team cohesion and collective strength
- Stress balance and sustainable performance



The Business Case for Mental Well-being



Productivity & Performance

Research by Harvard Business Review found that companies with strong mental health support see up to **36%** higher productivity and **21%** higher profitability than industry peers.

Talent Retention

Deloitte's 2023 workplace survey revealed that **78%** of Generation Z and **67%** of Millennials consider mental health support when choosing employers, with improved retention rates of up to **40%**.

Innovation Capabilities

Google's Project Aristotle found that psychological safety was the **#1** predictor of high-performing teams, with psychologically safe environments generating **3.5x** more innovative solutions.

Psychological Safety: The Foundation of Inclusive Culture

"Psychological safety is present when people feel free to express relevant thoughts and feelings without fear of negative consequences to self-image, status, or career."

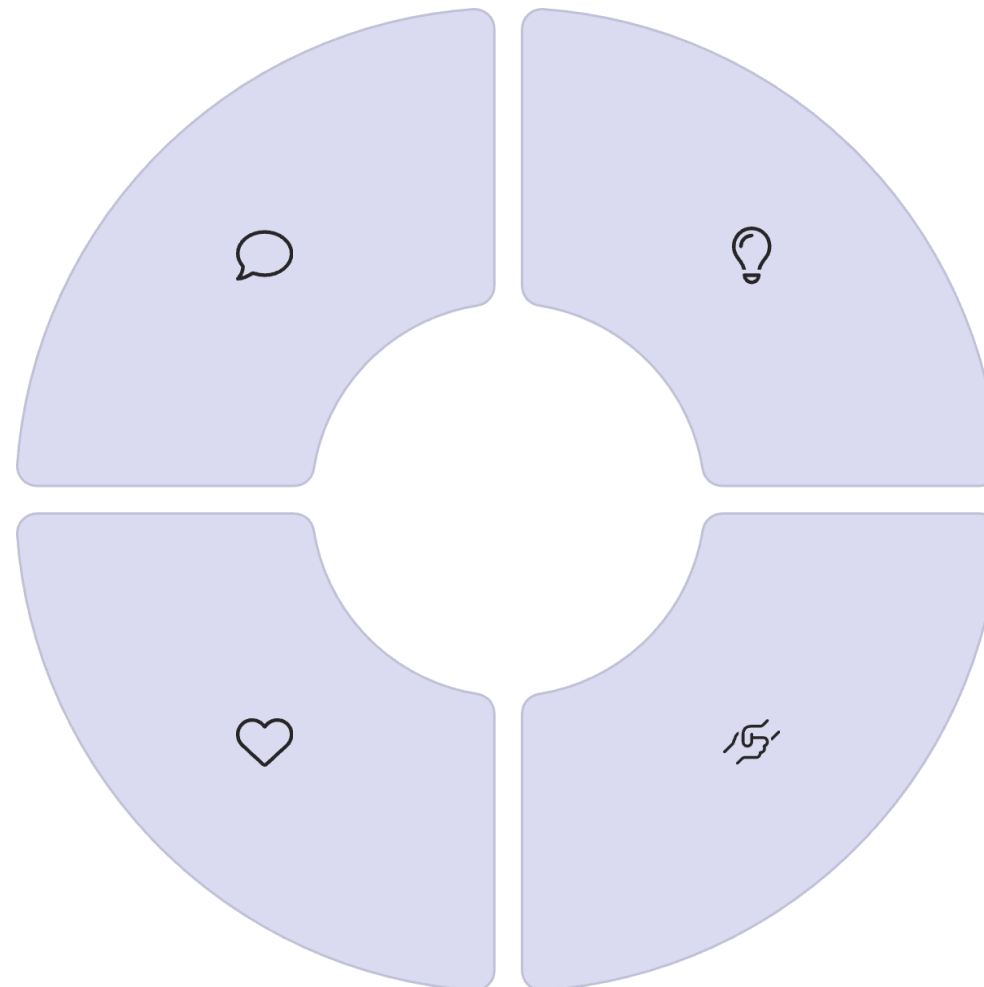
– Amy Edmondson, Harvard Business School

Speaking Up

Freedom to voice concerns without fear of punishment or ridicule

Being Authentic

Acceptance of genuine self-expression and diverse perspectives



Taking Risks

Permission to experiment, innovate and occasionally fail

Seeking Help

Ability to admit knowledge gaps and ask for assistance

Practical Leadership Levers for Psychological Safety



Manager Mental Health Literacy

Equip leaders with skills to recognize warning signs, have supportive conversations, and appropriately direct team members to resources



Peer Support Networks

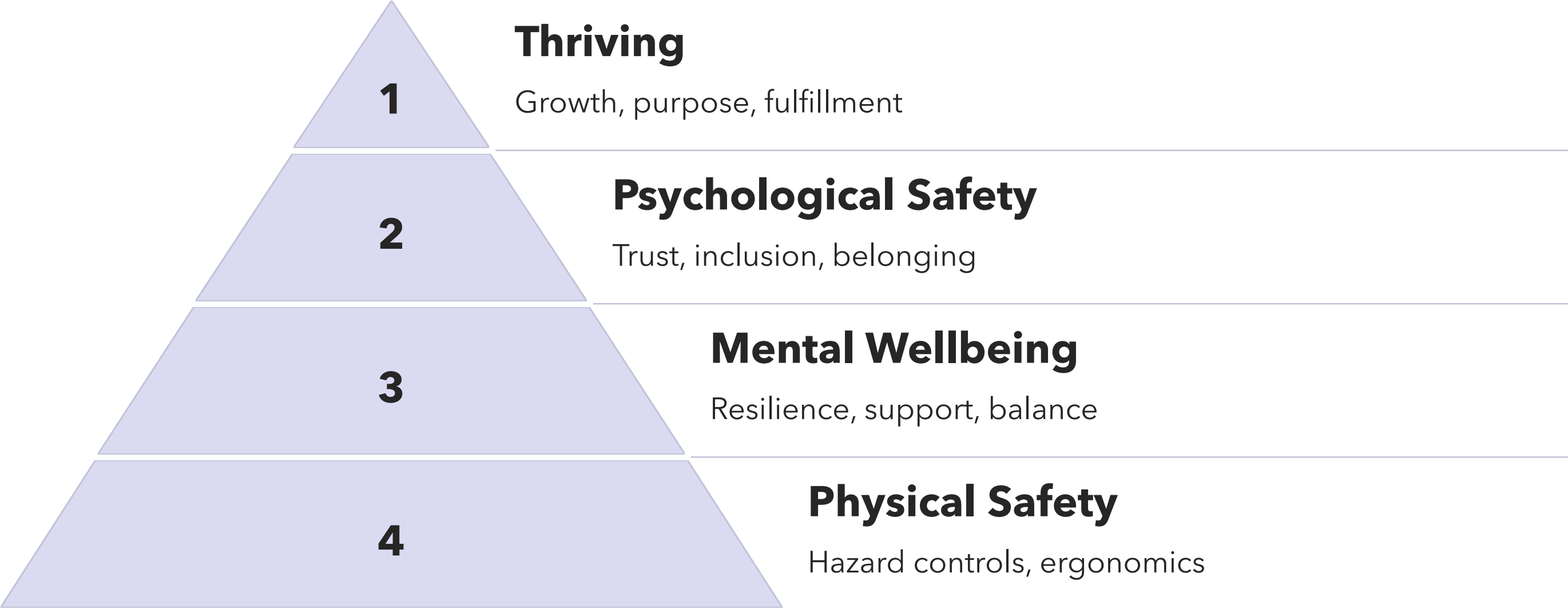
Establish structured programs that train colleagues to provide initial support, reducing stigma and creating multiple pathways to help



Worker Voice in Safety

Create meaningful participation opportunities in safety decisions through committees, town halls, and regular feedback channels

Building a Sustainable Workforce



A sustainable workforce requires building from fundamental physical safety through psychological wellbeing to create environments where people can truly thrive.

Practical Implementation: Start Small, Move Strategically

Assess Current State

Add well-being questions to employee surveys;
conduct focus groups with cultural sensitivity

1

2

Build Awareness

Launch communication campaigns using
culturally appropriate language and examples

3

Develop Leadership

Train managers on empathetic listening and
psychological safety principles

4

Create Support Systems

Implement peer support networks alongside
professional resources

5

Measure Progress

Track positive indicators: trust, team cohesion,
workload balance, engagement



ACT NOW: MENTAL WELL-BEING CAN BE A ROBUST SAFETY METRIC



ASSESS NOW

Implement mental fatigue checks before high-risk tasks



MEASURE IMPACT

Track near-misses against well-being metrics



PREVENT SIFs

Mental well-being = lives saved

Measure What Matters

To manage mental well-being responsibly, we must measure what we too often miss: how people are coping, struggling, and sustaining at work.



Mental Well-being Impact	Example OSH Metrics
Chronic Stress	Leading: % of employees in high-stress roles receiving stress prevention training; Lagging: Absenteeism or burnout-related sick leave rates
Workplace Harassment	Leading: % of managers trained in respectful workplace practices; Lagging: Number of formal harassment complaints filed
Isolation/Loneliness	Leading: Frequency of team engagement activities and inclusion check-ins; Lagging: Survey-reported feelings of disengagement or exclusion
Trauma Exposure	Leading: Participation in post-incident psychological debriefing sessions; Lagging: Post-incident mental health claims or PTSD diagnoses
Job Insecurity	Leading: Number of communications around job stability and career support programs; Lagging: Exit interview mentions of job-related anxiety or trust erosion



Real World Use Cases - A Western Approach

A look at how two organizations have integrated employee well-being and psychological safety with sustainability efforts.



Johnson & Johnson: Health & Wellness Framework

1

Live for Life® (1979)

On-site fitness centers, health screenings, and educational resources on nutrition and stress management

2

Incentivized Health Risk Assessments (1995)

\$500 health-benefits credit increased participation from 26% to 90%

3

Culture of Health

Global initiative with goals of 90% participation and 80% achieving "low risk" health profiles

4

Energy for Performance® (E4P)

Two-day energy management course with 60,000+ participants; 91% anticipated productivity gains

Johnson & Johnson:

Psychological Safety Measures



Healthy Mind Policy

Educates employees on mental well-being, conducts workplace risk analyses, provides training to reduce stigma, and offers stress management resources



Mental Health Diplomats

600+ employees across 21 countries raising awareness and providing resources for mental health challenges



meQuilibrium App

Utilizes behavioral psychology to reduce stress and improve resilience, available to employees and families in the U.S. and Puerto Rico

Johnson & Johnson:

ESG Integration

Employee Well-being as ESG Cornerstone

- Empowering employees through caring, learning, and inclusion initiatives
- Health for Humanity Goals aligned with UN Sustainable Development Goal #3
- Transparent reporting through annual Health for Humanity Reports

\$565

Annual Savings
Per employee from wellness programs

\$2.71

Average ROI
For every dollar spent on wellness programs

\$250M

Cost Savings
In healthcare costs (2002-2008)

Unilever: Global Mental Health Strategy

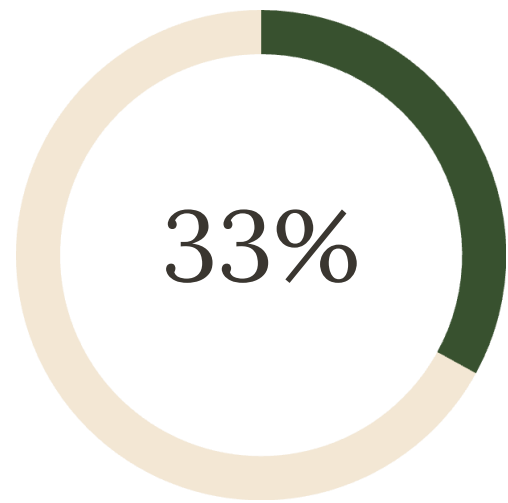
Comprehensive Approach

- Employee Assistance Programs providing confidential support
- Mental health training for managers to recognize and address issues
- Stress management resources accessible to all employees

Part of broader ESG strategy emphasizing the 'Social' component by prioritizing employee well-being



Unilever: Measurable Impact



Reduction in Absence

Decrease in employee absence
due to mental health issues



Annual Savings

Cost savings from reduced mental
health-related absences

Your Call to Action: From Insight to Implementation



Individual Actions

- Advocate for psychological safety in team meetings
- Develop personal wellbeing strategies
- Model vulnerability and open communication



Organizational Steps

- Conduct psychological safety assessments
- Train leaders in mental health literacy
- Integrate wellbeing metrics into executive scorecards



Measure & Evolve

- Establish baseline psychological safety metrics
- Create quarterly review mechanisms
- Link ESG goals to mental wellbeing outcomes

Governance: The Foundation of Safety Leadership

Good governance transforms safety policies into protection for our workforce. As occupational safety and health leaders, you serve as the critical connection between frontline workers and executive decision-makers. Your leadership approach directly impacts how effectively we address heat stress, mental wellbeing, and other occupational hazards.



Integrating OSH into Oversight

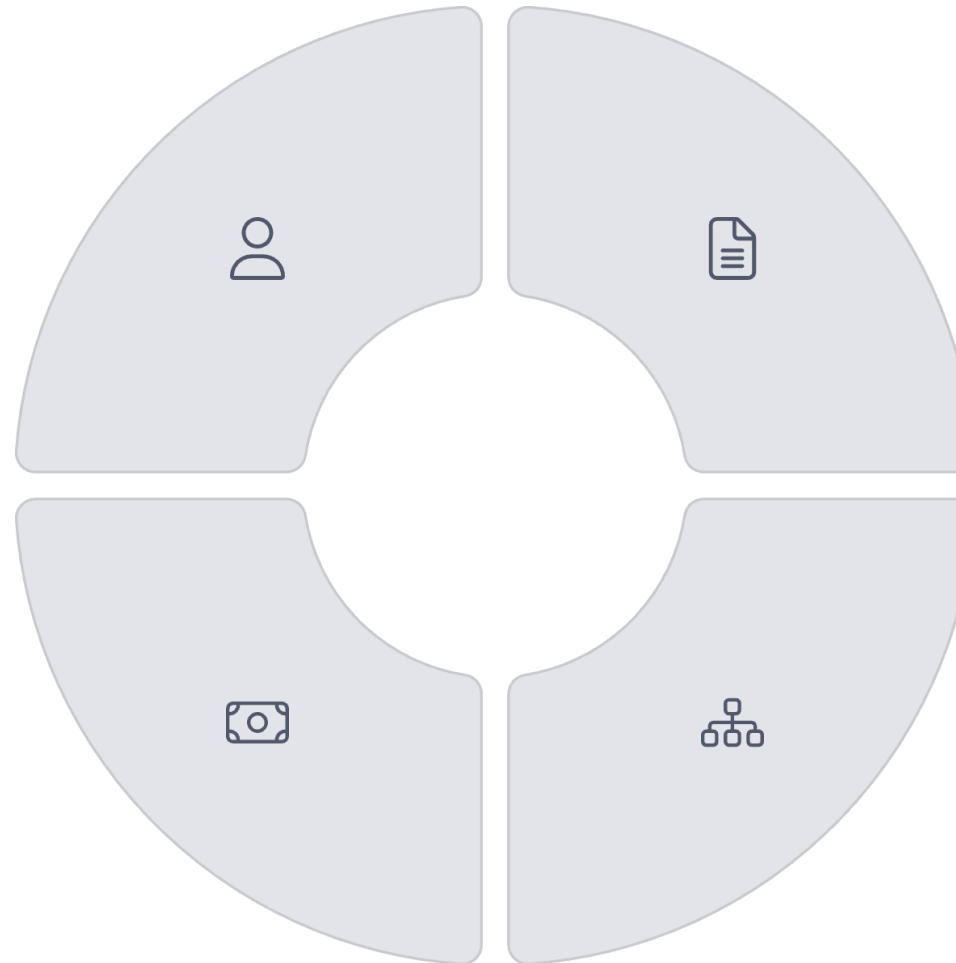


Board Oversight

Risk committees informed about climate and mental health impacts on workers, with regular reporting on key OSH metrics and trends

Incentive Alignment

Executive compensation linked to safety and well-being improvements, creating financial motivation for OSH excellence



Transparent Disclosure

Comprehensive OSH reporting integrated into ESG disclosures following established frameworks (TCFD, GRI, SASB)

Cross-functional Accountability

Structured collaboration between HR, Safety, Legal and Sustainability teams to address emerging OSH-ESG challenges

Principles of Strong OHS Governance

1

Visibility

Make heat stress and mental health **visible in safety metrics** and leadership dashboards. Remember that what isn't tracked isn't effectively managed.

2

Voice

Encourage **bottom-up communication**: listen deeply to workers' experiences with fatigue, stress, and safety challenges under heat conditions. Psychological safety enables physical safety.

3

Responsiveness

Translate identified risks into **actionable recommendations**. Escalate when needed, but also **educate and empower** teams at all levels to address safety concerns.

4

Accountability

Build systems where everyone, from frontline staff to executives, knows their **role in protecting people**. Safety is not one person's job; it's **everyone's responsibility**.

Governance & Safety Leadership Excellence



Be Proactive

Anticipate potential hazards and implement preventive measures before incidents occur.

Be Relational

Build trust with both your workforce and leadership through consistent communication and demonstrated care.

Be Courageous

Speak up when conditions aren't safe, even when it means challenging established processes or timelines.

Be Collaborative

Engage HR, Facilities, Environmental teams, and Finance—safety requires cross-functional partnership.

Be Consistent

Make safety not just a program but an integral part of your organizational culture and daily operations.

You Are Guardians of Human Potential

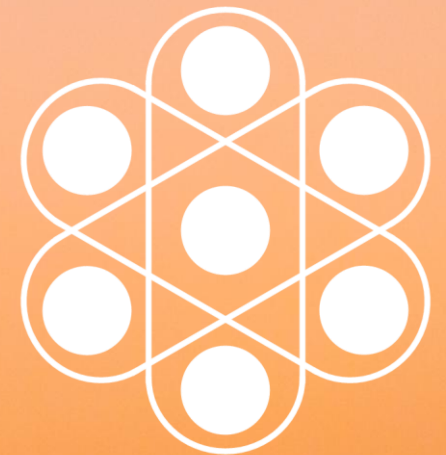
You are not just safety professionals, you are guardians of human potential. Whether facing rising heat or rising stress, your voice, your vigilance, and your values are what keep people safe.



Questions?

michelle@whatworksinstitute.com

whatworksinstitute.com



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