

Annual Report of Labor Inspection Statistics in 2025

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Status of Labor Inspection Implementation in 2025

I. Labor situation

Based on the 2021 Industry, Commerce and Service Census of the Directorate General of Budget, Accounting and Statistics, Executive Yuan, and “Agriculture, Forestry, Fishing and Animal Husbandry Census in 2020”, in accordance with data on the total number of profit-seeking enterprises registered with the Ministry of Finance, there is currently a total of 866,750 registered business entities in Taiwan. (see Table 1-1)

The total of 866,750 business entities registered as hiring workers under the Labor Standards Act employed more than 9,058,879 workers, of which 196,656 business entities were in Taiwan Province, and accounted for 22.689% of the total; 151,829 business entities were in New Taipei City, and accounted for 17.517% of the total; 137,419 business entities were in Taipei City, and accounted for 15.855% of the total; 77,423 business entities were in Taoyuan City, and accounted for 8.933% of the total; 135,551 business entities were in Taichung City, and accounted for 15.639% of the total; 63,990 business entities were in Tainan City, and accounted for 7.383% of the total, and 103,882 business entities were in Kaohsiung City, and accounted for 11.985% of the total (Hsinchu Science Park, Central Taiwan Science Park, Southern Taiwan Science Park, and Export Processing Zones in Taichung, Chungkang, Pingtung, Kaohsiung and Nanzi were included with Taiwan Province and municipalities directly under the central government. (see Table 1-1)

Broken down by industry type, 2,723 business entities were in the chief industries subject to the Occupational Safety and Health Act, which comprised agriculture, forestry, fishing, and animal husbandry, 222 business entities comprised mining and quarrying, 143,022 business entities comprised manufacturing, 649 business entities comprised electricity and gas supply industry, 4,755 business entities comprised water supply and pollution control industry, 100,311 business entities comprised construction engineering industry, and 19,926 business entities comprised transportation and storage industry. (see Table 1-1 for more details)

II. Status of labor inspection implementation

1. Total number of inspections

Labor inspection implementation approaches included working condition case inspections, occupational health and safety case inspections, cross-checking, appeal and petitionary case inspections, occupational accident case inspections, and general inspections (simultaneously inspecting both working conditions and occupational health and safety facilities).

A total of 35,066 inspections of working conditions were conducted in 2025, and these inspections uncovered 7,940 violations; the penalty rate was 22.64%, and fines totaled NT\$343,630,000. (see Table 2-1)

Of the total of 35,066 inspections of working conditions, 5,837 inspections took place in Taipei City, and these inspections uncovered 1,324 violations; 3,986 inspections took place in New Taipei City, and these inspections uncovered 1,087 violations; 3,409 inspections took place in Taoyuan City, and these inspections uncovered 742 violations; 2,980 inspections took place in Taichung City, and these inspections uncovered 1,016 violations; 1,796 inspections took place in Tainan City, and these inspections uncovered 632 violations; 2,768 inspections took place in Kaohsiung City, and these inspections uncovered 761 violations; 532 inspections took place in Yilan County, and these inspections uncovered 88 violations; 912 inspections took place in Hsinchu County, and these inspections uncovered 221 violations; 820 inspections took place in Miaoli County, and these inspections uncovered 131 violations; 1,548 inspections took place in Changhua County, and these inspections uncovered 253 violations; 249 inspections took place in Nantou County, and these inspections uncovered 80 violations; 932 inspections took place in Yunlin County, and these inspections uncovered 104 violations; 736 inspections took place in Chiayi County, and these inspections uncovered 32 violations; 803 inspections took place in Pingtung County, and these inspections uncovered 204 violations; 79 inspections took place in Taitung County, and these inspections uncovered 41 violations; 367 inspections took place in Hualien County, and these inspections uncovered 57 violations; 248 inspections took place in Penghu County, and these inspections uncovered 8 violations; 452 inspections took place in Keelung City, and these inspections uncovered 73 violations; 568 inspections took place in Hsinchu City, and these inspections uncovered 28 violations; 802 inspections took place in Chiayi City, and these inspections uncovered 35 violations; 128 inspections took place in Kinmen County, and these inspections uncovered 1 violation; 115 inspections took place in Lianjiang County, and these inspections uncovered 0 violation; Bureau of Industrial Parks, MOEA conducted 182 inspections, and these inspections uncovered 64 violations; Hsinchu Science Park Bureau conducted 169 inspections, and these inspections uncovered 79 violations; Central Taiwan Science Park Bureau conducted 91 inspections, and these inspections uncovered 49 violations; Southern Taiwan Science Park Bureau conducted 117 inspections, and these inspections uncovered 48 violations; The Northern Occupational Safety and Health Center conducted 1,182 inspections, of which 291 inspections were referred to the competent authority; the Central Occupational Safety and Health Center conducted 1,438 inspections, of which 175 inspections were referred to the competent authority; and the Southern Occupational Safety and Health Center conducted 1,820 inspections, of which 316 inspections were referred to the competent authority. (see Table 2-1)

In 2025, inspection organizations conducted 150,173 occupational health and safety inspections of business entities, 37,103 jack-up elevator inspections (including 32,917 periodic inspections conducted by designated inspection agency), 5,515 boiler inspections (including 4,909 periodic inspections conducted by designated inspection agency); 27,160 Category I pressure vessel inspections (including 24,508 periodic inspections conducted by designated inspection agency);

33,930 specific equipment for high pressure gases inspections (including 30,513 periodic inspections conducted by designated inspection agency) and 4,494 high pressure gas vessel inspections (including 4,356 periodic inspections conducted by designated inspection agency). In the case of mining, the scope of inspection scope included all coal mines, and 598 inspections focusing on pit safety inspection were conducted; 6 working condition inspections and 140 sanitation inspections were implemented during 2025. (see Table 2-2, 3-2, 3-5, 6-1)

2. Situation of inspected business entities

A total of 125,292 business entities were inspected in 2025: the 20,635 business entities in Taipei City that were inspected accounted for 16.47% of the total; 15,495 business entities in Kaohsiung City for 12.37%; 12,345 business entities in Taoyuan City for 9.85%; 10,353 business entities in Taichung City for 8.26% and 8,786 business entities in New Taipei City for 7.01%. (see Table 2-3-1)

By type of industry, the 47,988 business entities in construction engineering accounted for 38.3% of the total, followed by the 32,257 business entities in the manufacturing for 25.75%, and the 10,682 business entities in the wholesale and retail trade industry for 8.53% and 5,851 business entities in the accommodation and food service industry for 4.67%. (see Table 2-3-1)

(1) Working condition inspections:

Working condition inspections chiefly examined the key items of working hours, wages, recess and holidays, protection for female workers, child workers and apprentices, retirement, compensation for occupational accidents, work rules, employment service, labor insurance, labor welfare matters, etc.

- a. A total of 35,066 working condition inspections were conducted in 2025 (including 33,544 primary inspections and 1,522 follow-up inspections), of which the primary inspections ratio was 95.66%, and the follow-up inspection ratio was 4.34%, the follow-up inspection rate (ratio of follow-up inspection to primary inspection) was 4.54%, and the rate of inspected business entities was 4.05%; of these inspections, 4,440 were conducted by OSHA's three regional centers, 182 inspections were conducted by Bureau of Industrial Parks, MOEA; 169 inspections were conducted by Hsinchu Science Park Bureau; 91 inspections were conducted by Central Taiwan Science Park Bureau and 117 inspections were conducted by Southern Taiwan Science Park Bureau. (see Table 2-2, 2-6)
- b. Of the total of 35,066 working condition inspections, 8,017 uncovered violations of laws and regulations, a total of 11,320 violations were found. And 11,008 of these constituted violations of the Labor Standards Act; 6 of these constituted violations of the Employment Service Act; 0 of these constituted violation of the Employee Welfare Fund Act; 13 of these constituted violations of the Labor Insurance Act; 9 of these constituted violations of the Labor Pension Act, 41 of these constituted violations of

the Labor Inspection Act, and 104 of these constituted violations of the Gender Equality in Employment Act (see Table 2-7)

- c. In analysis by industry, the 235 inspections of agriculture, forestry, fishing, and animal husbandry business entities uncovered 97 violations in 61 inspections; 6 inspections of mining and quarrying industry uncovered 2 violations in 1 inspection; 5,821 inspections of manufacturing uncovered 1,796 violations in 1,349 inspections; 107 inspections of electricity and gas supply industry uncovered 34 violations in 20 inspections; 131 inspections of water supply and pollution control industry uncovered 47 violations in 34 inspections; 1,396 inspections of construction engineering uncovered 696 violations in 480 inspections; 5,519 inspections of wholesale and retail trade industry uncovered 2,086 violations in 1,467 inspections; 3,558 inspections of transportation and storage industry uncovered 691 violations in 494 inspections; 5,069 inspections of accommodation and food service industry uncovered 1,803 violations in 1,241 inspections; 880 inspections of Publishing, Audio and Video Production, Information and Communication uncovered 267 violations in 204 inspections; 462 inspections of financial and insurance industry uncovered 73 violations in 59 inspections; 324 inspections of real estate industry uncovered 153 violations in 110 inspections; 842 inspections of professional, scientific and technical services industry uncovered 426 violations in 295 inspections; 2,280 inspections of support service industry uncovered 1,025 violations in 720 inspections; 106 inspections of public administration and defense; compulsory social security uncovered 21 violations in 18 inspections; 1,384 inspections of education uncovered 348 violations in 251 inspections; 4,706 inspections of human health and social work industry uncovered 940 violations in 659 inspections; 1,249 inspections of arts, entertainment and recreation industry uncovered 306 violations in 228 inspections, and 991 inspections of other service industry uncovered 509 violations in 326 inspections.(see Table 2-7)
- d. In analysis by region, the 5,837 inspections in Taipei City uncovered 1,952 violations; the 3,986 inspections in New Taipei City uncovered 1,605 violations; 3,409 inspections in Taoyuan City uncovered 1,116 violations; 2,980 inspections in Taichung City uncovered 1,305 violations; 1,796 inspections in Tainan City uncovered 882 violations; 2,768 inspections in Kaohsiung City uncovered 1,139 violations; 532 inspections in Yilan County uncovered 158 violations; 912 inspections in Hsinchu County uncovered 342 violations; 820 inspections in Miaoli County uncovered 225 violations; 1,548 inspections in Changhua County uncovered 302 violations; 249 inspections in Nantou County uncovered 123 violations; 932 inspections in Yunlin County uncovered 174 violations; 736 inspections in Chiayi County uncovered 34 violations; 803 inspections in Pingtung County uncovered 219 violations; 79 inspections in Taitung County uncovered 48 violations; 367 inspections in Hualien

County uncovered 98 violations; 248 inspections in Penghu County uncovered 15 violations; 452 inspections in Keelung City uncovered 89 violations; 568 inspections in Hsinchu City uncovered 57 violations; 802 inspections in Chiayi City uncovered 37 violations; 128 inspections in Kinmen County uncovered 1 violation; 115 inspections in Lianjiang County uncovered 0 violation; 182 inspections by Bureau of Industrial Parks, MOEA uncovered 90 violations; 169 inspections in Hsinchu Science Park uncovered 94 violations; 91 inspections in Central Taiwan Science Park uncovered 75 violations and 117 inspections in Southern Taiwan Science Park uncovered 65 violations. (see Table 2-10)

- e. With regard to violations of the Labor Standards Act, violations of overtime wage regulations in Article 24 numbered 2,330, making them the most type of violation, and accounted for 20.58 % of the total; followed by violations of failing to pay the wage in full directly to the worker in Article 22 numbered 1,550, and accounted for 13.69 % of the total (2nd place); violations of regular working time in Article 30 numbered 1,426 and accounted for 12.60 % of the total (3rd place); and violations of extension of working hours in Article 32 numbered 1,242, and accounted for 10.97 % of the total. (see Table 2-7)
- f. Of the 33,544 primary inspections conducted in working condition inspection to business entities, inspection uncovered a total of 10,937 violations of laws and regulations. And 10,735 of these constituted violations of the Labor Standards Act, 6 of these constituted violations of the Employment Service Act, 0 of these constituted violations of the Employee Welfare Fund Act, 13 of these constituted violations of the Labor Insurance Act, 9 of these constituted violations of the Labor Pension Act, and 39 of these constituted violations of the Labor Inspection Act. (see Table 2-8)
- g. Among failing items constituting violations of the Labor Standards Act found in primary inspections, 3,924 inspections (11.70 %) found 4,554 wage-related violations in Articles 21 through 28, which was the most type of violation. Followed by 2,612 inspections (7.79 %) found 2,755 violations matters regarding hours of work in Articles 30 through 34 (2nd place); 2,549 inspections (7.60 %) found 2,959 violation matters regarding rest and vacation in Articles 35 through 43 (3rd place). 130 inspections (0.39 %) found 130 violations matters regarding other items in Articles 74 and 83. (see Table 2-8)
- h. Of the 1,522 follow-up inspections conducted in working condition inspection to business entities, inspection uncovered a total of 279 violations of laws and regulations, 273 of these constituted violations of the Labor Standards Act, 0 of these constituted violation of the Employment Service Act, 0 of these constituted violation

of the Employee Welfare Fund Act, 0 of these constituted violation of the Labor Insurance Act, 0 of these constituted violation of the Labor Pension Act, and 2 of these constituted violations of the Labor Inspection Act. (see Table 2-9)

- i. As for failing matters constituting violations of the Labor Standards Act found in follow-up inspections, 79 follow-up inspections (5.19 %) found 87 wage-related violations in Articles 21 through 28, which was the most type of violation. Followed by 75 follow-up inspections (4.93 %, 2nd place) found 81 violations matters regarding hours of work in Articles 30 through 34; 74 follow-up inspections (4.86 %, 3rd place) found 81 violation matters regarding rest and vacation in Articles 35 through 43. (see Table 2-9)
 - j. A total of 11,551 working condition appeal inspections were conducted , in which 8,019 violations of laws and regulations were uncovered, and 7,886 of these constituted violations of the Labor Standards Act.; 0 of these constituted violations of the Employment Service Act, 0 of these constituted violations of the Employee Welfare Fund Act, 0 of these constituted violations of the Labor Insurance Act, 0 of these constituted violations of the Labor Pension Act and 28 of these constituted violations of the Labor Inspection Act. (see Table 2-13)
 - k. Among failing matters constituting violations of the Labor Standards Act uncovered in appeal case inspections, 3,061 inspections (26.50 %) uncovered 3,569 wage-related violations in Articles 21 through 28, which is the most type of violation. Followed by 1,852 inspections (16.03 %) uncovered 1,946 violations matters regarding hours of work in Articles 30 through 34 (2nd place), and 1,791 inspections (15.51 %) uncovered 2,126 violation matters regarding rest and vacation in Articles 35 through 43 (3rd place). (see Table 2-13)
- (2) Occupational health and safety inspections results:
- a. A total of 150,173 occupational health and safety inspections to business entities were conducted in 2025 (including 119,200 primary inspections and 30,973 follow-up inspections), of which the primary inspections ratio was 79.38 %, the follow-up inspection ratio was 20.62 %, and the follow-up inspection rate (ratio of follow-up inspection to primary inspection) was 25.98 %. Among these inspections, 63,847 were conducted by OSHA's three regional centers (52,942 primary inspections and 10,905 follow-up inspections); 22,200 were conducted by Taipei City Labor Inspection Office (12,955 primary inspections and 9,245 follow-up inspections); 7,372 were conducted by Labor standards Inspection Office, New Taipei City Government (6,358 primary inspections and 1,014 follow-up inspections); 12,454 were conducted by Office of Labor Inspection, Taoyuan (11,260 primary inspections and 1,194 follow-up

inspections); 12,386 were conducted by Taichung City Labor Inspection Office (11,255 primary inspections and 1,131 follow-up inspections); 5,863 were conducted by Occupational Safety and Health Department, Labor Affairs Bureau of Tainan City Government (5,011 primary inspections and 852 follow-up inspections); 20,751 were conducted by Labor Standards Inspection Office, Labor Affairs Bureau, Kaohsiung City Government (15,058 primary inspections and 5,693 follow-up inspections); 2,500 were conducted by Bureau of Industrial Parks, MOEA (1,997 primary inspections and 503 follow-up inspections); 1,025 were conducted by Hsinchu Science Park Bureau (919 primary inspections and 106 follow-up inspections); 747 were conducted by Central Taiwan Science Park Bureau (632 primary inspections and 115 follow-up inspections); 1,028 were conducted by Southern Taiwan Science Park Bureau (813 primary inspections and 215 follow-up inspections) (see Table 2-2, 2-16)

- b. A total of 119,200 primary inspections in occupational health and safety inspection to business entities, and a total of 146,538 violations of laws and regulations were uncovered in these inspections, of which the 72,441 violations of article 6 of the Occupational Safety and Health Act found in 34,665 inspections accounted for 29.08 % of the total and was the most type of violation; followed by the 35,503 violations of Paragraph 1, Article 23 of the Occupational Safety and Health Act found in 24,504 inspections, accounted for 20.56 % (2nd place); the 14,482 violations of Article 32 of the Occupational Safety and Health Act found in 12,417 inspections, accounted for 10.42 % (3rd place); the 9,229 violations of Article 10 of the Occupational Safety and Health Act found in 6,850 inspections accounted for 5.75 % (4th place); the 6,805 violations of Article 34 of the Occupational Safety and Health Act found in 6,797 inspections accounted for 5.70 %; the 3,004 violations of Article 20 of the Occupational Safety and Health Act found in 2,788 inspections accounted for 2.34 %; the 857 violations of Article 22 of the Occupational Safety and Health Act found in 790 inspections accounted for 0.66 %; the 1,723 violations of Article 27 of the Occupational Safety and Health Act found in 681 inspections accounted for 0.57 %. (see Table 2-17)
- c. Among failing matters constituting violations of Article 6 of the Occupational Safety and Health Act found in primary inspections, 21,777 violations of other deficiencies were found in 14,499 inspections (12.16 %), and constituted the most type of violation; 13,380 violations of deficiencies in physical and mental health protection measures of laborers were found in 6,729 inspections (5.65 %, 2nd place), followed by 5,763 violations of deficiencies in prevention of falling and falling objects accident were found in 4,615 inspections (3.87 %, 3rd place); 5,185 violations of deficiencies in safety facilities of electric equipment were found in 4,419 inspections (3.71 %, 4th place); 4,138 violations of deficiencies in workplaces and passageways were found in

3,822 inspections (3.21 %, 5th place); 4,044 violations of deficiencies in deficiencies in other hazard prevention equipment were found in 3,590 inspections (3.01 %); 3,865 violations of deficiencies in safety equipment of machinery or equipment specified as hazardous were found in 3,073 inspections (2.58 %); 2,474 violations of deficiencies in safety equipment of general machine were found in 2,172 inspections (1.82 %); 2,256 violations of deficiencies in safety equipment of jack-up elevator were found in 1,826 inspections (1.53 %); 2,137 violations of deficiencies in safety of scaffold and working platform were found in 1,779 inspections (1.49 %); 1,592 violations of deficiencies in safety equipment of boiler and pressure vessel (steam) were found in 1,433 inspections (1.20 %); 1,647 violations of deficiencies in safety equipment against explosion, fire and corrosion prevention in hazardous areas were found in 1,396 inspections (1.17 %); 1,182 violations of deficiencies in labor protection were found in 1,142 inspections (0.96 %); 523 deficiencies violations of in safety equipment of centrifugal separator, grinding machine, mixer and chaser mill were found in 509 inspections (0.43 %); 495 violations of deficiencies in safety equipment of working machine or wood processing machines were found in 488 inspections (0.41 %). (see Table 2-17)

- d. There were 30,973 follow-up inspections in occupational health and safety inspection to business entities, of the 15,583 violations found in primary inspection and provided improvement notice, 14,005 violations were found improved in follow-up inspections, resulting in an improvement rate of 89.87 %. Of these, 1 violation of Article 8 of the Occupational Safety and Health Act involving qualification label or type certification not issued by a certification body authorized by the Central Competent Authority was found and provided improvement notice, 1 violation had been improved, resulting in an improvement rate of 100.00 %; 10 violations of item 2 of Article 23 of the Occupational Safety and Health Act involving self-inspections were found and provided improvement notice, 10 violations had been improved, resulting in an improvement rate of 100.00 %; 7 violations of Article 24 of the Occupational Safety and Health Act involving hiring qualified personnel who have completed education and training or passed skills certification approved by the Central Competent Authority to operate dangerous machinery or equipment were found and provided improvement notice, 7 violations had been improved, resulting in an improvement rate of 100.00 %; 5 violations of Article 31 of the Occupational Safety and Health Act involving the health protection measures for female workers after pregnancy or delivery in accordance with the physician's suitability assessment recommendations were found and provided improvement notice, 5 violations had been improved, resulting in an improvement rate of 100 %; 6 violations of Article 38 of the Occupational Safety and Health Act involving reports and statistics on occupational accidents were found and provided improvement notice, 6 violations had been improved, resulting in an

improvement rate of 100 %; all of these items have the highest improvement rate. 53 violations of Article 12 of the Occupational Safety and Health Act involving permissible exposure limits and job site monitoring plan about hazard, noise and vibration were found and provided improvement notice, 52 violations had been improved, resulting in an improvement rate of 98.11 % (2nd place). 49 violations of Article 21 of the Occupational Safety and Health Act involving health management measures, health examination manual, and other binding matters were found and provided improvement notice, 48 violations had been improved, resulting in an improvement rate of 97.96 % (3rd place). 45 violations of Article 26 of the Occupational Safety and Health Act involving safety and health items that shall be informed prior to contracting its operations were found and provided improvement notice, 44 violations had been improved, resulting in an improvement rate of 97.78 % (4th place). 748 violations of Article 10 of the Occupational Safety and Health Act involving working environment monitoring and dangerous and harmful substances label were found and provided improvement notice, 714 violations had been improved, resulting in an improvement rate of 95.45 % (5th place). 18 violations of Article 14 of the Occupational Safety and Health Act involving controlled chemicals were found and provided improvement notice, 17 violations had been improved, resulting in an improvement rate of 94.44 %. 1,043 violations of Article 32 of the Occupational Safety and Health Act involving safety and health education and training were found and provided improvement notice, 979 violations had been improved, resulting in an improvement rate of 93.86 %. 4,362 violations of Article 23 of the Occupational Safety and Health Act involving safety and health organizations and personnel were found and provided improvement notice, 4,058 violations had been improved, resulting in an improvement rate of 93.03 %. 536 violations of Article 27 of the Occupational Safety and Health Act involving necessary measures for working with workers of contractors and subcontractors were found and provided improvement notice, 492 violations had been improved, resulting in an improvement rate of 91.79 %. Article 6 of Occupational Safety and Health Act are divided into several parts, including 7 parts with the highest improvement rate, which are deficiency of safety equipment of press machine or shear machine, which had 2 violations found and provided improvement notice, and 2 violations had been improved (100%); deficiency of hazardous working environment facilities, which had 1 violation found and provided improvement notice, and 1 violation had been improved (100 %); deficiency of hazardous and deleterious substances treatment were found and provided improvement notice, which had 11 violations found and provided improvement notice, and 11 violations had been improved (100 %); noise treatment and prevention, which had 11 violations found and provided improvement notice, and 11 had been improved (100 %); ventilation equipment, which had 3 violations found and provided improvement notice, and 3 violations had been improved (100%); lighting and illumination, which had 7

violations found and provided improvement notice, and 7 violations had been improved (100 %), toilet equipment violations, which had 1 violation found and provided improvement notice, and 1 violation had been improved (100 %). 2 violations of Article 7 of the Occupational Safety and Health Act involving machinery, equipment, or tools that does not meet safety standards, without registration on the information reporting website, or without putting up the safety label in a prominent place were found and provided improvement notice, 1 violation had been improved, resulting in an improvement rate of 50% (lowest); 10 violations of Article 16 of the Occupational Safety and Health Act involving machinery or equipment specified as hazardous by the Central Competent Authority without passing an inspection by a labor inspection agency, or by a certificated inspection agency designated by the central competent authority were found and provided improvement notice, 8 violations had been improved, resulting in an improvement rate of 80% (second lowest); Article 6 of Occupational Safety and Health Act are divided into several parts, including 2 parts with the lowest improvement rate, which are deficiencies in scaffold and working platform, which had 372 violations found and provided improvement notice, 262 of which had been improved (70.43 %, lowest), and deficiencies in prevention of damage caused by falling objects, which had 795 violations found and provided improvement notice, 616 of which had been improved (77.48 %, second lowest). (see Table 2-18)

(3) Status of handling of workers' appeal and petition cases:

- a. The number of workers' appeal cases in 2025 is 10,180. Divided by the contents of appeals, there were 6,995 appeals concerning labor standards; 2,947 appeals concerning occupational safety and health; 27 appeals concerning employment service; 369 appeals concerning employee welfare fund; 301 appeals concerning Labor Insurance; and 576 appeals concerning comprehensive issues. (see Table 2-19)

- b. Follow-up on the inspection results:

Administrative fines were assessed under the Labor Standards Act in 4,156 appeals, and judiciary investigation in 1 appeal; administrative fines were assessed under the Occupational Safety and Health Act in 22 appeals, partial work stoppage in 0 appeal, full work stoppage in 0 appeal, and judiciary investigation in 0 appeal; Administrative fines were assessed under the Employment Service Act in 0 appeal, and judiciary investigation in 0 appeal; Administrative fines were assessed under other laws (Labor Insurance Act, Employee Welfare Fund Act and Labor Inspection Act) in 0 appeal; and judiciary investigation in 0 appeal. (see Table 2-19)

(4) Status of special inspections for working condition:

- a. A total of 5,351 special inspections were completed during 2025. Of these, special inspections for working condition of railway transportation and mass rapid transit

system transportation industry numbered 20; special inspections for working condition of trucking industry numbered 840; special inspections for working condition of the automobile passenger transport (including national highways and ordinary highways) industry numbered 120; special inspections for working condition of sightseeing bus passenger transport industry numbered 220; special inspections for working condition of public utilities numbered 30; special inspections for working condition of part-time workers numbered 1,852; special inspections for working condition of human supply and composite support service industry numbered 110; special inspections for working condition of financial service industry numbered 100; special inspections for working condition of IC components manufacturing numbered 300; special inspections for working condition of security services industry numbered 100; special inspections for working condition of kindergarten and infant day care center numbered 230; special inspections for working condition of medical institution numbered 150; special inspections for working condition of social work services industry numbered 200; special inspections for working condition of workers working overtime in special cases and during holidays numbered 30; special inspections for working condition of aviation transportation industry numbered 20; special inspections for working condition of people with disabilities numbered 60; special inspections for working condition to business entities with records of breaching labor laws numbered 209; special inspections for working condition of fishing industry numbered 60; special inspections for working condition of foreign workers numbered 250; special inspections involving Gender Equality in Employment Act numbered 300; special inspections for working condition of filmmaking, program making and performing arts industry numbered 150. (see Table 2-20)

- b. A total of 1,836 violations of laws and regulations were uncovered in special inspections for working condition, of which 1,768 were violations of the Labor Standards Act; 35 were violations of the Act of Gender Equality in Employment; 0 was violation of the Labor Pension Act ; 0 was violation of the Employee Welfare Fund Act and 9 were violations of Labor Inspection Act. (see Table 2-20)
 - c. Follow-up on the inspection results: there were of 1,256 violation cases; fines were assessed in 1,118 cases; judiciary investigation were assessed in 1 case; the penalty rate was 23.47 %. (see Table 2-20)
- (5) Status of special inspections for working condition involving child and adolescent worker:
- a. In the business entities which completed case inspection in 2025, there were a total of 425 business entities hiring child and adolescent worker, with 59 cases were administrative fined due to violation of Labor Standards Act and 7 cases had been provided improvement notice. (see Table 2-21)

- b. A total of 122 violations of laws and regulations were found, including 3 most types of cases, which are violations of Article 24 of Labor Standards Act (32 violations), Article 39 (29 violations) , and Article 36 (20 violations). (see Table 2-21)
- (6) Special inspections for occupational health and safety:
 - a. A total of 132,146 special inspections were completed during 2025 (including 103,419 primary inspections and 28,727 follow-up inspections). Of these, inspections conducted under joint inspection plans of ministries numbered 4,104; inspections under Lunar New Year Safety Project numbered 12,249, inspections of works on the road or adjacent to the road numbered 5,504; inspection plans of disability accident prevention numbered 28,828; joint safety partnership inspection numbered 198; inspections involving strategies of preventing falling from roofs numbered 6,842 ; inspections involving safety and health of outer wall cleaning numbered 285; promotion and guidance program for high-risk business entity numbered 14,998; special inspections involving steam explosion numbered 16; prevention of fire and explosion numbered 14,445; OSH special inspections of cooperative education numbered 30; special inspection plans of workplace environmental monitoring numbered 600; OSH supervision inspection of internship organizations numbered 461; supervision and inspection plan of state-owned business entities numbered 1,635; prevention plan fire and explosion accident in PCB factory numbered 25; joint safety inspection plan for high risk factories of ministries numbered 67; safety plan of open-pit excavation such as pipe trench and road numbered 1,556; supervision and inspection plan for education and training of foreign worker numbered 4,242; special inspections involving occupational safety and health of foreign workers numbered 8,498; prevention of damage caused by fire and explosion of aluminum magnesium alloy processing numbered 21; inspection plan for occupational disaster prevention project of film industry numbered 130; safety and health inspection for food industry numbered 62; improvement project for safety management strategy of existing factory numbered 492; safety and health inspection for engineering of photovoltaic system numbered 364, dynamic inspection plan numbered 23,132; EEP project plan numbered 885; inspection plan of decoration engineering numbered 3,411; strategies against falling of construction industry numbered 25,543; special inspections for high-tech factories construction project numbered 565; inspections for decoration of completed building numbered 85; follow-up on-site inspection for Class A, B and C hazardous workplaces numbered 1,504; plans for working near water numbered 653; monitoring and guidance plan of construction numbered 30,532; plans for raising supervision and inspection capacity of construction engineering numbered 57,528; supervision of construction under 50 million NT dollars numbered 18,411; safety and health special inspections for railway traffic safety improvement project of numbered 127, special

inspections for engineering projects with high operation risks numbered 24,813, special inspections after earthquake with intensity over 4 numbered 84, special plans of occupational disease prevention numbered 15,987; inspection for prevention of high temperature hazard of the outdoor work in summer numbered 14,364; special supervision and inspections of business entities employing medical personnel to provide healthcare services to workers numbered 1,308; special inspections for physical and mental health of workers numbered 5,199; investigation and guidance plans for suspected occupational diseases numbered 391; prevention plans for occupational hygiene hazard caused by CMR hazardous chemicals numbered 3,281; special prevention plans for biological hazard numbered 335, accurate inspections plan numbered 10,204; supervision plans for QC inspection of dangerous machinery & equipment numbered 602; special plans of dangerous machinery & equipment numbered 5,960; special plans of high pressure gas numbered 366; supervision and inspections of quality of inspection agencies numbered 3,300; application for extension and replacement of hazardous equipment numbered 30; examination of crane safety management plans numbered 4,667; special plans for safety of tank car filling and dismantling numbered 8; inspections and supervision of elevators numbered 836; special inspection for working condition of aviation transportation industry numbered 0; work plans for “assisting employers to improve labor safety & health facilities and working environment as well as employment intention, creating local job opportunities” numbered 29,720; special inspections for working condition and prevention of workplace harassment and violence of sports organization numbered 19.

- b. There was a total of 145,932 violations found in special inspections for occupational safety and health to business entities, of which were 72,416 violations of Article 6 of the Occupational Safety and Health Act (most), followed by 37,397 violations of Article 23 of the Occupational Safety and Health Act (2nd place); 13,238 violations of Article 32 of the Occupational Safety and Health Act (3rd place). (see Table 2-22)

3. Status of oversight of establishment of health and safety organizations and personnel

Current status of oversight of the establishment of health and safety organizations and personnel: Of the 2,003 factories with over 100 persons that were inspected and listed for management, 1,828 (91.26 %) have established health and safety organizations in accordance with regulations. Of the 4,721 of other business entities with over 100 persons that were inspected and listed for management, 3,599 (76.23 %) have established health and safety organizations in accordance with regulations. Of the 2,442 of factories with 30 to 100 persons that were inspected and listed for management, 2,118 (86.73 %) have appointed health and safety personnels in accordance with regulations. Of the 5,568 of other business entities with 30 to 100 persons that were inspected and listed for management, 3,788 (68.03 %) have appointed health and safety personnels in accordance with regulations. (see Table 2-23)

4. Status of disciplinary actions taken pursuant to inspection results

All business entities found to have violations are provided improvement notice within a limited time period, or are provided with technical assistance, and disciplinary action is taken when necessary. In 2025, 35,066 inspections of working conditions were conducted, and 150,173 occupational health and safety inspections to business entities were conducted; of these, 7,940 cases violated the Labor Standards Act and were referred to the competent authority, including 8,705 cases imposed administrative fine, with a penalty rate of 22.64 %, and 10 cases were handed over to judicial authority for investigation; 11,483 cases violated the Occupational Safety and Health Act, with a penalty rate of 7.65 %, including 8,632 cases imposed administrative fines, 2,641 cases ordered partial work stoppage, 4 cases ordered full work stoppage, and 206 cases were handed over to judicial authority for investigation. (see Table 2-1, 2-15)

III. Analysis of special-item inspections

1. Dangerous machinery & equipment inspections

Dangerous machinery & equipment have been included in statistics; dangerous machines include: fixed type crane, mobile type crane, derrick crane, construction elevators, and construction lift and hoisting cage; inspection items include type inspection, usage inspection, completion inspection, existing inspection, re-inspection, alteration inspection and periodic inspection. Dangerous equipment includes: boiler, pressure vessel, specific equipment for high pressure gases and high pressure gas vessel; inspection items include type inspection, welding inspection, structural inspection, completion inspection, existing inspection, re-inspection, alteration inspection and periodic inspection.

In 2025, there were 37,103 jack-up elevator inspections, of which primary inspections numbered 35,794 (including 31,867 primary inspections in periodic inspections) and 1,309 follow-up inspections, giving a follow-up inspection rate of 3.66 % (1,050 follow-up inspections were conducted in periodic inspections). (see Table 3-2) Of them, 27,508 inspections were conducted in the Taiwan & Fuchien Area (including 26,549 primary inspections and 959 follow-up inspections; in periodic inspections, primary inspections numbered 23,554 and follow-up inspections numbered 759); 1,410 inspections were conducted by Taipei City Labor Inspection Office (including 1,328 primary inspections and 82 follow-up inspections; in periodic inspections, primary inspections numbered 1,003 and follow-up inspections numbered 71); 0 inspection was conducted by Taichung City Labor Inspection Office (including 0 primary inspection and 0 follow-up inspection; in periodic inspections, primary inspections numbered 0 and follow-up inspections numbered 0); 7,701 inspections were conducted by Kaohsiung City Labor Inspection Office (including 7,443 primary inspections and 258 follow-up inspections; in periodic inspections, primary inspections numbered 6,893 and follow-up inspections numbered 213); 144 inspections were conducted by Bureau of Industrial Parks, MOEA (including 139

primary inspections and 5 follow-up inspections; in periodic inspections, primary inspections numbered 122 and follow-up inspections numbered 4); 58 inspections were conducted by Hsinchu Science Park Bureau (including 57 primary inspections and 1 follow-up inspection; in periodic inspections, primary inspections numbered 44 and follow-up inspection numbered 1); 157 inspections were conducted by Central Taiwan Science Park Bureau (including 156 primary inspections and 1 follow-up inspection; in periodic inspections, primary inspections numbered 135 and follow-up inspections numbered 1); and 125 inspections were conducted by Southern Taiwan Science Park Bureau (including 122 primary inspections and 3 follow-up inspection; in periodic inspections, primary inspections numbered 116 and follow-up inspection numbered 1). (see Table 3-2)

In 2025, there were 71,099 dangerous equipment inspections (including 63,773 primary inspections in periodic inspections, giving a follow-up inspection rate of 0.80 %) (513 follow-up inspections were conducted in periodic inspections); 5,515 boiler inspections, of which primary inspections numbered 5,421 (including 4,840 primary inspections in periodic inspections), 94 follow-up inspections (69 follow-up inspections were conducted in periodic inspections); 27,160 category I pressure vessel inspections, of which primary inspections numbered 26,949 (including 24,315 primary inspections in periodic inspections), 211 follow-up inspections (193 follow-up inspections were conducted in periodic inspections); 33,930 specific equipment for high pressure gases inspections, of which primary inspections numbered 33,713 (including 30,321 primary inspections in periodic inspections), 217 follow-up inspections (192 follow-up inspections were conducted in periodic inspections); and 4,494 high pressure gas vessel inspections, of which primary inspections numbered 4,434 (including 4,297 primary inspections in periodic inspections), 60 follow-up inspections (59 follow-up inspections were conducted in periodic inspections). (see Table 3-5)

Of them, 49,222 inspections were conducted in the Taiwan & Fuchien Area (including 48,809 primary inspections and 413 follow-up inspections; in periodic inspections, primary inspections numbered 43,812 and follow-up inspections numbered 364); 946 inspections were conducted by Taipei City Labor Inspection Office (including 934 primary inspections and 12 follow-up inspections; in periodic inspections, primary inspections numbered 905 and follow-up inspections numbered 11); 0 inspection were conducted by Taichung City Labor Inspection Office (including 0 primary inspection and 0 follow-up inspection; in periodic inspections, primary inspections numbered 0 and follow-up inspections numbered 0); 17,027 inspections were conducted Kaohsiung City Labor Inspection Office (including 16,901 primary inspections and 126 follow-up inspections; in periodic inspections, primary inspections numbered 15,571 and follow-up inspections numbered 108); 746 inspections were conducted by Bureau of Industrial Parks, MOEA (including 739 primary inspections and 7 follow-up inspections; in periodic inspections, primary inspections numbered 697 and follow-up inspections numbered 7); 1,097 inspections were conducted by Hsinchu Science Park Bureau (including 1,089 primary

inspections and 8 follow-up inspections; in periodic inspections, primary inspections numbered 993 and follow-up inspections numbered 8); 692 inspections were conducted by Central Taiwan Science Park Bureau (including 688 primary inspections and 4 follow-up inspections; in periodic inspections, primary inspections numbered 629 and follow-up inspections numbered 4) and 1,369 inspections were conducted by Southern Taiwan Science Park Bureau (including 1,357 primary inspections and 12 follow-up inspections; in periodic inspections, primary inspections numbered 1,166 and follow-up inspections numbered 11) (see Table 3-5)

2. Special hazardous tasks inspections

Special hazardous tasks inspection include 5 types: organic solvent operation inspection, specific chemical substances inspection, lead operations inspection, powder and dust operation inspection, specific chemical substances inspection and oxygen deficiency / confined space operation inspection.

Organic solvent operation inspection, powder and dust operation inspection, lead operation inspection, specific chemical substance operation inspection, and oxygen deficiency / confined space operation inspection items include: Class A hazardous substances manufacturing permit, Class B hazardous substances manufacturing permit, permit of being exempted from hazard prevention equipment, setting of hazard prevention equipment, structure and performance of hazard prevention equipment, management of hazard prevention equipment, management of hazard prevention actions, examination of hazard prevention operations, operating procedures, education training, cleaning equipment and sanitation, announcement or label, measures of entering the equipment, evacuation procedure for accidents, determination of working environment, special health examination, protective equipment or fire escape equipment, handling of storage and empty containers, general introduction of hazard, hazard prevention plan, total 20 items.

1,959 organic solvent operation inspection were conducted (including 1,714 primary inspections and 245 follow-up inspections); 1,440 specific chemical substances inspection were conducted (including 1,171 primary inspections and 269 follow-up inspections); 72 lead operations inspection were conducted (including 61 primary inspections and 11 follow-up inspections); 741 powder and dust operation inspection were conducted (including 666 primary inspections and 75 follow-up inspections); 4,829 oxygen deficiency / confined space operation inspection were conducted (including 3,827 primary inspections and 1,002 follow-up inspections). (see Table 4-1 to 4-5)

3. Hazardous workplace review and inspections

In accordance with Paragraph 1, Article 26 of Labor Inspection Act, without the approval of labor inspection agency or having passed inspection(s), the business entity shall not allow workers to

work in the following hazardous workplaces. The business entity upon conviction is subjected to imprisonment for a maximum of 3 years or to a fine not exceeding NT\$150,000. This Organization has determined "hazardous workplace review and inspection regulations" in accordance with Paragraph 2, Article 26 of this Act; under these regulations, items in hazardous workplaces that require review by a labor inspection organization include (as required by the Labor Inspection Act and its enforcement rules)

- (1) Where basic petrochemical raw materials are produced through cracking reactions.
- (2) Where agriculture chemicals are synthesized using methyl isocyanate, hydrogen chloride, ammonia, formaldehyde, hydrogen peroxide or pyridine.
- (3) Where chlorate, perchlorate, nitrate, sulfur, sulfide, phosphide, charcoal powder, metal powder and other materials are used to manufacture fireworks and firecrackers.
- (4) Where explosives are manufactured from chemical materials.
- (5) Work places with pressurized vessels containing pressurized gases with daily refrigeration capacity over 150 MT, or with the following processing capacities :
 1. Oxygen, toxic or inflammable pressurized gases over 1,000 m³.
 2. All other pressurized gases over 5,000 m³.
- (6) Work places with steam boilers with heat transfer surface area over 500 m².
- (7) Where hazardous substances above the quantities specified in Attachments 2 and 3 of the Enforcement Rules of the Act are manufactured, processed or used.
- (8) Places of construction projects designated by the Central Competent Authority in consultation with the supervisory authority of the targeted business entities.
- (9) Other work places specified by the central competent authority.

A total of 392 applications for hazardous workplace review and inspection were received, of which 340 were approved and 13 were not approved; 39 are still in review (applications that had been accepted but not yet approved as of December 31, 2025). (see Table 5-1)

4. Mining inspections

Due to deep extraction, and diminishing value as other energy sources become increasingly cheaper, Taiwan's coal mines are no longer economically viable. As a consequence, the number of coal mines has decreased gradually, falling from 324 mines in 1970 to the single digits; most coal mines are located in northern Taiwan.

- (1) Working condition inspections:
6 inspections were conducted on mining working condition, including 6 primary inspections and 0 follow-up inspection.
- (2) Sanitation inspection:
140 inspections were conducted on mining sanitation, including 118 primary inspections and 22 follow-up inspections.
- (3) Safety inspection: (Geological Survey and Mining Management Agency, MOEA)
598 inspections were conducted on mining safety inspection, including 562 other mining and quarrying sectors inspections, quarrying of stone, 0 sand and clay sectors inspection,

and 36 extraction of crude petroleum and natural gas sectors inspections. (see Table 6-1)

IV. Statistical analysis of monthly reports of occupational accidents

Workers' occupational accident statistics are an important basis for assessing business entities' labor losses and health and safety work performance. Both Article 38 of the Occupational Safety and Health Act and Article 51 of the same Act's enforcement rules clearly specify that business entities shall report their monthly accident situation to the inspection organization, and a summary of these statistics shall be submitted to the central competent authority for statistical analysis. Since 1977, factories and mines, etc. with over 30 person have been required to compile this reporting for central competent authority to understand the implementation of health and safety measures of each business entities, and served as a reference for drafting of labor inspection strategies, to reach the goal of reducing the number of occupational accidents and boosting labor productivity. The enlargement and revision of the Act in 2002 specifies that business entities with 50 or more persons, or business entities with fewer than 50 persons when notified in a letter by the inspection organization designated by the central competent authority, must still report occupational accident survey analysis statistics in accordance with Paragraph 1, Article 37 of the same Act.

Accident report content shall include the number of hired workers (monthly average), total number of work days, total man-hours worked (hours), number of disabling injury, disabling injury frequency rate (DIFR), number of fatalities, number of permanent total disability, number of permanent partial disability, number of temporary total disability, total number of working days lost, disabling injury severity rate (DISR), accident type, as well as sources of injuries, injured part and etc.

Injured body part classifications include: head, face, neck, shoulder, collar-bone, upper arm, elbow, forearm, wrist, chest, ribs, back, hand, finger, abdomen, hip, groin, thigh, knee, leg, foot, viscera, entire body and others, total 24 items.

Accident types include: falling or tumbling down, falling over, crash or dash, falling objects, collapsing objects, crashed, pinched and rolled up, stabbed, cutting and abrasion, tread down, drown, contact with hot or low temperature substance, contact with hazard, electrical shock, explosion, breaking, fire, improper act, others, unclassified types of injuries, highway traffic accident, railway traffic accident, sea or airborne vessels traffic accident and other traffic accidents, total 23 items.

Source of injuries classifications include: prime mover, power transmission apparatus, wood processing machines, operating machinery, general power machine, hoist and crane, power handling machine, transportation, high pressure vessels, chemical equipment, welding equipment, furnace, electric equipment, manual equipment, utensils, other equipment, construction and building equipment, dangerous and harmful substances, material, objects carried, environment, other sources of injuries, no sources of injuries, unclassified sources of injuries and etc.

In 2025, a total of 22,888 business entities reported occupational accidents, the monthly average number of hired workers was 4,378,639 persons, and a total of 1,068,474,223 days of work and a total of 8,603,392,330 man-hours of work was performed by these business entities; 14,549 disabling injuries occurred, which included 83 deaths, 3 permanent total disability, 165 permanent partial disability, and 14,298 temporary disability, and a total of 840,454 lost days of work occurred. (see Table 8-1)

1. General overview

(1) Frequency of disabling injuries due to occupational accidents in each industry:

In 2025, the average frequency of disabling injuries due to occupational accidents in all industries was 1.69. Among all industries, The frequency of disabling injuries in the accommodation and catering industry was 5.41, which was highest; in this industry, the number of business entities was 1,695, which accounted for 7.41 % of all reporting business entities, the number of hiring workers was 183,535, the number of total working days was 43,890,171, the number of total man-hours worked was 336,892,870, the number of disabling injuries was 1,823 times, the total number of working days lost was 31,565. The frequency of other industries are as follow, agriculture, forest, fishing and animal husbandry was 4.41; art, entertainment and leisure service industry was 4.36; water supply and pollution control industry was 4.17; transportation and storage industry was 4.06; public administration and defense; compulsory social security was 3.14; real estate industry was 1.86; wholesale and retail trade industry was 1.83; support service industry was 1.67, human health and social work industry was 1.55; manufacturing was 1.52; other service industry was 1.42; construction engineering was 1.41; mining and quarrying was 0.78, scientific and technical services industry was 0.62; financial and insurance industry was 0.53; electricity and gas supply industry was 0.47; publishing, audio and video production, information and communication was 0.44;, and education was 0.27 (see Table 8-1)

Among the frequency of disabling injuries in manufacturing industries, the frequency of manufacture of food products and animal feeds was 3.75 (highest); the number of reporting business entities in this industry was 790, which accounted for 3.45 % of all reporting business entities. The number of hiring workers was 117,605; the number of work days was 29,177,451; the number of total man-hours worked was 236,952,645; the number of disabling injury was 890; the number of working days lost was 33,029. The frequency of other manufacturing industries are as follow: manufacture of pharmaceuticals and medicinal chemical products (2.92), manufacture of metal products (2.27), manufacture of other non-metallic mineral products (2.15), manufacture of basic metals (2.14), other manufacturing (2.09), manufacture of rubber products (1.97), manufacture of paper and paper products industry (1.81), manufacture of plastics products (1.74), manufacture of textiles (1.73), manufacture of leather, fur and related products (1.7), manufacture of

machinery and equipment (1.7), manufacture of other means of transportation and their parts (1.63), manufacture of automobiles and their parts (1.62), printing and reproduction of recorded Media (1.61), manufacture of electrical equipment (1.58), manufacture of other chemical products (1.42), manufacture of furniture industry (1.38), manufacture of wood and of products of wood and bamboo (1.27), manufacture of beverages (1.22), manufacture of computers, electronic and optical. products (1.07), manufacture of wearing apparel and clothing accessories (1.06), manufacture of chemical material, fertilizers and nitrogen compounds, plastic and rubber materials, man-made fibers (0.95), manufacture of electronic parts and components (0.76), repair and installation of industrial machinery and equipment (0.73), and manufacture of petroleum and coal products (0.38). (see Table 8-1)

$$\text{Frequency of disabling injurie} = \frac{\text{Number of disabling injuries} \times 10^6}{\text{Total man-hours worked}} \quad (\text{round to two decimal place})$$

(2) Severity of disabling injuries due to occupational accidents in each industry

In 2025, the average disabling injury severity level in all industries was 97, and the water supply and pollution control industry had the highest severity (363), the following were the construction engineering (289), electricity and gas supply industry (249), transportation and storage industry (190), support service industry (186), other service industry (180), wholesale and retail trade industry (102), accommodation and food service industry (93), manufacturing (90), agriculture, forest, fishing and animal husbandry (80) (see Table 8 - 1)

$$\text{Frequency of disabling injurie} = \frac{\text{Number of disabling injuries} \times 10^6}{\text{Total man-hours worked}} \quad (\text{round to whole number})$$

2. Analysis of accident type in each industry based on occupational accident statistics

- (1) The chief accident type of agriculture, forestry, fishing and animal husbandry include falling over, crashed, others, stabbed, cutting or abrasion, improper act, falling or tumbling down, falling objects, pinched and rolled up, highway traffic accident, collapsing objects and etc.
- (2) The chief accident type of mining and quarrying industry include crashed, falling or tumbling down, falling over, other traffic accidents and etc.
- (3) Manufacturing: The following explanation concerns industries with relatively high frequencies of disabling injuries (see Table 8-1, 8-2)

Industry	Chief Accident Type
Manufacture of Food Products and Animal Feeds	Falling over, stabbed, cutting or abrasion, pinched and rolled-up, contact with hot or low temperature substances, improper act, crashed, others, falling or tumbling down, falling objects, collapsing objects and etc.
Manufacture of pharmaceuticals and medicinal chemical products	Improper act, falling over, pinched and rolled-up, stabbed, cutting or abrasion, falling or tumbling down, falling objects, crashed, contact with hot or low temperature substances, contact with hazard, fire and etc.
Manufacture of metal products	Pinched and rolled-up, stabbed, cutting or abrasion, falling over, improper act, others, falling or tumbling down, crashed, collapsing objects, falling objects, contact with hot or low temperature substances and etc.
Manufacture of other non-metallic mineral products	Pinched and rolled-up, falling over, stabbed, cutting or abrasion, others, falling or tumbling down, falling objects, collapsing objects, crashed, improper act, crash or dash, and etc.
Manufacture of Basic Metals	Pinched and rolled-up, falling over, stabbed, cutting or abrasion, falling objects, falling or tumbling down, crashed, improper act, others, contact with hot or low temperature substances, contact with hazard and etc.

- (4) Electricity and gas supply industry: The chief accident type include highway traffic accident, other traffic accident, falling over, electrical shock, crashed, improper act, falling or tumbling down, falling objects, pinched and rolled-up, stabbed, cutting or abrasion and etc.
- (5) Water supply and pollution control industry: The chief accident type include falling over, stabbed, cutting or abrasion, pinched and rolled-up, others, highway traffic accident, improper act, falling or tumbling down, crashed, crash or dash, falling objects and etc.
- (6) Construction engineering: The chief accident type include falling over, pinched and rolled-up, falling or tumbling down, stabbed, cutting or abrasion, crashed, collapsing objects, others, highway traffic accident, falling objects, improper act and etc.
- (7) Transportation and storage industry: The chief accident type include falling over, highway traffic accident, others, pinched and rolled-up, crashed, falling or tumbling down, crash or dash, improper act, stabbed, cutting or abrasion, falling objects and etc.
- (8) All industries: Falling over constituted the chief accident type, and accounted for 25.40 % of all accidents. The following were stabbed, cutting or abrasion for 13.90 %; pinched and rolled up for 10.86 %; others for 8.36 %; crashed for 6.27 %; improper act for 5.84 %; contact with hot or low temperature substances for 5.45 %, and falling or tumbling down for 4.88 %. (see Table 8-2)

3. Analysis of sources of injuries by industry

Among all industries, “other sources of injuries” constituted the most important sources of injuries (25.09 %), and was followed by transportation for loading, unloading and transportation machine (11.51 %), no sources of injuries (7.77 %), environment (7.59 %), other equipment (5.99 %), construction and construction equipment (5.74 %), unclassified sources of injuries (5.53 %), material (5.06%), utensils (4.89 %), general power machine (4.79 %), manual equipment (3.46 %), power handling machine (3.09 %), Objects Carried (2.74%) (see Table 8-3)

- (1) Agriculture, forestry, fishing and animal husbandry: The chief sources of injuries were other sources of injuries, transportation for loading, unloading and transportation machine, unclassified sources of injuries, environment, utensils and etc.
- (2) Mining and quarrying industry: The chief sources of injuries were environment, power handling machine, transportation for loading, unloading and transportation machine, construction and building equipment, prime mover of power machine and etc.
- (3) The following is an explanation of sources of injuries in manufacturing industries beginning with the sources of the most frequent injuries:

Industry	Chief sources of injuries
Manufacture of Food Products and Animal Feeds	Other sources of injuries, environment, other equipment, no sources of injuries, utensils, unclassified sources of injuries, general power machine, power handling machine, manual equipment, power transmission apparatus and etc.
Manufacture of Electronic Parts and Components	Other sources of injuries, other equipment, environment, no sources of injuries, construction and building equipment, general power machine, transportation, dangerous and harmful substances, unclassified sources of injuries, material and etc.
Manufacture of Metal Products	General power machine, material, other sources of injuries, other equipment, construction and building equipment, utensils, environment, transportation, dangerous and harmful substances, power handling machine and etc.
Manufacture of Computers, Electronic and Optical Products	Other sources of injuries, other equipment, transportation, construction and building equipment, general power machine, no sources of injuries, environment, material, manual equipment, utensils and etc.

Manufacture of Machinery and Equipment	Material, general power machine, other sources of injuries, other equipment, manual equipment, transportation, utensils, construction and building equipment, no sources of injuries, environment and etc.
Manufacture of Basic Metals	Material, Other sources of injuries, general power machine, utensils, other equipment, manual equipment, power transmission apparatus, hoist and crane, environment, power handling machine and etc.
Manufacture of Plastics Products	General power machine, other sources of injuries, other equipment, power transmission apparatus, manual equipment, power handling machine, construction and building equipment, material, transportation, unclassified sources of injuries and etc.

- (4) Electricity and gas supply industry: Main sources of injuries include transportation for loading, unloading and transportation machine, other sources of injuries, electric apparatus, manual equipment, construction and building equipment and etc.
- (5) Water supply and pollution control industry: Main sources of injuries include other sources of injuries, transportation for loading, unloading and transportation machine, environment, power handling machine, no sources of injuries and etc.
- (6) Construction engineering: Main sources of injuries include construction and building equipment, transportation for loading, unloading and transportation machine, material, hoist and crane, other sources of injuries and etc.
- (7) Transportation and storage industry: Main sources of injuries include transportation for loading, unloading and transportation machine, other sources of injuries, unclassified sources of injuries, power handling machine, environment and etc.

4. Analysis of the relationship between accident type and sources of accident (manufacturing)

In 2025, a comparison of accident types in manufacturing throughout the year revealed that falling over was the leading sources of accidents (22.65 %). The following were pinched and rolled up (19.69 %), stabbed, cutting or abrasion (15.65 %), improper act (6.49 %), others (5.64 %), and crashed (5.45 %). (see Table 8-5) Relationship between accident type and sources of accident for high-frequency accidents:

Accident Type	Chief sources of injuries
Falling over	Other sources of injuries, environment, no sources of injuries, construction and building equipment, unclassified sources of injuries, utensils, transportation, other equipment and etc.

Pinched and Rolled-Up	General power machine, power transmission apparatus, other equipment, other sources of injuries, material, power handling machine, manual equipment, utensils and etc.
Stabbed, cutting or abrasion	General power machine, other sources of injuries, material, manual equipment, other equipment, utensils, wood processing machine, power transmission apparatus and etc.
Improper Act	Other sources of injuries, objects carried, other equipment, material, general power machine, no sources of injuries, manual equipment, unclassified sources of injuries and etc.
Crashed	Transportation, power handling machine, other sources of injuries, manual equipment, other equipment, general power machine, material, objects carried and etc.
others	Other sources of injuries, other equipment, no sources of injuries, material, environment, unclassified sources of injuries, manual equipment, general power machine and etc.

5. Relationship between accident type and injured body part (manufacturing)

In 2025, the body part injured with the highest frequency in manufacturing was the finger (22.41 %), followed by the hand (15.08 %), foot (13.51 %), head (7.17 %), leg (6.00 %), knee (5.78 %), and others (5.07 %) (see table 8-7) The following is an explanation of the relationship between accident type and injured body part for the highest-frequency accidents:

Accident Type	Injured part
Falling over	foot, knee, hand, leg, head, wrist, hip, elbow, back, shoulder and etc.
Pinched and Rolled-Up	finger, hand, foot, wrist, forearm, leg, elbow, head, chest, others and etc.
stabbed, cutting or abrasion	finger, hand, foot, leg, head, wrist, forearm, face, knee, others and etc.
Improper Act	foot, head, hand, back, leg, knee, elbow, ribs, hip, others and etc.
Crashed	foot, head, leg, hand, finger, face, knee, chest, elbow, wrist and etc.
Falling or tumbling down	foot, head, hand, back, leg, knee, elbow, ribs, hip, others and etc.

6. Analysis of injured body part by industry

Because manufacturing is the predominant industry, injured body part types are largely the same as in the previous section; the following is analysis of the relationship between injured body part and industries with relatively high accident frequency. (see Table 8-8)

Industry	Injured part
Manufacturing	finger, hand, foot, head, leg, knee, others, back, face, wrist and etc.
Transportation and Storage	foot, leg, hand, knee, head, finger, back, elbow, shoulder, chest and

	etc.
Accommodation and Food Service Industry	hand, finger, foot, head, leg, others, knee, elbow, back, face, and etc.
Wholesale and Retail Trade	hand, foot, finger, head, knee, leg, others, back, shoulder, hip, and etc.
Human Health and social work industry	hand, foot, finger, knee, head, leg, others, back, elbow, face, and etc.
Support service industry	foot, hand, knee, head, leg, finger, others, shoulder, elbow, wrist and etc.
Construction Engineering	finger, foot, hand, leg, head, knee, others, elbow, back, hip, and etc.
Financial and insurance industry	foot, hand, leg, knee, head, shoulder, elbow, others, finger, face, and etc.

V. Supplementary explanation

National occupational accident data is chiefly obtained from the following three sources:

1. **In accordance with Article 37 of Occupational Safety and Health Act:** In accordance with the requirements of this Article, in the case of business entities with at least 1 death due to an occupational accident in the workplace, the injury of at least 3 persons, or the injury of at least one person requiring hospitalization, the employer must notify the labor inspection organization within 8 hours, and the labor inspection organization must promptly perform an accident inspection examining fatal or injuring workplace accidents and compile a report of its findings.
2. **In accordance with Article 38 of Occupational Safety and Health Act:** This Article specifies that in the case of those business entities designated by the central competent authority, including business entities with more than 50 hired workers and other business entities designated by the central competent authority and notified by the inspection organization in a letter, those business entities within the inspection organization's audit jurisdiction shall report occupational accident statistics on a monthly basis (to save administrative costs, statistics have been reported online since 2007); the chief goal of the submission of monthly occupational accident content and statistical reports is to allow further accident information to be obtained through sampling surveys, and to allow the status of occupational accidents in various industries to be inferred, including the number of disabling injuries, frequency of disabling injuries, severity of disabling injuries, accident type, sources of injuries, and injured body part, etc. These indicators can also be used to assess business entities' labor losses and serve as an important basis for determination of health and safety performance. However, with regard to the reporting of occupational accidents, because the number of small business entities with fewer than 50 persons sampled has

remained limited, the accuracy of calculation results may be somewhat inadequate.

3. **Statistics obtained from the information on Insurance Benefit of Occupational Accident Insurance stipulated in the “Labor Occupational Accident Insurance and Protection Act”:**
The Labor Occupational Accident Insurance and Protection Act (hereinafter referred to as the “Accident and Protection Act”) has been implemented since May 1, 2022. Workers employed by an employer that holds a practice license, that has been registered in accordance with the law, that has a tax registration or has been issued an employment permit by the central competent authority according to the law, are subject to mandatory occupational accident insurance. Therefore, although the statistical data of the insurance benefits claimed by the insured for injury, sickness, disability and death under labor occupational accident insurance can reflect the situation of occupational accident insurance benefits more accurately, the main purpose of the “Accident and Protection Act” is to regulate accident insurance benefits, while the Occupational Safety and Health Act with the main purpose of regulating the responsibilities of accident prevention in the workplace is applicable to all industries, so the purpose and application scope of the above-mentioned two laws are different, and the numbers of applicable workers to the two laws also different. When it comes to the approach of calculation, occupational accident insurance benefits are calculated based on current-year payments for insurance benefits, and this approach differs from the above two occupational accident statistics that are based on time of accident occurrence, therefore, there are differences in their statistical results. In order to maintain an accurate grasp of major occupational accident cases, the Occupational Safety and Health Administration, Ministry of Labor has adopted the practice of notifying labor inspection organizations by letter to investigate and deal with cases in which occupational accident death payments were issued but the enterprise in question did not report accidents to the local labor inspection organization in accordance with Article 37 of the Occupational Safety and Health Act, which is intended to reduce the number of cases in which business entities suffer deaths in occupational accidents but seek to conceal the incidents by not reporting them.

表 2-1 勞動檢查事業單位違反勞動基準法移送處分情形
Table 2-1 Status of referral of violations of the Labor Standards Act by inspected enterprises
中華民國114年
Year 2025

機關別 Organization type	違反勞動基準法 Violations of the Labor Standards Act						
	總受檢 場次 Total Inspections	違反件數(件次) Violation Cases (number of cases)					
		計 Total	處分率(%) Penalty Rate	罰鍰告發 Punishment with Penalty	移送參辦 Order of Case Transfer for Criminal Investigation	移送地方處理 Case referred to local government for handling	罰鍰金額 (萬元) Amount of Administrative Fine (ten thousand NTS)
總計 Total	35,066	7,940	22.64	7,155	10	775	34,363
臺北市府 Taipei City Government	5,837	1,324	22.68	1,324	-	-	5,342
新北市政府 New Taipei City Government	3,986	1,087	27.26	1,087	-	-	5,456
桃園市政府 Taoyuan City Government	3,409	742	21.77	742	-	-	5,574
臺中市政府 Taichung City Government	2,980	1,016	34.09	1,014	2	-	3,764
臺南市政府 Tainan City Government	1,796	632	35.19	632	-	-	2,534
高雄市政府 Kaohsiung City Government	2,768	761	27.49	761	-	-	2,898
宜蘭縣政府 Yilan County Government	532	88	16.54	88	-	-	618
新竹縣政府 Hsinchu County Government	912	221	24.23	221	-	-	1,520
苗栗縣政府 Miaoli County Government	820	131	15.98	131	-	-	507
彰化縣政府 Changhua County Government	1,548	253	16.34	253	-	-	1,287
南投縣政府 Nantou County Government	249	80	32.13	80	-	-	314
雲林縣政府 Yunlin County Government	932	104	11.16	104	-	-	712.6
嘉義縣政府 Chiayi County Government	736	32	4.35	32	-	-	216
屏東縣政府 Pingtung County Government	803	204	25.40	204	-	-	764.5
臺東縣政府 Taitung County Government	79	41	51.90	40	1	-	145.5
花蓮縣政府 Hualien County Government	367	57	15.53	57	-	-	301
澎湖縣政府 Penghu County Government	248	8	3.23	8	-	-	64
基隆市政府 Keelung City Government	452	73	16.15	73	-	-	413
新竹市政府 Hsinchu City Government	568	28	4.93	28	-	-	219
嘉義市政府 Chiayi City Government	802	35	4.36	35	-	-	212
金門縣政府 Kinmen County Government	128	1	0.78	1	-	-	41
連江縣政府 Lienchiang County Government	115	-	-	-	-	-	60
經濟部產業園區管理局 Bureau of Industrial Parks, MOEA	182	64	35.16	64	-	-	154
國科會新竹科學園區管理局 Hsinchu Science Park Bureau, NSTC	169	79	46.75	79	-	-	569
國科會中部科學園區管理局 Central Taiwan Science Park Bureau, NSTC	91	49	53.85	49	-	-	432
國科會南部科學園區管理局 Southern Taiwan Science Park Bureau, NSTC	117	48	41.03	48	-	-	246
職安署北區職業安全衛生中心 Northern OSH Center, OSHA	1,182	291	-	-	-	291	-
職安署中區職業安全衛生中心 Central OSH Center, OSHA	1,438	175	-	-	2	173	-
職安署南區職業安全衛生中心 Southern OSH Center, OSHA	1,820	316	-	-	5	311	-

說明：1.處分率 = 違反件數÷總受檢場次×100。
2.直轄市政府檢查場次含其所設置之檢查機構檢查量。
3.本表為不含通知改善及移送主管機關之案件。
4.本表統計不含年度執行法遵訪視24,377場次。
5.各地方政府罰鍰金額包括職安署三區中心移送處分之案件。

Explanation: 1. Penalty Rate = Violation Cases ÷ Total Inspections × 100.
2.The number of inspections by municipal governments includes inspections performed by inspection agencies established by the governments.
3.This table does not contain cases in which the enterprise was notified to make improvement or which were referred to the competent authority
4.The statistics in this table do not contain the 24,377 legal compliance visits conducted during the year.
5.Amount of administrative fine imposed by local governments include the cases that Occupational Safety and Health Administration's three regional centers referred to the local government for handling.

表 2-2 勞動檢查次數
Table 2-2 Number of labor inspections
中華民國 114 年
Year 2025

單位：場次
Unit: inspections

行 業 別 Industry Type	勞 動 條 件 檢 查 Working Condition Inspections														
	總 計 Total	臺 北 市 Taipei City	新 北 市 New Taipei City	桃 園 市 Taoyuan City	臺 中 市 Taichung City	臺 南 市 Tainan City	高 雄 市 Kaohsiung City	宜 蘭 縣 Yilan County	新 竹 縣 Hsinchu County	苗 栗 縣 Miaoli County	彰 化 縣 Changhua County	南 投 縣 Nantou County	雲 林 縣 Yunlin County	嘉 義 縣 Chiayi County	屏東縣 Pingtung County
總 計 Total	35,066	5,837	3,986	3,409	2,980	1,796	2,768	532	912	820	1,548	249	932	736	803
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	235	9	18	11	9	8	38	6	1	3	7	6	7	16	25
礦業及土石採取業 Mining and Quarrying	6	-	1	1	-	-	-	-	-	1	-	-	2	1	-
製 造 業 Manufacturing	5,821	304	690	763	419	309	333	73	161	93	733	89	392	206	128
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	907	55	192	116	43	32	62	20	10	11	78	13	50	27	63
飲料製造業 Manufacture of Beverages	33	-	2	4	1	-	5	5	-	1	-	-	-	1	1
菸草製造業 Manufacture of Tobacco Products	3	1	-	-	-	1	-	-	-	1	-	-	-	-	-
紡織業 Manufacture of Textiles	153	11	5	33	1	8	2	-	-	1	43	2	18	5	2
成衣及服飾品製造業 Manufacture of Wearing Apparel and Clothing Accessories	80	20	9	26	2	2	-	-	-	1	14	-	-	2	-
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	29	1	-	-	4	-	2	-	1	-	11	2	1	4	-
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	34	1	1	-	-	3	-	2	-	2	10	2	2	5	2
紙業、紙及紙製品製造業 Manufacture of Paper and Paper Products	143	5	4	8	9	4	6	5	4	4	47	4	3	9	8
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	45	6	16	4	3	2	5	-	-	1	-	-	-	-	-
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	36	3	-	-	-	-	4	-	-	1	1	1	19	2	1
化學材料製造業 Manufacture of Chemical Material	217	11	4	10	4	2	13	1	4	2	9	4	124	6	4
其他化學製品製造業 Manufacture of Other Chemical Products	167	17	5	24	10	19	7	1	-	1	7	4	39	7	7
藥品製造業 Manufacture of Pharmaceuticals	68	11	3	2	2	10	5	2	10	-	-	4	3	1	1
橡膠製品製造業 Manufacture of Rubber Products	122	-	8	4	5	4	6	-	5	-	37	4	8	10	2
塑膠製品製造業 Manufacture of Plastics Products	343	13	27	39	28	27	18	3	5	2	76	9	12	28	4
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	180	14	9	13	10	13	3	4	-	10	14	-	16	6	8
基本金屬製造業 Manufacture of Basic Metals	149	5	17	18	14	20	20	1	3	3	14	1	2	7	4
金屬製品製造業 Manufacture of Fabricated Metal Products	787	18	66	56	75	44	74	5	7	7	232	16	36	32	11
電子零組件製造業 Manufacture of Electronic Parts and Components	990	47	190	232	67	14	21	6	50	22	4	3	13	8	2
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	243	24	55	37	11	9	2	2	24	5	4	1	6	4	-
電力設備製造業 Manufacture of Electrical Equipment	164	20	18	30	7	13	21	2	3	3	6	2	4	4	-
機械設備製造業 Manufacture of Machinery and Equipment	410	5	32	61	80	23	28	9	13	9	29	6	16	16	5
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	117	-	5	18	4	25	3	-	12	3	10	-	3	4	1
其他運輸工具製造業 Other Manufacture of Transport Equipment	127	1	2	2	16	11	13	-	-	2	59	2	-	-	1
家具製造業 Manufacture of Furniture	66	3	5	2	3	1	3	-	-	-	13	3	4	10	-
其他製造業 Other Manufacturing	156	8	10	20	10	19	3	5	6	1	15	6	12	7	-
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	52	4	5	4	10	3	7	-	4	-	-	-	1	1	1
電力及燃氣供應業 Electricity and Gas Supply Industry	107	12	10	6	6	2	14	-	2	3	1	1	7	9	1
供水供應及污染整治業 Water Supply and Pollution Control Industry	131	11	14	10	10	20	6	6	-	1	6	2	11	2	2
營建工程業 Construction Engineering Industry	1,396	317	202	95	151	90	115	7	60	41	33	7	62	28	30
批發及零售業 Wholesale and Retail Trade Industry	5,519	1,190	806	516	594	231	204	114	126	71	443	36	86	84	72
運輸及倉儲業 Transportation and Storage Industry	3,558	418	318	497	140	67	559	23	24	16	24	10	27	37	15
住宿及餐飲業 Accommodation and Food Service Industry	5,069	1,104	695	413	431	242	357	92	84	67	63	45	82	99	101
出版影音及資訊訊業 Publishing, Audio and Video Production, Information and Communication Industry	880	605	99	19	53	12	12	8	14	2	1	1	6	2	5
金融及保險業 Financial and Insurance Industry	462	154	30	18	38	11	30	2	4	5	5	2	3	-	3
不動產業 Real Estate Industry	324	88	60	33	50	16	21	11	13	3	4	1	3	-	3
專業、科學及技術服務業 Professional, Scientific and Technical Industry	842	337	123	42	109	36	56	6	27	3	8	-	3	7	7
支援服務業 Support Service Industry	2,280	535	289	264	277	105	145	68	77	31	23	6	21	19	25
公共行政及國防：強制性社會安全 Public Administration and Defence: Compulsory Social Security	106	11	7	4	13	9	8	4	1	5	2	7	2	1	6
教育服務業 Education Service Industry	1,384	111	116	79	92	83	98	46	22	41	21	3	17	20	54
醫療保健及社會工作服務業 Human Health and Social Work Industry	4,706	322	234	486	386	461	694	40	102	79	148	16	180	185	193
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	1,249	137	93	83	72	31	26	8	130	345	5	3	10	3	110
其 他 服 務 業 Other Service Industry	991	172	181	69	130	63	52	18	64	10	21	14	11	17	23

表 2-2 勞動 檢查次數 (續一) Table 2-2 Number of labor inspections (continued) 中華民國 114 年 Year 2025																單位：場次 Unit: inspections
行 業 別 Industry Type	勞 動 條 件 檢 查 Working Condition Inspection															
	臺東縣 Taitung County	花蓮縣 Hualien County	澎湖縣 Penghu County	基隆市 Keelung City	新竹市 Hsinchu City	嘉義市 Chiayi City	金門縣 Kinmen County	連江縣 Lienchiung County	經濟部 加工出口區 管理處 Bureau of Industrial Parks, MOEA	國科會新竹科學 園區管理局 Hsinchu Science Park Bureau, NSTC	國科會中部科學 園區管理局 Central Taiwan Science Park Bureau, NSTC	國科會南部科學 園區管理局 Southern Taiwan Science Park Bureau, NSTC	職安署北區 職業安全衛生 中心 Northern OSH Center	職安署中區 職業安全衛生 中心 Central OSH Center	職安署南區 職業安全衛生 中心 Southern OSH Center	
總 計 Total	79	367	248	452	568	802	128	115	182	169	91	117	1,182	1,438	1,820	
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	1	-	-	2	-	-	-	-	-	-	1	-	37	6	24	
礦業及土石採取業 Mining and Quarrying	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
製 造 業 Manufacturing	4	23	-	38	62	18	23	2	124	94	64	65	201	197	213	
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	1	4	-	4	6	4	11	1	2	-	-	1	21	32	48	
飲料製造業 Manufacture of Beverages	-	-	-	-	-	-	2	-	5	-	-	-	2	4	-	
菸草製造業 Manufacture of Tobacco Products	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
紡織業 Manufacture of Textiles	-	-	-	-	-	-	-	-	3	1	-	-	-	10	8	
成衣及服飾品製造業 Manufacture of Wearing Apparel and Clothing Accessories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	-	-	-	-	-	-	-	-	-	-	-	-	-	1	2	
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	-	-	-	-	-	2	-	-	-	-	-	-	-	-	2	
紙業、紙及紙製品製造業 Manufacture of Paper and Paper Products	1	-	-	-	2	-	-	-	-	-	-	-	2	11	7	
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	1	1	-	-	-	4	-	1	1	-	-	-	-	-	-	
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	-	-	-	-	-	4	-	-	-	-	-	-	-	-	-	
化學材料製造業 Manufacture of Chemical Material	-	-	-	3	-	-	-	-	3	2	2	2	2	5	-	
其他化學製品製造業 Manufacture of Other Chemical Products	-	-	-	-	2	-	-	-	-	4	1	6	3	3	-	
藥品製造業 Manufacture of Pharmaceuticals	-	-	-	-	2	-	-	-	-	6	1	3	2	-	-	
橡膠製品製造業 Manufacture of Rubber Products	-	-	-	-	4	-	-	-	1	-	-	1	4	17	2	
塑膠製品製造業 Manufacture of Plastics Products	-	-	-	-	6	-	-	-	5	2	-	-	6	12	21	
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	-	14	-	-	6	-	5	-	1	-	2	2	16	9	5	
基本金屬製造業 Manufacture of Basic Metals	-	-	-	-	2	-	1	-	-	-	-	3	3	5	6	
金屬製品製造業 Manufacture of Fabricated Metal Products	-	-	-	8	2	4	3	-	12	-	3	3	6	33	34	
電子零組件製造業 Manufacture of Electronic Parts and Components	-	2	-	8	14	-	-	-	48	52	15	23	113	20	16	
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	-	-	-	8	2	-	-	-	15	13	10	2	5	2	2	
電力設備製造業 Manufacture of Electrical Equipment	-	2	-	-	2	-	-	-	6	2	3	1	3	8	4	
機械設備製造業 Manufacture of Machinery and Equipment	-	-	-	3	4	-	-	-	7	3	16	8	8	9	20	
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	-	-	-	-	2	-	-	-	5	-	4	-	-	7	11	
其他運輸工具製造業 Other Manufacture of Transport Equipment	-	-	-	-	-	-	-	-	2	-	2	5	1	2	6	
家具製造業 Manufacture of Furniture	-	-	-	-	2	-	-	-	2	-	-	-	-	5	10	
其他製造業 Other Manufacturing	-	-	-	-	2	-	1	-	5	9	4	2	4	2	5	
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	1	-	-	4	2	-	-	-	1	-	1	3	-	-	-	
電力及燃氣供應業 Electricity and Gas Supply Industry	-	-	-	1	-	3	-	-	-	-	-	-	8	11	10	
用水供應及污染整治業 Water Supply and Pollution Control Industry	-	6	3	2	-	4	1	1	-	3	-	3	3	2	2	
營建工程業 Construction Engineering Industry	3	11	1	25	14	8	14	2	4	12	6	19	17	10	12	
批發及零售業 Wholesale and Retail Trade Industry	14	18	17	69	119	80	22	34	16	11	3	1	118	97	327	
運輸及倉儲業 Transportation and Storage Industry	4	55	1	50	9	40	14	1	10	2	3	1	243	576	374	
住宿及餐飲業 Accommodation and Food Service Industry	21	45	55	83	123	101	11	68	3	7	-	5	198	128	346	
出版影音及資訊訊業 Publishing, Audio and Video Production, Information and Communication Industry	-	3	2	3	8	-	1	-	3	2	3	1	7	4	4	
金融及保險業 Financial and Insurance Industry	1	4	-	4	10	2	-	-	1	-	-	-	42	31	62	
不動產業 Real Estate Industry	-	4	-	8	2	-	-	-	1	-	-	-	1	-	2	
專業、科學及技術服務業 Professional, Scientific and Technical Industry	1	6	-	6	13	7	2	-	4	12	5	2	4	2	14	
支援服 務 業 Support Service Industry	5	15	2	25	18	16	21	-	15	18	5	17	89	57	92	
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	3	4	-	11	-	-	1	-	-	-	-	-	7	-	-	
教育服 務 業 Education Service Industry	4	9	39	26	22	176	2	-	-	3	-	-	62	106	132	
醫療保健及社會工作服務業 Human Health and Social Work Industry	12	151	56	68	136	242	12	-	-	2	-	2	128	191	180	
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	2	6	63	13	3	73	3	2	-	1	-	-	9	6	12	
其 他 服 務 業 Other Service Industry	4	7	9	18	29	32	1	5	1	2	1	1	8	14	14	

表 2-2 勞動檢查次數（續二元） Table 2-2 Number of labor inspections (end) 中華民國 114 年 Year 2025														單位：場次 Unit: Inspections
行 業 別 Industry Type	安 全 衛 生 檢 查 Sanitation and Safety Inspections													總 計 Total
	總 計 Total	臺北市勞動檢查處 Taipei City Labor InspectionOffice	新北市府 勞動檢查處 New TaipeiCity Government Labor InspectionOffice	桃園市政府 勞動檢查處 Office of Labor Inspection, Taoyuan	臺中市勞動檢查處 Taichung City Labor InspectionOffice	臺南市職安健建處 Occupational Safety and Health Department, Labor Affairs Bureau of Tainan City	高雄市政府 勞工局 Kaohsing City Government Labor Inspection Office, Labor Affairs Bureau	經濟部產業園區 管理局 Bureau of Industrial Parks, MOEA	國科會新竹科 學園區管理局 Hsinchu Science Park Bureau, NSTC	國科會中部科 學園區管理局 Central Taiwan Science Park Bureau, NSTC	國科會南部科 學園區管理局 Southern Taiwan Science Park Bureau, NSTC	職安署北區 職業安全衛生 中心 Northern OSH Center	職安署中區 職業安全衛生 中心 Central OSH Center	職安署南區 職業安全衛生 中心 Southern OSH Center
總 計 Total	150,173	22,200	7,372	12,454	12,386	5,863	20,751	2,500	1,025	747	1,028	19,967	21,070	22,810
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	532	8	21	19	29	4	36	1	2	-	-	175	116	121
礦業及土石採取業 Mining and Quarrying	140	5	1	5	7	-	9	1	-	-	-	18	76	18
製 造 業 Manufacturing	48,964	1,170	2,482	4,899	4,329	4,006	6,746	1,628	673	519	436	6,635	8,364	7,077
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	3,066	88	251	226	178	214	413	9	4	4	9	356	455	859
飲料製造業 Manufacture of Beverages	370	16	2	17	12	4	23	22	-	-	-	74	85	115
菸草製造業 Manufacture of Tobacco Products	26	7	3	-	1	3	-	-	-	-	-	-	9	3
紡織業 Manufacture of Textiles	1,436	12	59	496	50	110	32	14	3	-	-	81	417	162
成衣及服飾品製造業 Manufacture of Wearing Apparel and Clothing Accessories	155	30	28	16	1	27	16	-	-	-	-	6	18	13
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	172	-	-	3	48	16	10	-	-	-	-	3	57	35
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	350	11	9	28	38	8	47	11	-	-	-	132	28	38
紙業、紙及紙製品製造業 Manufacture of Paper and Paper Products	868	32	31	92	75	82	66	1	-	-	-	142	200	147
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	607	65	138	34	52	150	67	23	-	-	-	23	30	25
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	385	4	1	7	8	7	89	-	-	4	-	104	143	18
化學材料製造業 Manufacture of Chemical Material	3,466	14	13	177	85	94	1,119	75	11	27	11	455	1,052	333
其他化學製品製造業 Manufacture of Other Chemical Products	3,030	14	91	484	157	218	416	74	29	14	24	464	632	413
藥品製造業 Manufacture of Pharmaceuticals	706	51	39	69	56	109	29	8	27	18	24	98	85	93
橡膠製品製造業 Manufacture of Rubber Products	817	3	45	76	52	29	60	2	-	-	-	80	394	76
塑膠製品製造業 Manufacture of Plastics Products	3,036	19	143	312	288	507	231	67	2	6	3	236	488	734
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	2,307	21	153	128	90	96	226	20	-	31	5	763	389	385
基本金屬製造業 Manufacture of Basic Metals	2,407	18	68	198	188	181	587	11	-	-	31	231	447	447
金屬製品製造業 Manufacture of Fabricated Metal Products	9,194	337	550	619	1,390	819	1,673	94	7	52	16	728	1,612	1,297
電子零組件製造業 Manufacture of Electronic Parts and Components	4,352	65	267	601	73	187	142	736	424	184	172	1,125	190	186
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	1,056	42	109	178	63	45	35	101	58	43	14	184	117	67
電力設備製造業 Manufacture of Electrical Equipment	1,529	109	131	206	96	146	168	128	37	9	17	243	114	125
機械設備製造業 Manufacture of Machinery and Equipment	5,099	92	207	539	906	418	709	102	29	93	73	620	677	634
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	1,191	4	38	170	72	224	68	25	-	1	4	137	154	294
其他運輸工具製造業 Other Manufacture of Transport Equipment	1,179	-	21	65	166	88	301	4	-	-	1	124	234	175
家具製造業 Manufacture of Furniture	450	30	32	27	82	16	42	14	-	-	-	20	82	105
其他製造業 Other Manufacturing	1,170	32	39	116	88	190	68	75	26	27	18	104	180	207
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	540	54	14	15	14	18	109	12	16	6	14	102	75	91
電力及燃氣供應業 Electricity and Gas Supply Industry	1,958	231	16	34	29	3	292	4	3	8	1	585	501	251
用水供應及污染整治業 Water Supply and Pollution Control Industry	1,555	163	26	76	34	49	205	23	7	29	8	350	234	351
營建工程業 Construction Engineering Industry	62,971	14,389	2,454	4,298	4,906	1,098	8,709	479	170	130	495	8,746	8,461	8,636
批發及零售業 Wholesale and Retail Trade Industry	10,320	1,243	775	938	1,032	365	1,512	107	40	14	14	1,043	1,178	2,059
運輸及倉儲業 Transportation and Storage Industry	3,951	205	281	544	253	75	1,186	76	3	4	5	519	308	492
住宿及餐飲業 Accommodation and Food Service Industry	3,757	870	285	183	856	15	290	-	3	-	2	256	347	650
出版影音及資訊訊業 Publishing, Audio and Video Production,Information and Communication Industry	937	337	105	28	47	10	128	19	14	1	1	94	65	88
金融及保險業 Financial and Insurance Industry	417	114	38	26	45	-	66	2	-	-	1	34	25	66
不動產業 Real Estate Industry	750	230	43	63	63	8	76	1	-	-	-	62	51	153
專業、科學及技術服務業 Professional, Scientific and Technical Industry	3,525	966	170	209	142	61	417	91	84	36	34	446	219	650
支援服務業 Support Service Industry	3,981	930	242	334	247	113	525	61	13	5	28	368	355	760
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	612	61	23	38	25	2	66	-	-	1	-	109	156	131
教育服務業 Education Service Industry	1,387	207	113	64	51	-	51	-	2	-	-	151	234	514
醫療保健及社會工作服務業 Human Health and Social Work Industry	2,525	490	130	555	168	-	264	2	5	-	3	205	207	496
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	632	267	47	57	47	5	58	-	-	-	-	47	32	72
其他服務業 Other Service Industry	1,259	314	120	84	76	49	115	5	6	-	-	124	141	225

表 2-6 勞分工業勞動條件檢查次數
Table 2-6 Number Of Working Condition Inspections By Industry Category

中華民國 114 年
Year 2025

單位：場次
Unit: inspections

行 業 別 Industry Type	總受檢場次 Total Inspections	初 查 Primary Inspection		複 查 Follow-up Inspection		
		場 次 Inspection	初 查 比 率 (%) Primary Inspection Ratio (%)	場 次 Inspection	複 查 比 率 (%) Follow-up Inspection Ratio (%)	複 查 率 (%) Follow-up Inspection Rate (%)
總 計 Total	35,066	33,544	95.66	1,522	4.34	4.54
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	235	232	98.72	3	1.28	1.29
礦業及土石採取業 Mining and Quarrying	6	6	100.00	-	-	-
製 造 業 Manufacturing	5,821	5,642	96.92	179	3.08	3.17
食品及飼品製造業 Manufacture of Food Products and Animal Feeds	907	883	97.35	24	2.65	2.72
飲料製造業 Manufacture of Beverages	33	29	87.88	4	12.12	13.79
菸草製造業 Manufacture of Tobacco Products	3	3	100.00	-	-	-
紡 織 業 Manufacture of Textiles	153	152	99.35	1	0.65	0.66
成衣及服飾品製造業 Manufacture of Wearing Apparel And Clothing Accessories	80	79	98.75	1	1.25	1.27
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	29	28	96.55	1	3.45	3.57
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	34	33	97.06	1	2.94	3.03
紙漿、紙及紙製品製造業 Manufacture of Paper and Paper Products	143	139	97.20	4	2.80	2.88
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	45	45	100.00	-	-	-
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	36	35	97.22	1	2.78	2.86
化學原料、肥料、氮化合物、塑膠 膠原料及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen, Manufacture of Plastic and Synthetic Rubber Materials	217	211	97.24	6	2.76	2.84
其他化學製品製造業 Other Chemical Products Manufacturing	167	159	95.21	8	4.79	5.03
藥品及醫用化學製品製造業 Manufacture of Pharmaceuticals and Medicinal Chemical Products	68	66	97.06	2	2.94	3.03
橡膠製品製造業 Manufacture of Rubber Products	122	114	93.44	8	6.56	7.02
塑膠製品製造業 Manufacture of Plastics Products	343	340	99.13	3	0.87	0.88
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	180	173	96.11	7	3.89	4.05
基本金屬製造業 Manufacture of Basic Metals	149	144	96.64	5	3.36	3.47
金屬製品製造業 Manufacture of Fabricated Metal Products	787	769	97.71	18	2.29	2.34
電子零組件製造業 Manufacture of Electronic Parts and Components	990	950	95.96	40	4.04	4.21
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	243	226	93.00	17	7.00	7.52
電力設備製造業 Manufacture of Electrical Equipment	164	159	96.95	5	3.05	3.14
機械設備製造業 Manufacture of Machinery and Equipment	410	403	98.29	7	1.71	1.74
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	117	106	90.60	11	9.40	10.38
其他運輸工具製造業 Other Manufacture of Transport Equipment	127	126	99.21	1	0.79	0.79
家具製造業 Manufacture of Furniture	66	65	98.48	1	1.52	1.54
其他製造業 Other Manufacturing	156	153	98.08	3	1.92	1.96
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	52	52	100.00	-	-	-
電力及燃氣供應業 Electricity and Gas Supply Industry	107	106	99.07	1	0.93	0.94
供水供應及污染整治業 Water Supply and Pollution Control Industry	131	125	95.42	6	4.58	4.80
營建工程業 Construction Engineering Industry	1,396	1,364	97.71	32	2.29	2.35
批發及零售業 Wholesale and Retail Trade Industry	5,519	5,428	98.35	91	1.65	1.68
運輸及倉儲業 Transportation and Storage Industry	3,558	3,288	92.41	270	7.59	8.21
住宿及餐飲業 Accommodation and Food Service Industry	5,069	4,949	97.63	120	2.37	2.42
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	880	854	97.05	26	2.95	3.04
金融及保險業 Financial and Insurance Industry	462	458	99.13	4	0.87	0.87
不動產業 Real Estate Industry	324	312	96.30	12	3.70	3.85
專業、科學及技術服務業 Professional, Scientific and Technical Industry	842	832	98.81	10	1.19	1.20
支援服務業 Support Service Industry	2,280	2,198	96.40	82	3.60	3.73
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	106	104	98.11	2	1.89	1.92
教育業 Education	1,384	1,328	95.95	56	4.05	4.22
醫療保健及社會工作服務業 Human Health and Social Work Industry	4,706	4,429	94.11	277	5.89	6.25
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	1,249	939	75.18	310	24.82	33.01
其他服務業 Other Service Industry	991	950	95.86	41	4.14	4.32

說明：
1. 初查比率 = 初查場次 ÷ 總受檢場次 × 100。
2. 複查比率 = 複查場次 ÷ 總受檢場次 × 100。
3. 複查率 = 複查場次 ÷ 初查場次 × 100。

Explanation:
1. Primary Inspection Ratio = Primary Inspections ÷ Total Inspections × 100
2. Follow-up Inspection Ratio = Follow-up Inspections ÷ total inspections × 100
3. Follow-up Inspection Rate = Follow-up Inspections ÷ Primary Inspections × 100

表 2-16 職業安全衛生檢查次數 Table 2-16 Number of occupational safety and health inspections 中華民國 114 年 Year 2025						
行 業 別 Industry Type	總受檢 場 次 Total Inspections	初 查 Primary Inspection		複 查 Follow-up Inspection		
		場 次 Inspection	初 查 比 率 (%) Primary Inspection Ratio (%)	場 次 Inspection	複 查 比 率 (%) Follow-up Inspection Ratio (%)	複 查 率 (%) Follow-up Inspection Rate (%)
總 計 Total	150,173	119,200	79.38	30,973	20.62	25.98
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	532	407	76.50	125	23.50	30.71
礦業及土石採取業 Mining and Quarrying	140	118	84.29	22	15.71	18.64
製 造 業 Manufacturing	48,964	42,434	86.66	6,530	13.34	15.39
食品及飼品製造業 Manufacture of Food Products and Animal Feeds	3,066	2,806	91.52	260	8.48	9.27
飲料製造業 Manufacture of Beverages	370	324	87.57	46	12.43	14.20
菸草製造業 Manufacture of Tobacco Products	26	26	100.00	-	-	-
紡 織 業 Manufacture of Textiles	1,436	1,317	91.71	119	8.29	9.04
成衣及服飾品製造業 Manufacture of Wearing Apparel And Clothing Accessories	155	141	90.97	14	9.03	9.93
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	172	155	90.12	17	9.88	10.97
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	350	333	95.14	17	4.86	5.11
紙漿、紙及紙製品製造業 Manufacture of Paper and Paper Products	868	769	88.59	99	11.41	12.87
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	607	540	88.96	67	11.04	12.41
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	385	265	68.83	120	31.17	45.28
化學原材料、肥料、氮化合物、塑膠原料及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen; Manufacture of Plastic and Synthetic Rubber Materials	3,466	2,515	72.56	951	27.44	37.81
其他化學製品製造業 Other Chemical Products Manufacturing	3,030	2,571	84.85	459	15.15	17.85
藥品及醫用化學製品製造業 Manufacture of Pharmaceuticals and Medicinal Chemical Products	706	613	86.83	93	13.17	15.17
橡膠製品製造業 Manufacture of Rubber Products	817	748	91.55	69	8.45	9.22
塑膠製品製造業 Manufacture of Plastics Products	3,036	2,736	90.12	300	9.88	10.96
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	2,307	2,044	88.60	263	11.40	12.87
基本金屬製造業 Manufacture of Basic Metals	2,407	1,899	78.89	508	21.11	26.75
金屬製品製造業 Manufacture of Metal Products	9,194	8,059	87.65	1,135	12.35	14.08
電子零組件製造業 Manufacture of Electronic Parts and Components	4,352	3,752	86.21	600	13.79	15.99
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	1,056	917	86.84	139	13.16	15.16
電力設備製造業 Manufacture of Electrical Equipment	1,529	1,327	86.79	202	13.21	15.22
機械設備製造業 Manufacture of Machinery and Equipment	5,099	4,531	88.86	568	11.14	12.54
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	1,191	1,081	90.76	110	9.24	10.18
其他運輸工具及其零件製造業 Other Transport Equipment and Parts Manufacturing	1,179	1,040	88.21	139	11.79	13.37
家具製造業 Manufacture of Furniture	450	421	93.56	29	6.44	6.89
其他製造業 Other Manufacturing	1,170	1,040	88.89	130	11.11	12.50
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	540	464	85.93	76	14.07	16.38
電力及燃氣供應業 Electricity and Gas Supply Industry	1,958	1,330	67.93	628	32.07	47.22
供水供應及污染整治業 Water Supply and Pollution Control Industry	1,555	1,341	86.24	214	13.76	15.96
營建工程業 Construction Engineering Industry	62,971	43,905	69.72	19,066	30.28	43.43
批發及零售業 Wholesale and Retail Trade Industry	10,320	9,552	92.56	768	7.44	8.04
運輸及倉儲業 Transportation and Storage Industry	3,951	3,172	80.28	779	19.72	24.56
住宿及餐飲業 Accommodation and Food Service Industry	3,757	3,572	95.08	185	4.92	5.18
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	937	786	83.88	151	16.12	19.21
金融及保險業 Financial and Insurance Industry	417	374	89.69	43	10.31	11.50
不動產業 Real Estate Industry	750	611	81.47	139	18.53	22.75
專業、科學及技術服務業 Professional, Scientific and Technical Industry	3,525	2,780	78.87	745	21.13	26.80
支援服務業 Support Service Industry	3,981	3,080	77.37	901	22.63	29.25
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	612	542	88.56	70	11.44	12.92
教育業 Education	1,387	1,253	90.34	134	9.66	10.69
醫療保健及社會工作服務業 Human Health and Social Work Industry	2,525	2,216	87.76	309	12.24	13.94
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	632	582	92.09	50	7.91	8.59
其他服務業 Other Service Industry	1,259	1,145	90.95	114	9.05	9.96
說明： 1. 初查比率 = 初查場次 ÷ 總受檢場次 × 100。 2. 複查比率 = 複查場次 ÷ 總受檢場次 × 100。 3. 複查率 = 複查場次 ÷ 初查場次 × 100。 Explanation: 1. Primary Inspection Ratio = Primary Inspections ÷ Total Inspections × 100 2. Follow-up Inspection Ratio = Follow-up Inspections ÷ total inspections × 100 3. Follow-up Inspection Rate = Follow-up Inspections ÷ Primary Inspections × 100						

表 7-1 職業安全衛生法重大職業 災害各項資料統計分析 Table 7-1 Analysis of data concerning major occupational accidents under the Occupational Safety and Health Act 中華民國 101 年 至114年 From 2012 to 2025																		
年 別 Years	重大職災 件數 Number of Major Occupational Accidents	項 目 Items	死 亡 Death								重 傷 Serious Physical Injury							
			新北市 New Taipei City	臺北市 Taipei City	桃園市 Taoyuan City	臺中市 Taichung City	臺南市 Tainan City	高雄市 Kaohsiung City	其他 Others	小計 Total	新北市 New Taipei City	臺北市 Taipei City	桃園市 Taoyuan City	臺中市 Taichung City	臺南市 Tainan City	高雄市 Kaohsiung City	其他 Others	小計 Total
民國 101 年	333	人 數 Number		15				22	292	329		-				2	24	26
2012		百分比 Percentage	-	3.8		-		5.6	74.5	83.9		-				0.5	6.2	6.7
民國 102 年	315	人 數 Number	25	11		1		47	229	313	1	1		-		3	3	8
2013		百分比 Percentage	7.4	3.3		0.3		14.0	68.1	93.1	0.3	0.3		-		0.9	0.9	2.4
民國 103 年	348	人 數 Number	27	15		6		47	250	346	-	-		-		1	13	14
2014		百分比 Percentage	7.0	4.1		1.6		12.1	64.4	89.2	-	-		-		0.3	3.3	3.6
民國 104 年	343	人 數 Number	35	26		8		40	233	342	-	2		6		-	19	27
2015		百分比 Percentage	9.2	6.6		2.6		10.2	59.7	88.3	-	0.5		1.5		-	4.9	6.9
民國 105 年	322	人 數 Number	37	12		16		40	216	321	-	-		8		1	3	12
2016		百分比 Percentage	10.0	3.2		4.3		10.8	58.2	86.5	-	-		2.2		0.3	0.8	3.2
民國 106 年	312	人 數 Number	36	17	13	14	4	41	189	314	-	-	-	1	-	1	6	8
2017		百分比 Percentage	9.9	4.7	3.6	3.8	1.1	11.2	51.8	86.0	-	-	-	0.3	-	0.3	1.6	2.2
民國 107 年	289	人 數 Number	22	17	15	14	1	38	178	285	2	-	-	3	-	4	13	22
2018		百分比 Percentage	6.4	5.0	4.4	4.1	0.3	11.1	52.0	83.3	1	-	-	0.9	-	1.1	3.8	6.3
民國 108 年	312	人 數 Number	41	20	32	10	1	39	173	316	6	-	-	1	-	-	16	23
2019		百分比 Percentage	11.5	5.6	9.0	2.8	0.3	10.9	48.5	88.5	1.7	-	-	0.3	-	-	4.5	6.4
民國 109 年	310	人 數 Number	32	14	35	29	6	48	149	313	-	-	1	-	-	1	9	11
2020		百分比 Percentage	8.8	3.8	9.6	7.9	1.6	13.2	40.8	85.8	-	-	0.3	-	-	0.3	2.5	3.0
民國 110 年	287	人 數 Number	34	9	41	28	2	29	135	278	1	-	-	5	-	-	14	20
2021		百分比 Percentage	10.8	2.8	13.0	8.9	0.6	9.2	42.7	88.0	0.3	-	-	1.6	-	-	4.4	6.3
民國 111 年	315	人 數 Number	33	20	34	29	2	28	174	320	2	-	4	1	-	-	4	11
2022		百分比 Percentage	9.2	5.6	9.5	8.1	0.6	7.8	48.5	89.1	0.6	-	1.1	0.3	-	-	1.1	3.1
民國 112 年	286	人 數 Number	35	15	40	33	3	32	142	300	-	-	1	-	-	-	15	16
2023		百分比 Percentage	8.2	3.5	9.3	7.7	0.7	7.5	33.1	69.9	-	-	0.2	-	-	-	3.5	3.7
民國 113 年	280	人 數 Number	32	11	31	37	1	40	135	287	6	2	1	1	-	3	7	20
2024		百分比 Percentage	9.7	3.3	9.4	11.2	0.3	12.1	40.9	87.0	1.8	0.6	0.3	0.3	-	0.9	2.1	6.1
民國 114 年	262	人 數 Number	30	20	27	34	2	24	122	259	5	-	6	9	-	-	6	26
2025		百分比 Percentage	9.0	6.0	8.1	10.2	0.6	7.2	36.6	77.8	1.5	-	1.8	2.7	-	-	1.8	7.8
資料來源：新竹科學園區管理局、中部科學園區管理局、南部科學園區管理局及經濟部產業園區管理局，新北市部分係新北市政府勞動檢查處，臺北市部分係臺北市勞動檢查處，桃園市部分係桃園市政府勞動檢查處 臺南市係臺南市職安健康處，臺中市部分係臺中市勞動檢查處，高雄市部分係高雄市政府勞工局勞動檢查處 說 明：重大職業災害傷亡情形統計，114年全國重大職業災害發生件數為 262件，傷亡人數計 333人。																		
Data Sources : Hsinchu Science Park Bureau; Central Taiwan Science Park Bureau; Southern Taiwan Science Park Bureau; Bureau of Industrial Parks, MOEA; the part of New Taipei City is New Taipei City Government Labor Inspection Office; the part of Taipei City is Taipei City Labor Inspection Office; the part of Taoyuan City is Taoyuan City Government Labor Inspection Office; the part of Tainan City is Occupational Safety and Health Department, Labor Affairs Bureau of Tainan City Government; the part of Taichung City is Taichung City Labor Inspection Office; the part of Kaohsiung City is Kaohsiung City Government Labor Inspection Office, Labor Affairs Bureau. Explanation: With regard to casualties in major occupational accident, the 262 major occupational accidents occurring in 2025 involved 333 casualties																		

表 7-1 職業安全衛生法重大職業災害各項資料統計分析 (續完)

Table 7-1 Analysis of data concerning major occupational accidents under the Occupational Safety and Health Act (continued)

中華民國 101 年至 114 年
From 2012 to 2025

年 別 Years	項目 Items	輕 傷 Minor Injury								總 計 Total
		新北市 New Taipei City	臺北市 Taipei City	桃園市 Taoyuan City	臺中市 Taichung City	臺南市 Tainan City	高雄市 Kaohsiung City	其他 Others	小計 Total	
民國 101 年	人 數 Number		-				2	35	37	392
2012	百分比 Percentage	-	-		-		0.5	8.9	9.4	100.0
民國 102 年	人 數 Number	1	1		-		5	8	15	336
2013	百分比 Percentage	0.3	0.3		-		1.5	2.4	4.5	100.0
民國 103 年	人 數 Number	-	3		2		1	22	28	388
2014	百分比 Percentage	-	0.8		0.5		0.3	5.6	7.2	100.0
民國 104 年	人 數 Number	3	-		-		2	14	19	392
2015	百分比 Percentage	0.8	-		-		0.5	3.5	4.8	100.0
民國 105 年	人 數 Number	-	-		3		4	31	38	371
2016	百分比 Percentage	-	-		0.8		1.1	8.4	10.2	100.0
民國 106 年	人 數 Number	4	-	-	3	-	21	15	43	365
2017	百分比 Percentage	1.1	-	-	0.8	-	5.8	4.1	11.8	100.0
民國 107 年	人 數 Number	8	2	4	2	-	6	15	37	342
2018	百分比 Percentage	2.3	0.5	1.1	0.5	-	1.7	4.3	10.4	100.0
民國 108 年	人 數 Number	4	-	1	2	-	2	9	18	357
2019	百分比 Percentage	1.1	-	0.3	0.6	-	0.6	2.5	5.0	100.0
民國 109 年	人 數 Number	-	5	4	3	-	18	11	41	365
2020	百分比 Percentage	-	1.4	1.1	0.8	-	4.9	3.0	11.2	100.0
民國 110 年	人 數 Number	1	-	-	-	-	5	12	18	316
2021	百分比 Percentage	0.3	-	-	-	-	1.6	3.8	5.7	100.0
民國 111 年	人 數 Number	3	-	1	4	-	8	12	28	359
2022	百分比 Percentage	0.8	-	0.3	1.1	-	2.2	3.3	7.8	100.0
民國 112 年	人 數	-	2	2	1	-	-	108	113	429
2023	百分比	-	0.5	0.5	0.2	-	-	25.2	26.3	100.0
民國 113 年	人 數	-	1	1	-	-	11	10	23	330
2024	百分比	-	0.3	0.3	-	-	3.3	3.0	7.0	100.0
民國 114 年	人 數	2	2	-	11	-	2	31	48	333
2025	百分比	0.6	0.6	-	3.3	-	0.6	9.3	14.4	100.0

表 7-2 職業安全衛生法適用行業工作場所重大職業災害死亡千人率
Table 7-2 Rate of major occupational accident fatalities per 1,000 persons in workplaces in industries subject to the Occupational Safety and Health Act

年 別 Years	合 計 Total			營建工程業 Construction engineering		
	僱工人數 (千人) Number of employees	死亡 人數 Number of Fatalities	死 亡 千人率 Rate of fatalities per 1,000 persons	僱工人數 (千人) Number of employees	死亡 人數 Number of Fatalities	死 亡 千人率 Rate of fatalities per 1,000 persons
105年 2016	11,267	321	0.0285	899	147	0.1635
106年 2017	11,352	314	0.0277	901	142	0.1576
107年 2018	10,988	285	0.0259	844	124	0.1469
108年 2019	11,052	316	0.0286	847	168	0.1983
109年 2020	11,080	313	0.0282	860	145	0.1686
110年 2021	11,041	278	0.0252	855	137	0.1602
111年 2022	10,981	320	0.0291	850	156	0.1835
112年 2023	11,077	300	0.0271	855	151	0.1766
113年 2024	11,127	287	0.0258	860	145	0.1686
114年 2025	11,156	259	0.0232	861	113	0.1312
年 別 Years	製 造 業 Manufacturing Sector			其他行業 Other Sector		
	僱工人數 (千人) Number of employees	死亡 人數 Number of Fatalities	死 亡 千人率 Rate of fatalities per 1,000 persons	僱工人數 (千人) Number of employees	死亡 人數 Number of Fatalities	死 亡 千人率 Rate of fatalities per 1,000 persons
105年 2016	3,028	96	0.0317	7,340	78	0.0106
106年 2017	3,045	88	0.0289	7,406	84	0.0113
107年 2018	2,961	79	0.0267	7,183	82	0.0114
108年 2019	2,969	75	0.0253	7,236	73	0.0101
109年 2020	2,938	87	0.0296	7,282	81	0.0111
110年 2021	2,936	60	0.0204	7,250	81	0.0112
111年 2022	2,919	74	0.0254	7,212	90	0.0125
112年 2023	2,910	78	0.0268	7,312	71	0.0097
113年 2024	2,903	56	0.0193	7,364	86	0.0117
114年 2025	2,900	62	0.0214	7,395	84	0.0114

附 註：

1. 「僱工人數」資料來源：行政院主計總處「114年人力資源調查統計年報」。
2. 「僱工人數」指不包含雇主之就業者。
3. 職業安全衛生法自103年7月起，擴大適用於各業的所有工作者（包括受僱勞工、自營作業者及其他受工作場所負責人指揮或監督從事勞動之人員）。

Note:

1. Source of data concerning number of employees: "2025 Taiwan Area Human Resources Survey Statistics Annual Report" issued by the Directorate General of Budget, Accounting and Statistics, Executive Yuan
2. Number of employees refers to employed persons not including employers
3. Since July 2014, the applicability of the Occupational Safety and Health Act has been expanded to include all workers in all industries (including employed workers, self-employed workers, and other personnel who work under the direction or supervision of a workplace supervisor)

表 7-3 職業安全衛生法適用行業工作場所重大職業災害死亡人數 Table 7-3 Major occupational accident fatalities in workplaces in industries subject to the Occupational Safety and Health Act														
單位： Unit: persons 人														
年 別 Years	計 Total	職業安全衛生署 Occupational Safety and Health Administration			新北市政府勞 動檢查處 New Taipei City Government Labor Inspection Office	臺北市 勞動檢 查處 Taipei City Labor Inspection Office	桃園市政府勞動檢查處 Office of Labor Inspection, Taoyuan	臺中市 勞動檢查處 Taichung City Labor Inspection Office	臺南市職安健康處 Occupational Safety and Health Department, Labor Affairs Bureau of Tainan City	高雄市政府 勞工局勞動檢查處 Labor Standard Inspection Office, Labor Affairs Bureau, Kaohsiung City Government	經 濟 部 產 業 區 管 理 局 Bureau of Industrial Parks, MOEA	國科會 Ministry of Science and Technology		
		北區 中心 Northern OSH Center	中區 中心 Central OSH Center	南區 中心 Southern OSH Center								竹科 Hsinchu Science Park	中科 Central Taiwan Science Park	南科 Southern Taiwan Science Park
105年 2016	321	94	71	41	37	12	-	16	-	40	2	3	2	3
106年 2017	314	73	54	59	36	17	13	14	4	41	-	-	3	-
107年 2018	285	59	62	54	22	17	15	14	1	38	3	-	-	-
108年 2019	316	43	79	44	41	20	32	10	1	39	1	1	2	3
109年 2020	313	49	51	45	32	14	35	29	6	48	2	-	2	-
110年 2021	278	40	51	39	34	9	41	28	2	29	1	2	-	2
111年 2022	320	41	82	44	33	20	34	29	2	28	1	2	1	3
112年 2023	300	36	59	34	35	15	40	33	3	32	7	1	1	4
113年 2024	287	41	46	42	32	11	31	37	1	40	-	2	1	3
114年 2025	259	33	47	37	30	20	27	34	2	24	1	2	1	1
1月 (Jan.)	18	3	2	1	-	2	2	4	2	1	-	-	1	-
2月 (Feb.)	17	2	4	1	3	-	1	6	-	-	-	-	-	-
3月 (Mar.)	24	5	3	6	1	3	1	-	-	4	-	1	-	-
4月 (Apr.)	29	5	7	5	2	2	4	2	-	2	-	-	-	-
5月 (May)	26	3	5	4	5	2	2	5	-	-	-	-	-	-
6月 (Jun.)	24	4	6	2	-	2	4	4	-	2	-	-	-	-
7月 (Jul.)	27	6	5	5	3	1	2	-	-	4	-	1	-	-
8月 (Aug.)	22	3	2	3	4	2	1	1	-	6	-	-	-	-
9月 (Sep.)	26	-	7	4	5	2	3	2	-	2	-	-	-	1
10月 (Oct.)	15	1	-	2	1	-	4	4	-	2	1	-	-	-
11月 (Nov.)	16	-	4	2	2	2	2	3	-	1	-	-	-	-
12月 (Dec.)	15	1	2	2	4	2	1	3	-	-	-	-	-	-
114年12月01日 至 114年12月31日 止 較 上 年 同 期 增 減 Increase/decrease compared with last year (from December 1, 2025 to December 31, 2025)	人數	-17	-4	-	-1	3	-	-3	-8	-1	-2	-	-	-1
	(%)	-53%	-80%	-	-33%	300%	-	-75%	-73%	-100%	-100%	-	-	-100%
114年1月1日 至 114年12月31日止 與上年同期 增 減 Increase/decrease compared with last year (from January 1, 2025 to December 31, 2025)	人數	-28	-8	1	-5	-2	9	-4	-3	1	-16	1	-	-2
	(%)	-10%	-20%	2%	-12%	-6%	82%	-13%	-8%	100%	-40%	-	-	-67%
說明：本年係114年；上年係113年。 Explanation: This year is year 2025; last year was 2024.														

表 8-1 職業災害統計概況按全產業分 Table 8-1 The statistical overview of occupational accidents based on all industries													
中華民國 114 年 Year 2025													
行 業 別 Industry Type	陳報事業 單位數 (家) Number of Reporting Enterprises (companies)	百分比 Percentage (%)	僱用勞 工人數 (人) Hiring Workers	百分比 Percentage (%)	總工作 日數 (工 作 天) Total Number of Work Days	百分比 Percentage (%)	總經歷 工 時 (時) Total Manhours Worked (Hours)	百分比 Percentage (%)	失能傷 害次數 (人 次) Number of Disabling Injury Severity	百分比 Percentage (%)	失能傷 害頻率 Disabling Injury Frequency Rate (DFR)	已結案之 失能傷害 次數 (人 次) Number of Closed Disabling Injury Cases (person-times)	百分比 Percentage (%)
全 產 業 Whole Industry	22,888	100.00	4,378,639	100.00	1,068,474,223	100.00	8,603,392,330	100.00	14,549	100.00	1.69	14,549	100.00
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	76	0.33	6,226	0.14	1,539,490	0.14	12,242,779	0.14	54	0.37	4.41	54	0.37
礦業及土石採取業 Mining and Quarrying	41	0.18	3,197	0.07	800,445	0.07	6,371,436	0.07	5	0.03	0.78	5	0.03
製 造 業 Manufacturing	10,411	45.49	1,827,393	41.73	445,221,117	41.67	3,644,514,592	42.36	5,546	38.12	1.52	5,546	38.12
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	790	3.45	117,605	2.69	29,177,451	2.73	236,952,645	2.75	890	6.12	3.75	890	6.12
飲料製造業 Manufacture of Beverages	57	0.25	8,830	0.20	2,079,637	0.19	17,158,351	0.20	21	0.14	1.22	21	0.14
菸草製造業 Manufacture of Tobacco Products	6	0.03	1,284	0.03	313,898	0.03	2,489,086	0.03	-	-	-	-	-
紡 織 業 Manufacture of Textiles	374	1.63	44,385	1.01	11,028,708	1.03	89,559,439	1.04	155	1.07	1.73	155	1.07
成衣及服飾品製造業 Manufacture of Wearing Apparel And Clothing Accessories	129	0.56	8,709	0.20	2,114,148	0.20	16,904,970	0.20	18	0.12	1.06	18	0.12
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	78	0.34	10,531	0.24	2,554,330	0.24	20,569,419	0.24	35	0.24	1.70	35	0.24
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	39	0.17	2,832	0.06	691,637	0.06	5,508,830	0.06	7	0.05	1.27	7	0.05
紙漿、紙及紙製品製造業 Manufacture of Paper and Paper Products	164	0.72	22,235	0.51	5,408,721	0.51	44,623,114	0.52	81	0.56	1.81	81	0.56
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	109	0.48	10,599	0.24	2,601,072	0.24	21,053,523	0.24	34	0.23	1.61	34	0.23
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	18	0.08	5,266	0.12	1,302,749	0.12	10,356,217	0.12	4	0.03	0.38	4	0.03
化學原材料、肥料、氮化合物、塑膠原料 及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen, Manufacture of Plastic and Synthetic Rubber Materials	335	1.46	64,601	1.48	15,682,177	1.47	127,314,357	1.48	121	0.83	0.95	121	0.83
其他化學製品製造業 Other Chemical Products Manufacturing	359	1.57	32,680	0.75	7,916,441	0.74	63,842,074	0.74	91	0.63	1.42	91	0.63
藥品及醫用化學製品製造業 Manufacture of Pharmaceuticals and Medicinal Chemical Products	202	0.88	26,386	0.60	6,478,619	0.61	52,004,624	0.60	152	1.04	2.92	152	1.04
橡膠製品製造業 Manufacture of Rubber Products	155	0.68	22,482	0.51	5,480,980	0.51	44,605,365	0.52	88	0.60	1.97	88	0.60
塑膠製品製造業 Manufacture of Plastics Products	585	2.56	69,128	1.58	17,048,120	1.60	138,057,310	1.60	241	1.66	1.74	241	1.66
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	329	1.44	39,342	0.90	9,765,712	0.91	80,399,851	0.93	173	1.19	2.15	173	1.19
基本金屬製造業 Manufacture of Basic Metals	364	1.59	60,744	1.39	14,896,940	1.39	122,867,482	1.43	264	1.81	2.14	264	1.81
金屬製品製造業 Manufacture of Metal Products	1,567	6.85	152,376	3.48	37,168,757	3.48	302,379,817	3.51	689	4.74	2.27	689	4.74
電子零組件製造業 Manufacture of Electronic Parts and Components	1,445	6.31	576,893	13.18	139,232,942	13.03	1,156,891,602	13.45	889	6.11	0.76	889	6.11
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	680	2.97	196,100	4.48	47,572,313	4.45	389,827,312	4.53	418	2.87	1.07	418	2.87
電力設備製造業 Manufacture of Electrical Equipment	523	2.29	69,057	1.58	16,817,385	1.57	136,782,180	1.59	217	1.49	1.58	217	1.49
機械設備製造業 Manufacture of Machinery and Equipment	958	4.19	109,752	2.51	26,776,538	2.51	215,804,894	2.51	367	2.52	1.70	367	2.52
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	309	1.35	53,653	1.23	13,113,131	1.23	106,335,111	1.24	173	1.19	1.62	173	1.19
其他運輸工具及其零件製造業 Other Transport Equipment and Parts Manufacturing	293	1.28	53,448	1.22	13,109,146	1.23	105,533,780	1.23	173	1.19	1.63	173	1.19
家具製造業 Manufacture of Furniture	92	0.40	7,960	0.18	1,968,410	0.18	15,839,726	0.18	22	0.15	1.38	22	0.15
其他製造業 Other Manufacturing	384	1.68	49,430	1.13	12,218,702	1.14	99,037,956	1.15	207	1.42	2.09	207	1.42
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	67	0.29	11,085	0.25	2,702,453	0.25	21,815,557	0.25	16	0.11	0.73	16	0.11
電力及燃氣供應業 Electricity and Gas Supply Industry	143	0.62	41,257	0.94	10,206,163	0.96	82,233,259	0.96	39	0.27	0.47	39	0.27
供水供應及污染整治業 Water Supply and Pollution Control Industry	246	1.07	32,826	0.75	8,143,201	0.76	65,577,333	0.76	274	1.88	4.17	274	1.88
營造工程業 Construction Engineering Industry	1,180	5.16	145,052	3.31	35,671,904	3.34	284,515,279	3.31	404	2.78	1.41	404	2.78
批發及零售業 Wholesale and Retail Trade Industry	2,457	10.73	426,798	9.75	105,085,266	9.84	828,000,082	9.62	1,517	10.43	1.83	1,517	10.43
運輸及倉儲業 Transportation and Storage Industry	896	3.91	210,540	4.81	52,108,717	4.88	417,387,957	4.85	1,695	11.65	4.06	1,695	11.65
住宿及餐飲業 Accommodation and Food Service Industry	1,695	7.41	183,535	4.19	43,890,171	4.11	336,892,870	3.92	1,823	12.53	5.41	1,823	12.53
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	649	2.84	150,336	3.43	36,871,957	3.45	293,607,965	3.41	130	0.89	0.44	130	0.89
金融及保險業 Financial and Insurance Industry	867	3.79	306,562	7.00	75,620,355	7.08	590,265,807	6.86	318	2.19	0.53	318	2.19
不動產業 Real Estate Industry	197	0.86	35,686	0.82	9,308,659	0.87	74,872,743	0.87	140	0.96	1.86	140	0.96
專業、科學及技術服務業 Professional, Scientific and Technical Industry	679	2.97	158,019	3.61	38,074,111	3.56	302,911,304	3.52	188	1.29	0.62	188	1.29
支援服務業 Support Service Industry	798	3.49	185,519	4.24	46,619,616	4.36	399,237,841	4.64	669	4.60	1.67	669	4.60
公共行政及國防、強制性社會安全 Public Administration and Defence; Compulsory Social Security	246	1.07	54,179	1.24	13,232,012	1.24	105,084,630	1.22	331	2.28	3.14	331	2.28
教育業 Education	677	2.96	216,616	4.95	49,483,873	4.63	390,829,343	4.54	109	0.75	0.27	109	0.75
醫療保健及社會工作服務業 Human Health and Social Work Industry	894	3.91	333,639	7.62	82,157,727	7.69	655,466,915	7.62	1,019	7.00	1.55	1,019	7.00
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	353	1.54	24,618	0.56	5,497,478	0.51	43,031,412	0.50	188	1.29	4.36	188	1.29
其他服務業 Other Service Industry	383	1.67	36,641	0.84	8,941,961	0.84	70,348,783	0.82	100	0.69	1.42	100	0.69
說明：1.陳報事業單位百分比 = 陳報事業單位數 ÷ 全產業陳報數 × 100 2.總雇用工人數百分比 = 總雇用工人數 ÷ 總雇用工人數 × 100 3.總工作日數百分比 = 工作日數 ÷ 總工作日數 × 100 4.總經歷工時百分比 = 經歷工時 ÷ 總經歷工時 × 100 5.失能傷害次數百分比 = 失能傷害次數 ÷ 失能傷害總次數 × 100 6.已結案之失能傷害次數百分比 = 已結案失能傷害數 ÷ 已結案失能傷害總數 × 100 7.死亡人數百分比 = 死亡人數 ÷ 死亡總人數 × 100 8.永久全失能人數百分比 = 永久全失能人數 ÷ 永久全失能總數 × 100 9.永久部分失能人數百分比 = 永久部分失能人數 ÷ 永久部分失能總數 × 100 10.暫時全失能百分比 = 暫時全失能人數 ÷ 暫時全失能總數 × 100 11.總損失日數百分比 = 總損失日數 ÷ 總損失日數 × 100 12.失能傷害頻率 = 失能傷害次數 × 1,000,000 ÷ 總經歷工時 13.失能傷害嚴重率 = 總損失日數 × 1,000,000 ÷ 總經歷工時 14.綜合傷害指數 = SQRT (失能傷害頻率 × 失能傷害嚴重率 × 1000) Explanation: 1. Percentage of reporting enterprises = number of reporting enterprises ÷ whole industry number of reports × 100 2. Percentage of hired workers = hired workers ÷ total number of hired workers × 100 3. Percentage of work days = work days ÷ total number of work days × 100 4. Percentage of man-hours worked = number of man-hours worked ÷ total man-hours worked × 100 5. Percentage of disabling injuries = number of disabling injuries ÷ total number of disabling injuries × 100 6. Percentage of closed disabling injury cases = number of closed disabling injury cases ÷ total number of closed disabling injury cases × 100 7. Percentage of deaths = number of deaths ÷ total number of deaths × 100 8. Percentage of permanent total disabilities = number of permanent total disabilities ÷ total number of permanent total disabilities × 100 9. Percentage of permanent partial disabilities = number of permanent partial disabilities ÷ total number of permanent partial disabilities × 100 10. Percentage of temporary total disabilities = number of temporary total disabilities ÷ total number of temporary total disabilities × 100 11. Percentage of total working days lost = number of working days lost ÷ total number of working days lost × 100 12. Disabling injury frequency rate (DFR) = number of disabling injury severity × 1,000,000 ÷ Total Man-hours Worked 13. Disabling injury severity rate (DISR) = total number of working days lost × 1,000,000 ÷ total man-hours worked 14. Frequency-severity indicator = SQRT (disabling injury frequency rate (DFR) × disabling injury severity rate (DISR) × 1000)													

表 8-1 職業災害統計概況按全產業分 (續) Table 8-1 The statistical overview of occupational accidents based on all industries (continued)												
中華民國 114 年 Year 2025												
行 業 別 Industry Type	已 結 案 之 失 能 傷 害 次 數 (人 次) Number of Closed Disabling Injury Cases (person-times)								總 損 失 工 作 日 數 (E) Number of Working Days Lost	百 分 比 (%) Percentage (%)	失 能 傷 害 嚴 重 率 Disabling Injury Severity Rate (DISR)	總 和 傷 害 指 數 Frequency-Severity Indicator (FSI)
	死 亡 (A) Number of Fatalities	百 分 比 (%) Percentage (%)	永 久 全 失 能 (人) Number of Permanent Total Disability	百 分 比 (%) Percentage (%)	永 久 全 失 能 (人) Number of Permanent Total Disability	百 分 比 (%) Percentage (%)	暫 時 全 失 能 (人) Number of Temporary Total Disability	百 分 比 (%) Percentage (%)				
全 產 業 Whole Industry	83	100.00	3	100.00	165	100.00	14,298	100.00	840,454	100.00	97	0.40
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	-	-	-	-	1	0.61	53	0.37	984	0.12	80	0.59
礦業及土石採取業 Mining and Quarrying	-	-	-	-	-	-	5	0.03	161	0.02	25	0.14
製 造 業 Manufacturing	29	34.94	3	100.00	104	63.03	5,410	37.84	331,497	39.44	90	0.37
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	2	2.41	-	-	10	6.06	878	6.14	33,029	3.93	139	0.72
飲料製造業 Manufacture of Beverages	1	1.20	-	-	-	-	20	0.14	6,694	0.80	390	0.69
菸草製造業 Manufacture of Tobacco Products	-	-	-	-	-	-	-	-	-	-	-	-
紡 織 業 Manufacture of Textiles	1	1.20	-	-	2	1.21	152	1.06	9,149	1.09	102	0.42
成衣及服飾品製造業 Manufacture of Wearing Apparel and Clothing Accessories	-	-	-	-	-	-	18	0.13	482	0.06	28	0.17
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	-	-	-	-	1	0.61	34	0.24	3,622	0.43	176	0.55
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	-	-	-	-	1	0.61	6	0.04	193	0.02	35	0.21
紙業、紙及紙製品製造業 Manufacture of Paper and Paper Products	1	1.20	-	-	7	4.24	73	0.51	12,353	1.47	276	0.71
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	2	2.41	-	-	-	-	32	0.22	12,559	1.49	596	0.98
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	-	-	-	-	-	-	4	0.03	67	0.01	6	0.05
化學原材料、肥料、氮化合物、塑膠原料 及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen, Manufacture of Plastic and Synthetic Rubber Materials	3	3.61	-	-	2	1.21	116	0.81	21,295	2.53	167	0.40
其他化學製品製造業 Other Chemical Products Manufacturing	1	1.20	-	-	2	1.21	88	0.62	9,684	1.15	151	0.46
藥品及醫用化學製品製造業 Manufacture of Pharmaceuticals and Medicinal Chemical Products	1	1.20	-	-	1	0.61	150	1.05	7,961	0.95	153	0.67
橡膠製品製造業 Manufacture of Rubber Products	-	-	1	33.33	1	0.61	86	0.60	8,546	1.02	191	0.61
塑膠製品製造業 Manufacture of Plastics Products	-	-	-	-	4	2.42	237	1.66	5,426	0.65	39	0.26
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	1	1.20	-	-	4	2.42	168	1.17	11,479	1.37	142	0.55
基本金屬製造業 Manufacture of Basic Metals	1	1.20	-	-	8	4.85	255	1.78	13,903	1.65	113	0.49
金屬製品製造業 Manufacture of Metal Products	5	6.02	2	66.67	25	15.15	657	4.60	65,390	7.78	216	0.70
電子零組件製造業 Manufacture of Electronic Parts and Components	2	2.41	-	-	12	7.27	875	6.12	30,126	3.58	26	0.14
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	-	-	-	-	4	2.42	414	2.90	6,201	0.74	15	0.13
電力設備製造業 Manufacture of Electrical Equipment	2	2.41	-	-	2	1.21	213	1.49	16,692	1.99	122	0.44
機械設備製造業 Manufacture of Machinery and Equipment	1	1.20	-	-	8	4.85	358	2.50	13,616	1.62	63	0.33
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	1	1.20	-	-	7	4.24	165	1.15	11,374	1.35	106	0.41
其他運輸工具及其零件製造業 Other Transport Equipment and Parts Manufacturing	2	2.41	-	-	2	1.21	169	1.18	14,893	1.77	141	0.48
家具製造業 Manufacture of Furniture	-	-	-	-	1	0.61	21	0.15	668	0.08	42	0.24
其他製造業 Other Manufacturing	2	2.41	-	-	-	-	205	1.43	15,635	1.86	157	0.57
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	-	-	-	-	-	-	16	0.11	460	0.05	21	0.12
電力及燃氣供應業 Electricity and Gas Supply Industry	3	3.61	-	-	1	0.61	35	0.24	20,477	2.44	249	0.34
供水供應及污染整治業 Water Supply and Pollution Control Industry	3	3.61	-	-	3	1.82	268	1.87	23,846	2.84	363	1.23
修建工程業 Construction Engineering Industry	11	13.25	-	-	14	8.48	379	2.65	82,502	9.82	289	0.64
批發及零售業 Wholesale and Retail Trade Industry	10	12.05	-	-	10	6.06	1,497	10.47	84,915	10.10	102	0.43
運輸及倉儲業 Transportation and Storage Industry	7	8.43	-	-	6	3.64	1,682	11.76	79,657	9.48	190	0.88
住宿及餐飲業 Accommodation and Food Service Industry	2	2.41	-	-	6	3.64	1,815	12.69	31,595	3.76	93	0.71
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	1	1.20	-	-	1	0.61	128	0.90	8,973	1.07	30	0.11
金融及保險業 Financial and Insurance Industry	2	2.41	-	-	-	-	316	2.21	19,209	2.29	32	0.13
不動產業 Real Estate Industry	-	-	-	-	1	0.61	139	0.97	4,228	0.50	56	0.32
專業、科學及技術服務業 Professional, Scientific and Technical Industry	2	2.41	-	-	1	0.61	185	1.29	16,005	1.90	52	0.18
支援服務業 Support Service Industry	8	9.64	-	-	8	4.85	653	4.57	74,260	8.84	186	0.56
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	-	-	-	-	-	-	331	2.32	6,667	0.79	63	0.44
教育業 Education	1	1.20	-	-	-	-	108	0.76	7,827	0.93	20	0.07
醫療保健及社會工作服務業 Human Health and Social Work Industry	3	3.61	-	-	5	3.03	1,011	7.07	32,908	3.92	50	0.28
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	-	-	-	-	2	1.21	186	1.30	2,012	0.24	46	0.45
其他服務業 Other Service Industry	1	1.20	-	-	2	1.21	97	0.68	12,731	1.51	180	0.51

表 8-2 職業災害統計災害類型按行業分 Table 8-2 Occupational accident type by industry																										
中華民國 114 年 Year 2025																										
單位：人次 Unit: person-times																										
項 目 別 Items	行業別 比率 Industry Type Ratio (%)	總 計 Total	墜 落 Falling or Tumbling Down	跌 倒 Falling Over	衝 撞 Crash or Dash	物 體 墜 落 Falling objects	物 體 倒塌 Collapsing objects	被 撞 Crashed	被 夾 被 捲 Pinched or Rolled-up	被 刺、割、 擦傷 Stabbed, Cutting and Abrasion	踩 踏 Tread Down	溺 斃 Drown	與高溫、 低溫之接觸 Contact with hot or low temperature substances	與有害 物質之 接觸 Contact with Hazard	感 電 Electrical Shock	爆 炸 Explosion	物 體 破 裂 Breaking	火 災 Fire	不 當 動 作 Improper Act	其 他 Others	無 法 歸 類 者 Unclassified Types of Injuries	交 通 事 故 Traffic Accident				
																						公 路 Highway	鐵 路 Railway	船舶、 航空器 Sea or Airborne Vessels	其 他 Others	
職業災害類型比率(%) Occupational Accident Type Ratio (%)	100.00		4.88	25.40	3.32	3.08	2.13	6.27	10.86	13.90	0.60	0.01		5.45	1.31	0.30	0.21	0.16	0.17	5.84	8.36	1.55	4.67	0.01	-	1.51
全 產 業 Whole Industry		14,549	710	3,696	483	448	310	912	1,580	2,023	87	2		793	190	44	31	23	25	850	1,217	225	680	1	-	219
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	0.37	54	2	14	-	2	1	11	2	6	-	-		1	-	-	-	-	3	9	1	2	-	-	-	
礦業及土石採取業 Mining and Quarrying	0.03	5	1	1	-	-	-	2	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-	1	
製 造 業 Manufacturing	38.12	5,546	265	1,256	144	211	148	313	1,092	868	23	-		199	129	22	23	12	15	360	302	54	76	-	-	34
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	6.12	890	30	248	20	30	23	50	136	162	3	-		68	11	2	-	1	-	55	32	13	4	-	-	2
飲料製造業 Manufacture of Beverages	0.14	21	1	6	-	1	1	-	3	4	-	-		3	1	-	-	-	1	-	-	-	-	-	-	
菸草製造業 Manufacture of Tobacco Products	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-	-	
紡 織 業 Manufacture of Textiles	1.07	155	11	29	10	8	4	12	27	24	-	-		6	4	-	-	-	-	5	12	1	2	-	-	-
成衣及服飾品製造業 Manufacture of Wearing Apparel And Clothing Accessories	0.12	18	-	6	1	-	-	3	1	3	-	-		2	-	-	-	-	1	1	-	-	-	-	-	
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	0.24	35	2	8	-	-	-	-	9	4	-	-		4	-	-	-	-	-	7	1	-	-	-	-	-
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	0.05	7	1	-	-	-	-	-	4	2	-	-		-	-	-	-	-	-	-	-	-	-	-	-	
紙張、紙及紙製品製造業 Manufacture of Paper and Paper Products	0.56	81	5	8	1	2	3	7	31	9	1	-		3	1	-	-	-	2	6	-	1	-	-	1	
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	0.23	34	1	6	-	1	-	2	7	9	1	-		-	-	-	-	-	2	3	1	1	-	-	-	
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	0.03	4	-	1	-	-	-	-	-	-	-	-		1	2	-	-	-	-	-	-	-	-	-	-	
化學原材料、肥料、氮化合物、塑膠膠原料及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen; Manufacture of Plastic and Synthetic Rubber Materials	0.83	121	7	22	7	1	2	6	17	7	1	-		5	11	-	18	1	-	11	-	2	2	-	-	1
其他化學製品製造業 Other Chemical Products Manufacturing	0.63	91	5	18	-	2	-	5	13	9	-	-		6	5	-	1	-	-	11	10	3	2	-	-	1
藥品及醫用化學製品製造業 Manufacture of Pharmaceuticals and Medicinal Chemical Products	1.04	152	5	35	1	4	2	4	21	19	-	-		3	3	-	1	-	3	46	1	-	3	-	-	1
橡膠製品製造業 Manufacture of Rubber Products	0.60	88	1	11	1	4	-	6	29	14	-	-		2	1	-	-	-	12	7	-	-	-	-	-	
塑膠製品製造業 Manufacture of Plastics Products	1.66	241	11	35	5	2	3	7	82	41	1	-		10	3	3	-	2	-	10	17	4	4	-	-	1
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	1.19	173	10	35	5	10	10	10	37	25	-	-		4	5	-	-	1	1	6	13	1	-	-	-	
基本金屬製造業 Manufacture of Basic Metals	1.81	264	15	48	3	21	6	14	77	35	2	-		8	7	1	1	-	-	14	10	1	-	-	-	1
金屬製品製造業 Manufacture of Metal Products	4.74	689	34	106	9	26	27	34	154	129	4	-		21	19	4	1	2	2	55	45	7	8	-	-	2
電子零組件製造業 Manufacture of Electronic Parts and Components	6.11	889	49	300	25	36	20	49	121	92	6	-		14	46	5	1	-	2	40	46	12	16	-	-	9
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	2.87	418	9	127	19	17	16	41	57	60	1	-		8	5	1	-	-	-	18	23	2	8	-	-	6
電力設備製造業 Manufacture of Electrical Equipment	1.49	217	15	38	7	6	5	17	42	30	1	-		5	1	1	-	1	3	16	14	2	10	-	-	3
機械設備製造業 Manufacture of Machinery and Equipment	2.52	367	22	46	12	25	22	22	72	71	-	-		6	2	3	-	2	-	27	27	1	7	-	-	-
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	1.19	173	11	32	2	2	1	6	48	44	-	-		8	1	1	-	-	-	5	6	2	1	-	-	3
其他運輸工具及其零件製造業 Other Transport Equipment and Parts Manufacturing	1.19	173	18	37	5	8	1	9	29	31	1	-		5	1	1	-	1	-	11	7	1	5	-	-	2
家具製造業 Manufacture of Furniture	0.15	22	-	3	1	-	-	1	12	4	-	-		-	-	-	-	-	1	-	-	-	-	-	-	
其他製造業 Other Manufacturing	1.42	207	2	44	10	4	2	7	60	38	1	-		7	-	-	-	1	4	11	14	-	2	-	-	-
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	0.11	16	-	7	-	1	-	1	3	2	-	-		-	-	-	-	-	-	1	-	-	-	-	-	1
電力及燃氣供應業 Electricity and Gas Supply Industry	0.27	39	1	5	-	1	-	3	1	1	-	-		1	-	5	-	-	1	3	-	1	9	-	-	7
供水供應及污染整治業 Water Supply and Pollution Control Industry	1.88	274	16	63	9	6	4	15	29	53	5	-		2	3	-	-	2	-	18	22	5	19	-	-	3
營建工程業 Construction Engineering Industry	2.78	404	54	76	13	17	23	30	66	47	4	1		3	4	2	-	-	1	16	23	2	18	-	-	4
批發及零售業 Wholesale and Retail Trade Industry	10.43	1,517	66	355	54	65	44	151	84	204	8	-		55	9	3	3	3	1	124	170	40	60	-	-	18
運輸及倉儲業 Transportation and Storage Industry	11.65	1,695	119	443	119	61	41	121	123	68	18	-		16	4	2	-	2	-	104	155	30	219	-	-	50
住宿及餐飲業 Accommodation and Food Service Industry	12.53	1,823	28	362	44	32	27	55	47	531	4	-		446	22	3	2	3	2	62	103	12	17	-	-	21
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	0.89	130	14	55	8	3	-	8	2	2	2	-		-	-	1	-	-	-	5	10	3	12	-	-	5
金融及保險業 Financial and Insurance Industry	2.19	318	7	155	10	3	4	29	7	8	-	-		4	-	-	-	-	-	3	12	9	49	-	-	18
不動產業 Real Estate Industry	0.96	140	8	64	6	2	-	20	2	5	3	-		3	-	-	-	-	-	3	8	2	12	-	-	2
專業、科學及技術服務業 Professional, Scientific and Technical Industry	1.29	188	15	56	6	5	2	8	6	20	4	-		3	6	4	-	-	-	6	19	3	16	-	-	9
支援服務業 Support Service Industry	4.60	669	32	278	29	15	8	68	31	45	6	1		6	2	1	2	-	-	23	46	7	50	1	-	18
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	2.28	331	31	56	4	4	3	13	35	57	2	-		1	-	-	1	-	-	32	23	4	58	-	-	7
教育業 Education	0.75	109	11	49	5	2	1	4	3	7	2	-		4	-	-	-	-	1	6	8	1	2	-	-	3
醫療保健及社會工作服務業 Human Health and Social Work Industry	7.00	1,019	21	326	30	12	3	51	27	55	5	-		20	9	1	-	1	4	75	261	48	52	-	-	18
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	1.29	188	6	49	2	5	1	3	15	30	1	-		28	2	-	-	-	-	5	40	1	-	-	-	-
其他服務業 Other Service Industry	0.69	100	13	33	-	2	-	7	8	16	-	-		1	-	-	-	-	-	2	6	2	9	-	-	1
說明：1. 行業別比率＝各行業職業災害人次／職業災害總人次×100。 2. 職業災害類型比率＝各職業災害類型人次／職業災害總人次×100。 Explanation: 1. Industry type ratio = occupational accidents in the industry (person-times) ÷ total occupational accidents (person-times) × 100 2. Occupational accident type ratio = number of occupational accidents of that type (person-times) ÷ total occupational accidents (person-times) × 100																										

說明：1.行業別比率＝各行業職業災害人次÷職業災害總人次×100。

2.職業災害類型比率＝各職業災害類型人次÷職業災害總人次×100。

Explanation: 1. Industry type ratio = occupational accidents in the industry (person-times) ÷ total occupational accidents (person-times) × 100

2. Occupational accident type ratio = number of occupational accidents of that type (person-times) ÷ total occupational accidents (person-times) × 100

表 8-3 職業災害統計行業別與媒介物之關係按全產業分 Table 8-3 Relationship between industry type and sources of injuries of occupational accidents by whole industry																									
中華民國 114 年 Year 2025																									
單位：人年 Unit: person-times																									
項 目 別 Items	總 計 Total	動 力 機 械 Power Machine					裝 卸 搬 運 機 械 Loading, Unloading and Transportation Machine					其 他 設 備 Other Equipment					建 造 Construction	物 質 材 料 Materials	貨 物 Cargo	環 境 Environment	其 他 類 Others				
		原動機 Prime Mover	動力 傳動 裝置 Power Transmission Apparatus	木 材 加 工 機 械 Wood Processing Machine	營造 機 械 Construction Machinery	一般 動力 機 械 General Power Machine	起重 機 械 Hoist and Crane	動力 運 轉 機 械 Power Handling Machine	交 通 工 具 Transportation	壓力 容 器 Pressure Vessel	化學 設 備 Chemical Equipment	熔接 設 備 Welding Equipment	爐 窯 Furnace	電 氣 設 備 Electric Apparatus	人 力 機 具 Manual Equipment	用 具 Tools	其 他 設 備 Other Equipment	建築物 及施工 設備 Construction and Building Equipment	危險 物質 及有 害物 質 Dangerous and Harmful Substances	材料 Material	運搬 物體 Objects Carried	環境 Environment	其他 媒介物 Other Sources of Injuries	無源 媒介物 No Sources of Injuries	不能 分類 Unclassified Sources of Injuries
媒介物比率(%) Ratio of Sources of Injuries (%)	100.00	0.17	1.85	0.56	0.18	4.79	0.85	3.09	11.51	0.54	0.19	0.09	0.21	0.63	3.46	4.89	5.99	5.74	1.50	5.06	2.74	7.59	25.09	7.77	5.53
全 產 業 Whole Industry	14,549	25	269	82	26	697	123	450	1,675	79	27	13	30	91	503	712	872	835	218	736	398	1,104	3,650	1,130	804
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	54	-	1	1	-	-	1	2	10	-	-	-	-	-	-	4	3	4	-	2	1	5	13	1	6
礦業及土石採取業 Mining and Quarrying	5	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	1	-	-	-	2	-	-	-
製 造 業 Manufacturing	5,546	18	239	46	6	618	65	214	279	29	23	10	16	44	255	292	516	289	159	492	169	370	907	298	192
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	890	4	39	3	-	47	3	45	30	8	2	1	1	7	40	59	83	32	11	26	27	89	221	62	50
飲料製造業 Manufacture of Beverages	21	1	2	-	-	-	-	1	-	-	-	-	-	1	-	2	3	2	1	3	-	1	4	-	-
菸草製造業 Manufacture of Tobacco Products	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
紡 織 業 Manufacture of Textiles	155	1	13	1	-	14	-	6	12	4	-	-	-	-	13	14	13	10	4	5	4	5	28	6	2
成衣及服飾品製造業 Manufacture of Wearing Apparel And Clothing Accessories	18	-	-	2	-	-	-	-	3	-	-	-	-	-	1	1	-	-	-	-	1	1	1	5	3
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	35	-	3	-	-	8	-	-	2	-	-	-	-	-	1	1	1	-	-	-	2	5	8	2	2
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	7	-	2	1	-	2	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	1	-	-	-
紙業、紙及紙製品製造業 Manufacture of Paper and Paper Products	81	-	11	2	-	8	3	9	4	-	-	-	-	-	7	1	10	3	2	4	1	4	8	-	4
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Medias	34	-	2	1	-	7	1	-	2	-	-	-	-	-	1	1	1	3	-	2	-	-	6	3	4
石油及煤炭製品製造業 Manufacture of Petroleum and Coal Products	4	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	1	-	2	-	-	-	-	-	-
化學原料、肥料、氮化合物、塑膠原料 及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen; Manufacture of Plastic and Synthetic Rubber Materials	121	-	5	-	-	1	3	8	5	5	6	-	4	-	4	5	13	7	20	7	3	7	7	6	5
其他化學製品製造業 Other Chemical Products Manufacturing	91	-	-	-	-	5	3	3	8	1	3	-	-	-	3	4	9	1	8	6	6	6	10	12	3
藥品及醫用化學製品製造業 Manufacture of Pharmaceuticals and Medicinal Chemical Products	152	-	7	-	1	10	-	3	6	1	1	-	-	1	2	12	34	8	6	2	14	10	23	9	2
橡膠製品製造業 Manufacture of Rubber Products	88	-	7	1	-	22	-	7	1	1	-	-	-	1	4	9	7	4	1	8	-	3	7	3	2
塑膠製品製造業 Manufacture of Plastics Products	241	-	23	5	-	52	-	13	10	1	-	1	1	1	16	5	29	11	3	11	6	6	32	6	9
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	173	-	7	3	2	10	2	12	9	1	-	-	5	-	9	8	12	12	6	27	8	8	24	5	3
基本金屬製造業 Manufacture of Basic Metals	264	1	14	6	1	31	14	9	5	-	1	1	1	1	15	19	17	9	9	55	4	10	33	5	3
金屬製品製造業 Manufacture of Fabricated Metal Products	689	5	15	5	1	131	15	26	30	3	2	2	1	5	24	31	48	36	27	105	23	31	81	23	19
電子零組件製造業 Manufacture of Electronic Parts and Components	889	1	29	1	-	53	8	11	46	2	5	1	-	11	32	39	92	63	44	40	26	88	176	80	41
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	418	2	13	-	-	31	2	12	32	-	-	2	-	5	23	20	45	32	3	28	20	30	67	31	20
電力設備製造業 Manufacture of Electrical Equipment	217	2	12	-	-	21	1	6	22	1	-	-	-	3	8	17	25	7	5	32	9	7	27	9	3
機械設備製造業 Manufacture of Machinery and Equipment	367	-	12	2	1	62	6	10	18	-	-	-	1	5	21	16	28	16	3	77	9	13	49	14	4
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	173	-	5	-	-	40	1	15	8	-	1	2	2	1	10	4	13	9	1	18	2	13	18	3	7
其他運輸工具及其零件製造業 Other Transport Equipment and Parts Manufacturing	173	1	3	1	-	26	1	2	16	-	1	-	-	1	11	17	9	20	1	19	4	10	24	5	1
家具製造業 Manufacture of Furniture	22	-	-	3	-	6	-	-	-	-	-	-	-	-	1	-	2	-	-	2	-	2	5	-	1
其他製造業 Other Manufacturing	207	-	15	9	-	31	-	15	9	-	-	-	-	1	6	7	18	4	2	15	-	17	46	8	4
產業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	16	-	-	-	-	-	2	1	1	1	-	-	-	-	2	-	3	-	-	-	-	3	2	1	-
電力及燃氣供應業 Electricity and Gas Supply Industry	39	-	-	-	-	-	-	-	14	-	-	-	-	5	3	-	-	3	1	-	3	2	6	1	1
供水供應及污染整治業 Water Supply and Pollution Control Industry	274	-	2	-	-	3	2	22	48	1	1	-	-	-	8	9	10	6	2	17	5	35	68	19	16
營建工程業 Construction Engineering Industry	404	1	8	6	17	6	30	27	42	3	-	-	-	12	17	18	11	72	4	40	16	19	30	21	4
批發及零售業 Wholesale and Retail Trade Industry	1,517	1	6	14	3	25	5	38	162	11	2	-	2	7	78	127	93	77	8	46	51	64	454	147	96
運輸及倉儲業 Transportation and Storage Industry	1,695	-	6	1	-	16	6	110	462	2	-	-	-	3	18	54	38	104	2	34	99	107	413	89	131
住宿及餐飲業 Accommodation and Food Service Industry	1,823	-	2	2	-	13	2	-	58	23	-	1	10	4	90	111	84	53	23	49	15	230	831	144	78
出版、影印及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	130	-	-	-	-	-	-	-	23	1	-	-	-	1	1	9	6	18	-	2	2	18	32	12	5
金融及保險業 Financial and Insurance Industry	318	-	-	-	-	-	2	2	111	-	-	-	-	-	-	5	5	27	-	5	2	34	40	51	34
不動產業 Real Estate Industry	140	-	-	-	-	-	1	1	51	-	-	-	-	1	-	4	5	12	-	2	2	6	27	18	10
專業、科學及技術服務業 Professional, Scientific and Technical Industry	188	2	-	-	-	1	-	2	29	3	-	-	-	2	4	10	6	17	4	6	4	9	31	33	25
支援服務業 Support Service Industry	669	1	1	2	-	7	4	16	153	-	-	2	1	4	9	22	17	72	3	15	12	72	146	77	33
公共行政及國防、強制性社會安全 Public Administration and Defence; Compulsory Social Security	331	-	-	2	-	1	4	7	83	-	-	-	-	-	3	1	5	3	-	11	2	16	140	41	12
教育業 Education	109	-	-	4	-	1	1	-	10	-	-	-	-	1	4	6	3	16	1	5	2	12	15	22	6
醫療保健及社會工作服務業 Human Health and Social Work Industry	1019	2	1	1	-	3	-	2	114	5	1	-	1	7	6	31	61	46	9	7	6	66	370	138	142
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	188	-	-	2	-	2	-	4	6	-	-	-	-	-	3	2	3	4	2	2	4	22	115	12	5
其他服務業 Other Service Industry	100	-	3	1	-	1	-	2	19	1	-	-	-	-	4	7	6	11	-	1	3	15	12	6	8
說明： 1.行業別比率 = 各行業職業災害人年 ÷ 職業災害總人年 × 100 2.職業災害類型比率 = 各職業災害類型人年 ÷ 職業災害總人年 × 100 Explanation: 1. Industry type ratio = occupational accidents in the industry (person-times) ÷ total occupational accidents (person-times) × 100 2. Occupational accident type ratio = number of occupational accidents of that type (person-times) ÷ total occupational accidents (person-times) × 100																									

表 8-4 職業災害統計災害類型與媒介物之關係按全產業分																										
Table 8-4 Relationship between occupational accident type and sources of injuries in all industries																										
中華民國 114 年 Year 2025																										
單位：人次 Unit: person-times																										
項 目 別 Item	災 害 類 型 Accident Type (%)	總 計 Total	動 力 機 械 Power Machine					裝 卸 搬 運 機 械 Loading, Unloading and Transportation Machine				其 他 設 備 Other Equipment							營 建 Construction	物 質 材 料 Materials	貨 物 Cargo	環 境 Environment	其 他 類 別 Others			
			原動機 Prime Mover	動力傳導裝置 Power Transmission Apparatus	木材加工機械 Wood Processing Machine	營造機械 Construction Machinery	一般動力機械 General Power Machine	起重機械 Hoist and Crane	動力搬運機械 Power Handling Machine	交通工具 Transportation	壓力容器 Pressure Vessel	化學設備 Chemical Equipment	熔接設備 Welding Equipment	爐 窯 Furnace	電氣設備 Electric Equipment	人力機械工具 Manual Equipment	用具 Utensils	其他設備 Other Equipment	營建物及施工設備 Construction and Building Equipment	危險物有害物質 Dangerous and Harmful Substances	材料 Material	運搬物體 Objects Carried	環境 Environment	其他媒介物 Other Sources of Injuries	無媒介物 No Sources of Injuries	不能分類 Unclassified Sources of Injuries
各媒介物所占比率(%) Percentage of Each Source of Injuries (%)			0.17	1.85	0.56	0.18	4.79	0.85	3.09	11.51	0.54	0.19	0.09	0.21	0.63	3.46	4.89	5.99	5.74	1.50	5.06	2.74	7.59	25.09	7.77	5.53
總 計 Total		14,549	25	269	82	26	697	123	450	1,675	79	27	13	30	91	503	712	872	835	218	736	398	1,104	3,650	1,130	804
墜落、滾落 Falling or Tumbling Down	4.88	710	-	-	-	1	7	17	49	66	-	-	-	1	3	2	158	32	153	-	9	8	34	80	62	28
跌倒 Falling Over	25.40	3,696	-	5	2	4	15	14	52	234	2	1	-	-	19	23	125	107	488	5	78	42	652	838	712	278
衝撞 Crash or Dash	3.32	483	2	4	1	2	10	4	31	127	3	1	-	-	1	27	14	38	30	-	11	10	11	132	7	17
物體飛落 Falling Objects	3.08	448	-	4	-	1	9	8	6	1	2	-	-	-	4	14	36	30	17	1	97	48	9	141	3	17
物體倒塌、崩塌 Collapsing Objects	2.13	310	-	3	-	1	1	3	8	4	1	-	-	-	3	15	23	32	9	-	70	46	5	72	4	10
被擠 Crushed	6.27	912	2	11	2	1	21	15	114	333	7	1	1	-	-	47	41	67	15	-	21	22	6	163	3	19
被夾、被捲 Pinched or Rolled-up	10.86	1,580	13	194	6	8	381	44	119	44	1	2	2	4	3	49	36	226	25	3	91	23	13	260	2	31
被刺、割、擦傷 Stabbed, Cutting and Abrasion	13.90	2,023	5	36	66	6	187	7	20	18	6	3	2	-	12	265	195	155	24	1	217	23	32	657	17	69
被 踏 Tread Down	0.60	87	-	-	-	-	-	-	2	5	-	-	-	-	1	-	10	2	28	-	4	-	10	17	5	3
崩 落 Drown	0.01	2	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-
與高溫、低溫之接觸 Contact with hot or low temperature substances	5.45	793	1	1	1	-	10	2	1	1	50	3	5	18	8	4	11	58	1	26	26	2	206	322	13	23
與有害物等之接觸 Contact with Hazard	1.31	190	-	-	-	-	-	1	-	-	-	14	-	-	-	-	2	3	-	133	3	2	3	22	3	4
電 擊 Electrical Shock	0.30	44	-	-	-	-	3	2	1	-	-	-	-	-	27	1	1	4	-	-	1	-	-	4	-	-
爆 炸 Explosion	0.21	31	-	-	-	-	1	-	-	1	2	-	-	5	2	-	-	1	-	17	1	-	-	1	-	-
物 體 破 裂 Breaking	0.16	23	-	1	-	-	2	-	-	-	1	-	-	-	-	1	-	-	-	-	8	-	-	9	-	1
火 災 Fire	0.17	25	-	-	-	-	-	-	-	-	-	-	-	-	2	-	-	-	-	12	3	-	2	3	1	2
不 當 動 作 Improper Act	5.84	850	-	7	2	1	31	3	17	17	1	-	-	-	3	30	31	69	25	7	54	139	18	225	122	48
其 他 Others	8.36	1,217	2	3	2	1	17	3	20	66	2	1	2	2	2	22	27	44	16	10	38	29	56	604	121	127
無 法 歸 類 者 Unclassified Types of Injuries	1.55	225	-	-	-	-	1	-	1	6	-	1	-	-	1	3	2	3	1	3	1	3	3	51	38	107
交 通 事 故 Traffic Accident																										
公路、鐵路事故 Road and Railway Accidents	4.68	681	-	-	-	-	-	-	5	581	1	-	1	-	-	-	-	1	2	-	2	1	21	43	15	8
船舶事故及其他 Ship Navigation Accidents and Others	1.51	219	-	-	-	-	1	-	4	170	-	-	-	-	-	-	-	-	1	-	1	-	22	6	2	12
說明：1.災害類型比率＝各職業災害類型人次÷職業災害總人次×100。 2.各媒介物所占比率＝各媒介物職業災害人次÷職業災害總人次×100。 Explanation: 1. Accident type ratio = number of occupational accidents of that type (person-times) ÷ total occupational accidents (person-times) × 100 2. Percentage of each source of injuries = instances of occupational accident and sources of injuries (person-times) ÷ total occupational accidents (person-times) × 100																										

表 8-5 職業災害統計災害類型與媒介物之關係按製造業分
Table 8-5 Relationship between occupational accident type and sources of injuries in manufacturing sectors

中華民國 114 年 Year 2025																										單位: 人次 Unit: person-times	
項 目 別 Items	災 害 類 型 比 率 Accident Type Ratio (%)	總 計 Total	動 力 機 械 Power Machine					裝 卸 搬 運 機 械 Transport of Handling Machinery				其 他 設 備 Other Equipment								營 建 Construction	物 質 材 料 Materials	貨 物 Cargo	環 境 Environment	其 他 類 別 Others			
			原動機 Prime Mover	動 力 傳 導 裝 置 Power Transmission Apparatus	木 材 加 工 機 械 Wood Processing Machine	營 造 機 械 Construction Machinery	一 般 動 力 機 械 General Power Machine	起 重 機 械 Hoist and Crane	動 力 搬 運 機 械 Power Handling Machine	交 通 工 具 Transportation	壓 力 容 器 Pressure Vessel	化 學 設 備 Chemical Equipment	熔 接 設 備 Welding Equipment	爐 窯 Furnace	電 氣 設 備 Electric Equipment	人 力 機 械 工 具 Manual Equipment	用 具 Utensils	其 他 設 備 Other Equipment	營建物 及施工 設備 Construction and Building Equipment	危 險 物 有 害 物 Hazard	材 料 Material	運 搬 物 體 Objects Carried	環 境 Environment	其 他 媒介物 Other Sources of Injuries	無 媒 介 物 No Sources of Injuries	不 能 分 類 Unclassified Sources of Injuries	
各媒介物所占比率(%) Percentage of Each Source of Injuries (%)	100.00		0.32	4.31	0.83	0.11	11.14	1.17	3.86	5.03	0.52	0.41	0.18	0.29	0.79	4.60	5.27	9.30	5.21	2.87	8.87	3.05	6.67	16.35	5.37	3.46	
總 計 Total		5,546	18	239	46	6	618	65	214	279	29	23	10	16	44	255	292	516	289	159	492	169	370	907	298	192	
墜 落、滾 落 Falling or Tumbling Down	4.78	265	-	-	-	1	7	6	9	13	-	-	-	-	2	1	69	15	65	-	5	3	13	15	30	11	
跌 倒 Falling Over	22.65	1,256	-	3	1	3	10	6	27	58	-	-	-	-	9	14	59	50	171	4	37	17	255	271	186	75	
衝 撞 Crash or Dash	2.60	144	-	3	-	-	8	2	18	16	2	1	-	-	1	14	8	24	7	-	6	3	5	25	1	-	
物 體 飛 落 Falling Objects	3.80	211	-	3	-	-	9	7	2	-	2	-	-	-	4	9	19	18	5	-	69	13	3	41	1	6	
物體傾倒、崩塌 Collapsing Objects	2.67	148	-	3	-	-	1	1	4	1	1	-	-	-	1	9	13	15	2	-	49	24	1	19	1	3	
被 撞 Crushed	5.64	313	-	9	-	-	18	10	51	65	3	1	-	-	-	32	8	30	5	-	15	13	2	47	2	2	
被 夾、被 捲 Pinched or Rolled-up	19.69	1,092	12	179	6	1	346	22	64	7	-	2	2	4	1	26	24	166	3	2	71	12	3	126	-	13	
被割、割、擦傷 Stubbed, Cutting and Abrasion	15.65	868	4	28	37	1	161	4	13	2	3	3	2	-	5	110	67	84	12	1	145	7	7	149	6	17	
踩 踏 Tread Down	0.41	23	-	-	-	-	-	-	-	-	-	-	-	-	-	-	3	2	8	-	2	-	3	4	-	1	
溺 斃 Drown	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
與高溫、低溫之接觸 Contact with hot or low temperature substances	3.59	199	1	1	1	-	10	2	1	-	15	2	4	7	5	1	3	28	-	12	14	1	44	40	4	3	
與有害物等之接觸 Contact with Hazard	2.33	129	-	-	-	-	-	1	-	-	-	12	-	-	-	-	1	2	-	98	2	-	2	7	2	2	
低 電 Electrical Shock	0.40	22	-	-	-	-	3	1	1	-	-	-	-	-	12	-	-	3	-	-	1	-	-	1	-	-	
爆 炸 Explosion	0.41	23	-	-	-	-	1	-	-	-	2	-	-	4	-	-	-	1	-	14	-	-	-	1	-	-	
物 體 破 裂 Breaking	0.22	12	-	1	-	-	1	-	-	-	-	-	-	-	-	1	-	-	-	-	5	-	-	4	-	-	
火 災 Fire	0.27	15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	10	2	-	1	1	-	1	
不 當 動 作 Improper Act	6.49	360	-	7	-	-	29	2	9	3	-	-	-	-	3	20	12	47	5	7	43	60	5	66	29	13	
其 他 Others	5.45	302	1	2	1	-	14	1	11	12	1	1	2	1	-	16	5	29	6	8	25	14	22	82	26	22	
無 法 歸 類 者 Unclassified Types of Injuries	0.97	54	-	-	-	-	-	-	1	2	-	1	-	-	1	2	1	2	-	3	-	2	2	6	9	22	
交 通 事 故 Traffic Accident																											
公路、鐵路事故 Road and Railway Accidents	1.37	76	-	-	-	-	-	-	1	69	-	-	-	-	-	-	-	-	-	-	1	-	2	2	1	-	
船舶事故及其他 Ship Navigation Accidents and Others	0.61	34	-	-	-	-	-	-	2	31	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	1	
說明: 1.災害類型比率 = 各職業災害類型人次 ÷ 職業災害總人次 × 100。 2.各媒介物所占比率 = 各媒介物職業災害人次 ÷ 職業災害總人次 × 100。 Explanation: 1. Accident type ratio = number of occupational accidents of that type (person-times) ÷ total occupational accidents (person-times) × 100 2. Percentage of each source of injuries = instances of occupational accident and sources of injuries (person-times) ÷ total occupational accidents (person-times) × 100																											

表 8-6 職業災害統計災害類型與受傷部位之關係按全產業分 Table 8-6 Relationship between occupational accident type and injured body parts in all industries																										
中華民國 114 年 Year 2025																										
單位：部位數 Unit: number of body parts																										
項 目 別 Items	災 害 類 型 比率 Accident Type Ratio (%)	總 計 Total	頭 Head	臉 面 Face	頸 Neck	肩 Shoulder	鎖 骨 Collar-Bone	上 膊 Upper Arm	肘 Elbow	前 膊 Forearm	腕 Wrist	胸 Chest	肋 骨 Ribs	背 Back	手 Hand	指 Finger	腹 Abdomen	臀 Hip	鼠 蹠 Groin	股 Thigh	膝 Knee	腿 Leg	足 Foot	內 臟 Viscera	全 身 Entire Body	其 他 Others
各受傷部位比率 (%) Injured Body Part Ratio (%)	100.00		7.31	2.90	1.19	3.03	0.56	1.14	3.32	1.29	2.88	2.39	1.29	3.78	14.69	15.50	0.66	2.43	0.09	1.03	7.31	7.26	14.44	0.24	0.43	4.83
總 計 Total		19,061	1,394	553	227	578	107	218	633	245	549	455	246	721	2,800	2,954	126	463	18	197	1,393	1,384	2,752	46	82	920
墜 落、滾 落 Falling or Tumbling Down	5.80	1,106	123	27	17	34	6	17	57	12	46	48	39	88	91	11	5	75	3	22	70	101	167	2	6	39
跌 倒 Falling Over	27.49	5,240	374	142	54	217	24	79	264	53	226	102	66	225	513	109	34	230	6	112	772	391	1,027	2	13	205
衝 撞 Crash or Dash	3.50	667	136	31	11	33	5	8	31	3	14	29	19	10	52	33	2	18	1	6	63	57	84	-	1	20
物 體 飛 落 Falling Objects	2.69	512	114	31	11	11	-	4	8	1	7	13	2	9	33	51	2	4	-	1	10	34	133	-	2	31
物體倒塌、崩塌 Collapsing Objects	2.13	406	36	11	5	7	2	3	5	3	6	19	6	12	42	33	5	7	1	2	13	54	125	1	1	7
被 撞 Crashed	6.88	1,312	155	45	19	50	18	7	42	11	33	59	25	71	140	59	10	32	-	12	101	139	238	5	8	33
被 夾、被 捲 Pinched or Rolled-up	9.25	1,763	13	2	2	5	2	13	19	28	28	15	6	4	380	1,054	2	6	2	5	7	38	113	5	1	13
被刺、割、擦傷 Stabbed, Cutting and Abrasion	11.35	2,164	45	31	4	1	-	6	17	32	31	5	-	1	578	1,162	7	5	-	-	35	86	77	-	-	41
踩 踏 Tread Down	0.56	106	3	-	-	1	-	1	2	-	3	-	1	4	5	1	-	3	-	1	7	13	56	-	-	5
溺 斃 Drown	0.01	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2
與高溫、低溫之接觸 Contact with hot or low temperature substances	5.15	981	11	45	21	6	1	24	28	54	25	20	-	11	315	69	15	11	1	2	8	97	170	-	4	43
與有害物等之接觸 Contact with Hazard	1.25	239	29	25	9	1	-	3	3	4	-	7	-	3	25	8	2	4	1	1	5	20	20	1	2	66
感 電 Electrical Shock	0.34	64	4	6	3	-	-	1	1	1	-	3	-	1	22	11	-	2	-	-	1	1	-	2	-	5
爆 炸 Explosion	0.26	49	8	4	1	1	-	-	-	2	-	2	1	2	7	1	1	-	1	-	-	3	-	-	9	6
物 體 破 裂 Breaking	0.14	26	2	-	1	-	-	-	-	-	1	-	-	1	4	4	1	-	-	1	-	3	2	-	1	5
火 災 Fire	0.23	43	2	6	2	2	-	-	1	-	1	2	-	2	8	1	3	-	-	-	-	1	1	1	1	9
不 當 動 作 Improper Act	5.10	973	38	13	11	75	2	8	12	1	50	13	7	177	103	111	10	16	-	9	30	34	128	-	1	124
其 他 Others	7.63	1,455	147	64	19	28	4	17	29	13	38	31	7	55	225	180	6	19	1	10	57	94	194	16	12	189
無 法 歸 類 者 Unclassified Types of Injuries	1.44	274	31	17	4	13	-	3	1	3	6	6	4	11	52	21	4	3	-	-	2	22	21	4	2	44
交 通 事 故 Traffic Accident																										
公 路、鐵 路 事 故 Road and Railway Accidents	6.63	1,264	104	38	29	73	34	18	85	15	24	62	43	27	139	26	14	21	1	10	165	147	142	7	17	23
船 航 事 故 及 其 他 Ship Navigation Accidents and Others	2.18	415	19	15	4	20	9	6	28	9	10	19	20	7	66	9	3	7	-	3	47	49	54	-	1	10
說明：1.災害類型比率＝各職業災害類型人次÷總受傷部位數×100。 2.各受傷部位比率＝各受傷部位數÷總受傷部位數×100。 Explanation: 1. Accident type ratio = number of occupational accidents of that type (person-times)÷total occupational accidents (person-times)×100 2. Injured Body Part Ratio = number of each injured body parts ÷ total injured to body part × 100																										

表 8-7 職業災害統計災害類型與受傷部位之關係按製造業分 Table 8-7 Relationship between occupational accident type and injured body parts in manufacturing sectors																										
中華民國 114 年 Year 2025																										
單位：部位數 Unit: number of body parts																										
項 目 別 Items	災 害 類 型 比率 Accident Type Ratio (%)	總 計 Total	頭 Head	臉 面 Face	頸 Neck	肩 Shoulder	鎖 骨 Collar-Bone	上 膊 Upper Arm	肘 Elbow	前 膊 Forearm	腕 Wrist	胸 Chest	肋 骨 Ribs	背 Back	手 Hand	指 Finger	腹 Abdomen	臀 Hip	鼠 蹠 Groin	股 Thigh	膝 Knee	腿 Leg	足 Foot	內 臟 Viscera	全 身 Entire Body	其 他 Others
各受傷部位比率 (%) Injured Body Part Ratio (%)	100.00		7.17	2.82	1.10	2.50	0.48	0.88	2.69	1.33	2.76	1.81	1.11	3.14	15.08	22.41	0.61	2.12	0.19	0.85	5.78	6.00	13.51	0.22	0.39	5.07
總 計 Total		6,849	491	193	75	171	33	60	184	91	189	124	76	215	1,033	1,535	42	145	13	58	396	411	925	15	27	347
墜 落、滾 落 Falling or Tumbling Down	5.68	389	51	10	6	12	3	4	23	3	14	17	19	29	38	4	-	19	2	6	26	28	52	1	4	18
跌 倒 Falling Over	24.97	1,710	119	41	18	68	6	15	80	21	88	36	26	76	158	34	14	85	4	26	248	122	360	2	3	60
衝 撞 Crash or Dash	2.61	179	55	9	1	5	-	2	5	1	3	4	3	2	11	11	-	3	1	2	13	17	24	-	-	7
物 體 飛 落 Falling Objects	3.42	234	46	13	2	3	-	2	3	1	2	2	-	2	15	35	2	-	-	-	5	14	69	-	-	18
物體倒塌、崩塌 Collapsing Objects	2.77	190	16	3	3	3	1	-	3	2	3	5	3	3	22	18	2	4	1	2	5	27	59	1	-	4
被 撞 Crashed	5.87	402	63	21	7	6	6	4	12	3	10	15	6	10	37	29	5	7	-	3	21	41	81	3	3	9
被 夾、被 捲 Pinched or Rolled-up	17.59	1,205	9	2	2	4	2	3	13	17	18	9	3	3	283	756	-	5	2	5	3	15	43	1	1	6
被割、割、擦傷 Stabbed, Cutting and Abrasion	13.51	925	24	18	3	1	-	3	11	19	21	3	-	1	223	493	3	2	-	-	16	31	37	-	-	16
踩 踏 Tread Down	0.35	24	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	2	3	17	-	-	-
溜 倒 Down	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
與高溫、低溫之接觸 Contact with hot or low temperature substances	3.91	268	3	13	7	2	1	9	8	11	7	7	-	8	76	19	6	4	1	-	3	37	38	-	3	5
與有利物等之接觸 Contact with Hazard	2.39	164	17	19	5	1	-	3	2	3	-	5	-	3	19	7	1	4	-	1	4	13	13	-	1	43
被 電 Electrical Shock	0.45	31	4	3	3	-	-	1	1	1	-	1	-	1	6	5	-	2	-	-	-	-	-	-	-	3
爆 炸 Explosion	0.54	37	5	4	-	1	-	-	-	1	-	1	1	2	5	-	1	-	1	-	-	2	-	-	9	4
物 體 破 裂 Breaking	0.20	14	2	-	1	-	-	-	-	-	-	-	-	1	1	2	-	-	-	1	-	2	1	-	1	2
火 災 Fire	0.44	30	2	4	2	1	-	-	-	-	-	2	-	2	7	1	3	-	-	-	-	1	1	-	1	3
不 當 動 作 Improper Act	6.04	414	19	7	6	41	1	3	5	1	16	5	3	53	57	68	2	3	-	5	8	9	41	-	-	61
其 他 Others	5.11	350	30	12	3	5	1	5	3	4	6	3	2	13	45	41	-	4	-	5	9	19	63	5	-	72
無 法 歸 類 者 Unclassified Types of Injuries	0.93	64	8	7	-	9	-	3	-	-	-	2	-	2	6	2	1	2	-	-	1	4	3	-	-	14
交 通 事 故 Traffic Accident																										
公 路、鐵路事故 Road and Railway Accidents	2.22	152	17	4	6	3	11	2	9	2	1	3	5	4	16	5	2	-	1	1	21	19	16	2	1	1
船舶事故及其他 Ship Navigation Accidents and Others	0.98	67	1	3	-	6	1	1	6	1	-	4	5	-	7	4	-	1	-	1	11	7	7	-	-	1
說明：1.災害類型比率＝各職業災害類型人次÷總受傷部位數×100。 2.各受傷部位比率＝各受傷部位數÷總受傷部位數×100。 Explanation: 1. Accident type ratio＝number of occupational accidents of that type (person-times)÷total occupational accidents (person-times)×100 2. Injured Body Part Ratio＝number of each injured body parts÷total injured to body part×100																										

表 8-8 職業災害統計行業別與受傷部位之關係按全產業分
Table 8-8 Relationship between industry type and injured body parts in all industries

中華民國 114年
Year 2025

單位：部位數
Unit: number of body parts

項 目 別 Items	行 業 百分率 Industry Percentage (%)	總 計 Total	頭 Head	臉 Face	頸 Neck	肩 Shoulder	鎖 骨 Collar- Bone	上 膊 Upper Arm	肘 Elbow	前 膊 Forearm	腕 Wrist	胸 Chest	肋 骨 Rib Cage	背 Back	手 Hand	指 Finger	腹 Abdomen	臀 Hip	鼠 蹊 Groin	髖 Thigh	膝 Knee	腿 Leg	足 Foot	內 臟 Viscera	全 身 Entire Body	其 他 Others
受傷部位比率 (%) Injured Body Part Ratio (%)	100.00		7.31	2.90	1.19	3.03	0.56	1.14	3.32	1.29	2.88	2.39	1.29	3.78	14.69	15.50	0.66	2.43	0.09	1.03	7.31	7.26	14.44	0.24	0.43	4.83
全 產 業 Whole Industry		19,061	1,394	553	227	578	107	218	633	245	549	455	246	721	2,800	2,954	126	463	18	197	1,393	1,384	2,752	46	82	920
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	0.44	83	4	2	3	7	1	1	2	1	3	3	-	4	8	6	-	2	-	1	10	10	9	-	-	6
礦業及土石採取業 Mining and Quarrying	0.04	8	-	-	-	-	-	-	-	-	-	-	1	1	-	-	1	-	-	1	-	3	1	-	-	-
製 造 業 Manufacturing	35.93	6,849	491	193	75	171	33	60	184	91	189	124	76	215	1,033	1,535	42	145	13	58	396	411	925	15	27	347
食品及飼料製造業 Manufacture of Food Products and Animal Feeds	5.65	1,077	77	25	12	32	3	11	32	11	52	19	10	46	163	227	9	31	-	8	59	72	129	2	2	45
飲料製造業 Manufacture of Beverages	0.13	24	1	2	-	1	-	-	1	1	2	-	-	-	3	6	1	-	-	-	-	3	2	-	-	1
菸草製造業 Manufacture of Tobacco Products	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
紡 織 業 Manufacture of Textiles	1.08	205	22	8	-	3	-	6	7	6	3	7	5	3	36	37	3	4	-	1	10	10	23	-	-	11
成衣及服飾品製造業 Manufacture of Wearing Apparel And Clothing Accessories	0.12	23	2	-	-	-	1	-	-	1	4	-	-	-	4	4	-	1	-	1	1	1	3	-	-	-
皮革、毛皮及其製品製造業 Manufacture of Leather, Fur and Related Products	0.24	45	3	-	-	-	-	-	1	-	3	1	1	3	5	12	1	1	-	-	4	4	3	1	-	2
木竹製品製造業 Manufacture of Wood and of Products of Wood and Bamboo	0.05	10	-	-	-	-	-	-	-	-	-	1	-	-	4	3	-	1	1	-	-	-	-	-	-	-
紙漿、紙及紙製品製造業 Manufacture of Paper and Paper Products	0.54	102	4	3	2	-	1	-	10	2	2	3	1	2	13	29	-	-	-	-	3	6	17	-	-	4
印刷及資料儲存媒體複製業 Printing and Reproduction of Recorded Media	0.20	38	1	-	-	1	1	-	4	-	1	-	-	-	4	14	-	-	-	1	3	-	6	-	1	1
石油及煤製品製造業 Manufacture of Petroleum and Coal Products	0.03	5	2	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	1	-	-	-	1
化學原料、肥料、氮化合物、塑膠原料及人造纖維製造業 Manufacture of Chemical Material, Fertilizers and Nitrogen; Manufacture of Plastic and Synthetic Rubber Materials	0.86	163	17	9	3	4	1	5	2	4	3	3	1	4	20	19	1	3	1	2	4	12	22	-	9	14
其他化學製品製造業 Other Chemical Products Manufacturing	0.66	126	9	5	2	1	-	1	3	3	3	5	3	7	17	17	-	4	-	1	6	11	18	1	-	9
藥品及醫用化學製品製造業 Manufacture of Medical Goods and Medicinal Chemical Products	1.10	209	15	7	6	26	-	-	2	-	2	3	4	5	42	33	1	4	1	2	9	6	23	-	1	17
橡膠製品製造業 Manufacture of Rubber Products	0.52	99	6	3	2	1	-	1	1	3	1	3	-	3	23	29	-	1	-	-	3	7	7	-	-	5
塑膠製品製造業 Manufacture of Plastics Products	1.55	295	22	5	-	6	1	1	10	6	13	4	5	8	53	101	-	4	-	1	10	11	21	1	-	12
非金屬礦物製品製造業 Manufacture of Other Non-Metallic Mineral Products	1.05	200	8	4	-	5	2	2	3	10	6	1	3	5	31	44	-	2	-	-	8	11	36	2	3	14
基本金屬製造業 Manufacture of Basic Metals	1.66	316	16	12	4	3	1	2	5	7	5	2	3	6	37	100	4	5	1	3	11	20	49	1	1	18
金屬製品製造業 Manufacture of Fabricated Metal Products	4.27	814	48	26	8	21	5	9	14	5	19	10	7	26	140	216	6	15	3	7	33	44	105	1	2	44
電子零件製造業 Manufacture of Electronic Parts and Components	6.08	1,158	104	38	9	31	6	9	31	14	17	26	7	42	158	169	3	34	4	9	122	77	184	-	3	61
電腦、電子產品及光學製品製造業 Manufacture of Computers, Electronic and Optical Products	2.62	500	47	9	10	9	1	2	17	3	17	11	5	14	69	79	2	4	-	6	40	25	106	1	1	22
電力設備製造業 Manufacture of Electrical Equipment	1.46	279	20	8	-	7	2	3	12	7	11	5	2	9	34	71	-	7	1	6	18	15	30	1	-	10
機械設備製造業 Manufacture of Machinery and Equipment	2.31	441	26	14	9	5	4	4	8	3	8	8	8	12	57	125	2	4	-	2	14	28	68	2	2	28
汽車及其零件製造業 Manufacture of Motor Vehicles and Parts	1.06	202	7	5	-	4	1	3	5	2	2	3	-	4	38	63	1	9	-	5	12	11	22	-	-	5
其他運輸工具及其零件製造業 Other Transport Equipment and Parts Manufacturing	1.16	222	19	4	3	4	2	-	10	1	5	4	8	11	22	53	6	8	-	2	11	18	22	-	-	9
家具製造業 Manufacture of Furniture	0.12	22	-	1	-	-	-	-	1	1	-	-	1	-	4	10	-	-	-	-	-	3	1	-	-	-
其他製造業 Other Manufacturing	1.32	252	15	4	5	7	1	1	4	1	10	4	1	5	53	69	2	3	1	1	15	12	22	2	2	12
商業用機械設備維修及安裝業 Repair and Installation of Industrial Machinery and Equipment	0.12	22	-	1	-	-	-	-	1	-	-	1	1	-	2	5	-	-	-	-	-	3	6	-	-	2
電力及燃氣供應業 Electricity and Gas Supply Industry	0.35	67	7	6	-	2	2	1	1	1	3	5	1	-	14	5	-	1	-	-	8	5	3	-	-	2
供水供應及污染控制業 Water Supply and Pollution Control Industry	1.90	362	26	9	4	18	3	6	17	10	14	9	4	12	47	31	2	7	-	3	31	37	50	-	1	21
新建工程業 Construction Engineering Industry	3.07	585	37	16	3	16	6	4	22	4	8	17	20	22	64	91	9	21	1	5	34	59	89	5	5	27
經銷及零售業 Wholesale and Retail Trade Industry	10.39	1,980	151	51	25	73	6	29	53	21	56	52	21	95	343	256	21	63	-	26	142	115	274	1	5	101
運輸及倉儲業 Transportation and Storage Industry	12.10	2,307	174	56	31	87	9	21	93	19	79	84	37	136	212	147	10	53	3	30	209	241	481	8	14	73
住宿及餐飲業 Accommodation and Food Service Industry	11.73	2,235	125	63	28	30	5	15	72	50	52	30	9	64	489	485	18	57	-	16	108	123	269	2	3	122
出版、影印及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	1.02	195	10	5	1	7	3	4	11	1	5	10	7	7	22	7	1	9	-	3	28	17	25	2	1	9
金融及保險業 Financial and Insurance Industry	2.86	546	45	21	12	27	10	11	27	6	10	15	5	16	65	22	1	12	-	4	62	63	83	2	1	26
不動產業 Real Estate Industry	1.12	213	15	6	-	8	3	2	4	3	8	5	8	3	49	7	-	2	-	3	24	12	44	1	2	4
專業、科學及技術服務業 Professional, Scientific and Technical Industry	1.42	270	21	14	4	11	4	5	8	2	8	7	5	7	42	25	1	7	-	2	22	25	34	-	2	14
支援服務業 Support Service Industry	5.01	955	92	28	11	37	15	16	37	9	34	28	21	23	116	69	1	20	-	16	98	83	135	4	8	54
公共行政及國防、強制性社會安全 Public Administration and Defence, Compulsory Social Security	2.40	457	34	12	6	13	2	10	26	10	12	15	10	20	47	56	1	9	-	4	41	49	63	1	4	12
教育業 Education	0.82	157	19	6	1	4	2	2	4	3	7	3	1	6	18	17	2	6	-	2	14	13	23	-	-	4
醫療保健及社會工作服務業 Human Health and Social Work Industry	7.44	1,418	116	57	19	55	2	23	59	12	49	41	19	75	181	140	13	38	1	14	139	92	177	4	9	83
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	1.22	232	19	4	2	8	-	8	6	1	7	4	1	13	20	41	2	7	-	2	17	16	46	-	-	8
其他服務業 Other Service Industry	0.74	142	8	4	2	4	1	-	7	1	5	3	-	2	30	14	1	4	-	7	10	10	21	1	-	7

說明：1.行業百分率 = 各行業受傷部位數 ÷ 總受傷部位數 × 100。
2.受傷部位百分比率 = 各受傷部位數 ÷ 總受傷部位數 × 100。

Explanation:
1. Industry percentage = number of injured body parts in the industry ÷ total number of injured body parts × 100
2. Injured Body Part Ratio = number of injured to body part ÷ total number of injured body parts × 100

表 9-1 勞工職業傷害傷病、失能、死亡之類型
Table 9-1 Types of occupational illnesses, disabling injuries and death

中華民國 114年
Year 2025

單位：件
Unit: Cases

行 業 別 Industry Type	總 計 Total			墜 落、道 落 Falling or Tumbling Down (1)			跌 倒 Falling Over (2)			衝 撞 或 擦 傷 Crash or Dash (3)			物 體 飛 落 Falling objects (4)			物 體 倒 塌、崩 塌 Collapsing Objects (5)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	49,218	1,520	586	2,932	111	103	5,720	64	20	517	9	14	1,034	36	13	277	14	22
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	470	20	23	46	1	2	77	2	1	3	-	-	10	-	1	3	-	-
礦業及土石採取業 Mining and Quarrying	13	1	-	1	-	-	3	-	-	-	-	-	3	-	-	1	-	-
製 造 業 Manufacturing	11,694	538	135	468	28	25	1,026	12	3	78	3	4	288	12	3	60	4	5
電力及燃氣供應業 Electricity and Gas Supply Industry	72	1	3	2	-	-	13	-	-	1	-	-	1	-	-	1	-	-
供水供應及污染整治業 Water Supply and Pollution Control Industry	411	25	13	33	4	2	64	2	-	5	-	-	11	2	2	5	-	1
營建工程業 Construction Engineering Industry	6,945	233	131	1,131	38	41	834	12	6	82	1	1	319	8	5	95	1	11
批發及零售業 Wholesale and Retail Trade Industry	8,160	230	83	359	13	12	876	11	3	74	1	2	146	3	1	44	8	3
運輸及倉儲業 Transportation and Storage Industry	3,133	76	45	303	7	3	431	2	1	117	2	4	71	5	1	21	-	1
住宿及餐飲業 Accommodation and Food Service Industry	5,193	74	24	93	1	4	678	5	1	49	-	1	51	-	-	9	-	-
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	593	12	9	26	3	-	52	1	-	4	-	-	4	-	-	1	-	-
金融及保險業 Financial and Insurance Industry	563	18	6	7	-	-	41	1	-	3	-	-	1	-	-	-	-	-
不動產業 Real Estate Industry	772	17	6	33	-	1	109	1	1	5	-	-	4	-	-	-	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	1,213	28	19	67	1	5	136	-	1	9	-	1	14	-	-	3	1	-
支援服務業 Support Service Industry	3,469	88	44	156	7	7	569	9	2	30	-	1	55	1	-	18	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	259	20	2	18	-	-	40	2	-	4	-	-	5	1	-	-	-	-
教育業 Education	627	16	1	23	1	-	92	1	-	4	-	-	2	-	-	2	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	3,107	43	23	37	-	1	304	-	1	18	-	-	12	-	-	3	-	-
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	465	14	3	28	2	-	73	-	-	7	1	-	8	1	-	2	-	-
其他服務業 Other Service Industry	2,059	66	16	101	5	-	302	3	-	24	1	-	29	3	-	9	-	1

行 業 別 Industry Type	被 撞 Crashed (6)			被 夾、被 捲 Pinched or Rolled-Up (7)			被 刺、割、擦 傷 Stabbed, cutting and abrasion (8)			踩 踏 Tread Down (9)			溺 水 Drown (10)			與高溫、低溫之接觸 Contact with Hot or Low Temperature Substances (11)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	1,608	38	31	3,629	468	24	4,107	130	4	524	2	-	2	-	13	1,212	19	2
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	23	1	1	53	8	1	67	4	-	10	-	-	-	-	8	7	-	-
礦業及土石採取業 Mining and Quarrying	-	-	-	3	1	-	-	-	-	-	-	-	-	-	-	-	-	-
製 造 業 Manufacturing	280	11	6	1,577	263	11	1,085	51	1	117	-	-	1	-	-	191	12	2
電力及燃氣供應業 Electricity and Gas Supply Industry	3	-	-	3	-	-	1	-	-	-	-	-	-	-	-	4	-	-
供水供應及污染整治業 Water Supply and Pollution Control Industry	17	1	2	34	8	1	30	1	-	6	-	-	-	-	-	4	2	-
營建工程業 Construction Engineering Industry	182	5	6	646	67	6	1,339	37	1	103	1	-	1	-	3	70	1	-
批發及零售業 Wholesale and Retail Trade Industry	237	3	6	597	71	3	486	17	-	72	-	-	-	-	-	143	-	-
運輸及倉儲業 Transportation and Storage Industry	422	7	7	245	14	-	98	4	1	50	1	-	-	-	-	18	-	-
住宿及餐飲業 Accommodation and Food Service Industry	124	1	-	110	4	-	562	3	-	33	-	-	-	-	-	652	4	-
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	6	-	-	8	2	-	6	-	1	5	-	-	-	-	-	-	-	-
金融及保險業 Financial and Insurance Industry	3	-	-	-	-	-	3	-	-	2	-	-	-	-	-	1	-	-
不動產業 Real Estate Industry	9	-	-	15	2	-	17	-	-	9	-	-	-	-	-	3	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	28	2	-	35	4	-	63	2	-	7	-	-	-	-	-	11	-	-
支援服務業 Support Service Industry	131	3	2	155	6	1	103	5	-	42	-	-	-	-	2	20	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	12	1	-	13	3	-	4	-	-	2	-	-	-	-	-	-	-	-
教育業 Education	8	-	-	4	3	-	10	2	-	6	-	-	-	-	-	11	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	62	1	1	37	3	-	37	-	-	27	-	-	-	-	-	23	-	-
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	9	-	-	19	2	1	25	1	-	7	-	-	-	-	-	3	-	-
其他服務業 Other Service Industry	52	2	-	75	7	-	171	3	-	26	-	-	-	-	-	51	-	-

資料來源：勞工保險局。
說 明：以給付當年為準。
Data source: Bureau of Labor Insurance
Explanation: based on the year of payment

表 9-1 勞工職業傷害傷病、失能、死亡之類型 (續完)
Table 9-1 Types of occupational illnesses, disabling injuries and death (continued)

中華民國 114 年
Year 2025

單位：件
Unit: case

行 業 別 Industry Type	與 有 害 物 之 接 觸 Contact with Hazard (12)			感 電 Electrical Shock (13)			爆 炸 Explosion (14)			物 體 破 裂 Breaking (15)			火 災 Fire (16)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	69	2	8	75	7	10	93	13	7	102	4	-	15	5	5
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	1	-	-	1	-	-	3	-	-	1	-	-	1	-	-
礦業及土石採取業 Mining and Quarrying	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
製 造 業 Manufacturing	29	2	1	17	-	-	32	5	2	12	-	-	5	3	1
電力及燃氣供應業 Electricity and Gas Supply Industry	-	-	-	6	1	1	-	-	-	-	-	-	-	-	-
供水供應及污染整治業 Water Supply and Pollution Control Industry	-	-	-	2	-	-	-	-	-	1	-	-	-	1	-
營建工程業 Construction Engineering Industry	11	-	6	36	3	7	15	-	2	31	2	-	2	-	2
批發及零售業 Wholesale and Retail Trade Industry	6	-	1	1	2	2	9	5	3	5	-	-	1	-	-
運輸及倉儲業 Transportation and Storage Industry	2	-	-	2	-	-	3	2	-	4	2	-	1	-	-
住宿及餐飲業 Accommodation and Food Service Industry	9	-	-	1	-	-	20	-	-	30	-	-	1	-	-
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-
金融及保險業 Financial and Insurance Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
不動產業 Real Estate Industry	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	-	-	-	4	1	-	1	-	-	1	-	-	-	1	1
支援服務業 Support Service Industry	4	-	-	2	-	-	1	-	-	6	-	-	-	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	-	-	-	1	-	-	-	-	-	1	-	-	-	-	-
教育業 Education	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	4	-	-	-	-	-	-	-	-	-	-	-	-	-	1
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
其他服務業 Other Service Industry	-	-	-	-	-	-	9	1	-	10	-	-	4	-	-

行 業 別 Industry Type	不 當 動 作 Improper Act (17)			其 他 Others (18)			無 法 歸 類 者 Unclassified Types of Injuries (19)			鐵 公 路 交 通 事 故 Road and railway accidents (20)			其 他 交 通 事 故 Other accidents (21)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	1,652	28	-	537	22	4	12	-	2	25,097	548	295	4	-	9
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	30	-	-	8	-	-	-	-	1	126	4	1	-	-	7
礦業及土石採取業 Mining and Quarrying	1	-	-	-	-	-	-	-	-	1	-	-	-	-	-
製 造 業 Manufacturing	432	14	-	114	9	-	1	-	-	5,881	109	70	-	-	1
電力及燃氣供應業 Electricity and Gas Supply Industry	3	-	-	-	-	-	-	-	-	34	-	2	-	-	-
供水供應及污染整治業 Water Supply and Pollution Control Industry	15	1	-	4	-	-	-	-	-	180	3	5	-	-	-
營建工程業 Construction Engineering Industry	280	2	-	83	5	4	-	-	1	1,684	50	29	1	-	-
批發及零售業 Wholesale and Retail Trade Industry	327	3	-	89	2	-	1	-	-	4,686	91	47	1	-	-
運輸及倉儲業 Transportation and Storage Industry	117	-	-	47	2	-	4	-	-	1,177	28	27	-	-	-
住宿及餐飲業 Accommodation and Food Service Industry	126	1	-	29	1	-	-	-	-	2,616	54	18	-	-	-
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	14	1	-	4	-	-	-	-	-	461	5	8	-	-	-
金融及保險業 Financial and Insurance Industry	4	-	-	2	-	-	-	-	-	496	17	6	-	-	-
不動產業 Real Estate Industry	10	1	-	7	-	-	-	-	-	549	13	4	-	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	15	-	-	12	1	-	-	-	-	807	15	11	-	-	-
支援服務業 Support Service Industry	86	1	-	34	1	-	4	-	-	2,053	55	29	-	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	11	-	-	3	-	-	-	-	-	145	13	2	-	-	-
教育業 Education	13	-	-	5	-	-	-	-	-	447	9	1	-	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	82	2	-	52	-	-	1	-	-	2,406	37	19	2	-	-
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	17	1	-	13	1	-	-	-	-	253	5	2	-	-	-
其他服務業 Other Service Industry	69	1	-	31	-	-	1	-	-	1,095	40	14	-	-	1

表 9-2 勞工職業病傷病、失能、死亡之成因
Table 9-2 Reasons of workers' occupational illnesses, disabling injuries and death

中華民國 114 年
Year 2025

單位：件
Unit: Cases

行 業 別 Industry Type	總 Total			眼 睛 疾 病 Eye disease (1)			游 離 輻 射 Ionizing radiation (2)			異 常 氣 壓 Abnormal atmospheric pressure (3)			異 常 溫 度 Abnormal temperature (4)			噪音引起之聽力損失 Noise-induced hearing loss (5)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	667	29	25	2	-	-	-	-	-	-	-	-	14	1	1	-	1	-
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	12	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
礦業及土石採取業 Mining and Quarrying Sectors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
製 造 業 Manufacturing Sectors	109	8	2	2	-	-	-	-	-	-	-	-	2	-	-	-	1	-
電力及燃氣供應業 Electricity and Gas Supply Industry	2	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-
供水供應及污染整治業 Water Supply and Pollution Control Industry	3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
營建工程業 Construction Engineering Industry	105	6	7	-	-	-	-	-	-	-	-	-	6	-	-	-	-	-
批發及零售業 Wholesale and Retail Trade Industry	89	2	2	-	-	-	-	-	-	-	-	-	4	1	-	-	-	-
運輸及倉儲業 Transportation and Storage Industry	31	1	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
住宿及餐飲業 Accommodation and Food Service Industry	74	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
金融及保險業 Financial and Insurance Industry	7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
不動產業 Real Estate Industry	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	9	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
支援服務業 Support Service Industry	43	6	8	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
教育業 Education	9	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	105	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
其他服務業 Other Service Industry	53	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
行 業 別 Industry Type	職 業 性 下 背 痛 Occupational low back pain (6)			振 動 引 起 之 疾 病 Diseases caused by vibration (7)			手 臂 肩 頸 疾 病 Arm, neck and shoulder disease (8)			缺 氧 症 Anoxia (9)			鉛 及 其 化 合 物 Lead and its compound (10)			其他重金屬及其化合物 Other heavy metal and its compound (11)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	74	4	-	-	-	-	331	3	-	-	-	-	-	-	-	-	-	-
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	-	-	-	-	-	-	6	-	-	-	-	-	-	-	-	-	-	-
礦業及土石採取業 Mining and Quarrying Sectors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
製 造 業 Manufacturing Sectors	16	-	-	-	-	-	59	1	-	-	-	-	-	-	-	-	-	-
電力及燃氣供應業 Electricity and Gas Supply Industry	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
供水供應及污染整治業 Water Supply and Pollution Control Industry	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-
營建工程業 Construction Engineering Industry	26	3	-	-	-	-	44	1	-	-	-	-	-	-	-	-	-	-
批發及零售業 Wholesale and Retail Trade Industry	12	1	-	-	-	-	55	-	-	-	-	-	-	-	-	-	-	-
運輸及倉儲業 Transportation and Storage Industry	11	-	-	-	-	-	10	-	-	-	-	-	-	-	-	-	-	-
住宿及餐飲業 Accommodation and Food Service Industry	1	-	-	-	-	-	61	-	-	-	-	-	-	-	-	-	-	-
出版影音及資訊通訊業 Publishing, Audio and Video Production, Information and Communication Industry	2	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-
金融及保險業 Financial and Insurance Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
不動產業 Real Estate Industry	-	-	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	-	-	-	-	-	-	5	-	-	-	-	-	-	-	-	-	-	-
支援服務業 Support Service Industry	-	-	-	-	-	-	14	-	-	-	-	-	-	-	-	-	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-
教育業 Education	-	-	-	-	-	-	3	1	-	-	-	-	-	-	-	-	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	5	-	-	-	-	-	23	-	-	-	-	-	-	-	-	-	-	-
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-
其他服務業 Other Service Industry	-	-	-	-	-	-	44	-	-	-	-	-	-	-	-	-	-	-

資料來源：勞工保險局。
說 明：以給付當年為準。
Data source: Bureau of Labor Insurance
Explanation: based on the year of payment

表 9-2 勞工職業病傷病、失能、死亡之成因 (續完)
Table 9-2 Reasons of workers' occupational illnesses, disabling injuries and death(continued)

中華民國 114 年
Year 2025

單位：件
Unit: Cases

行 業 別 Industry Type	有機溶劑或化學物質氣體 Organic solvents or chemical air (12)			生 物 性 危 害 Biological hazard (13)			職業性氣喘、過敏性肺炎 Occupational asthma and allergic pneumonia (14)			礦工塵肺症及其併發症 Coal worker pneumoconiosis and its complications (15)			矽肺症及其併發症 Silicosis and its complications (16)			石棉肺症及其併發症 Asbestosis and its complications (17)		
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death
總 計 Total	1	-	-	147	1	-	-	-	-	8	7	3	1	2	-	-	1	1
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
礦業及土石採取業 Mining and Quarrying Sectors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
製 造 業 Manufacturing Sectors	-	-	-	15	-	-	-	-	-	3	4	-	-	2	-	-	-	-
電力及燃氣供應業 Electricity and Gas Supply Sectors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
電力及燃氣供應業 Electricity and Gas Supply Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
用水供應及污染整治業 Water Supply and Pollution Control Industry	-	-	-	7	-	-	-	-	-	5	1	2	1	-	-	-	1	1
營建工程業 Construction Engineering Industry	-	-	-	12	-	-	-	-	-	-	-	-	-	-	-	-	-	-
批發及零售業 Wholesale and Retail Trade Industry	-	-	-	5	-	-	-	-	-	-	-	1	-	-	-	-	-	-
運輸及倉儲業 Transportation and Storage Industry	1	-	-	6	1	-	-	-	-	-	-	-	-	-	-	-	-	-
住宿及餐飲業 Accommodation and Food Service Industry	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
出版影音及資訊訊業 Publishing, Audio and Video Production, Information and Communication Industry	-	-	-	6	-	-	-	-	-	-	-	-	-	-	-	-	-	-
金融及保險業 Financial and Insurance Industry	-	-	-	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-
不動產業 Real Estate Industry	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	-	-	-
專業、科學及技術服務業 Professional, Scientific and Technical Industry	-	-	-	10	-	-	-	-	-	-	1	-	-	-	-	-	-	-
支援服務業 Support Service Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	-	-	-	5	-	-	-	-	-	-	-	-	-	-	-	-	-	-
教育業 Education	-	-	-	65	-	-	-	-	-	-	-	-	-	-	-	-	-	-
醫療保健及社會工作服務業 Human Health and Social Work Industry	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	-	-	-	6	-	-	-	-	-	-	1	-	-	-	-	-	-	-
行 業 別 Industry Type	職 業 性 皮 膚 病 Skin diseases related to occupation (18)			職 業 相 關 癌 症 Cancers related to occupation (19)			其他可歸因於職業因素者 Others by occupational factors (20)			腦 心 血 管 疾 病 Brain and cardiovascular diseases (21)			精 神 疾 病 Mental diseases (22)					
	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death	傷 病 Illnesses	失 能 Disability	死 亡 Death			
總 計 Total	10	-	-	4	-	2	26	-	-	35	9	18	14	-	-			
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	-	-	-	-	-	-	2	-	-	2	1	1	-	-	-			
礦業及土石採取業 Mining and Quarrying Sectors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
製 造 業 Manufacturing Sectors	-	-	-	3	-	1	3	-	-	6	-	1	-	-	-			
電力及燃氣供應業 Electricity and Gas Supply Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
用水供應及污染整治業 Water Supply and Pollution Control Industry	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-			
營建工程業 Construction Engineering Industry	2	-	-	-	-	1	11	-	-	2	-	3	1	-	-			
批發及零售業 Wholesale and Retail Trade Industry	1	-	-	1	-	-	-	-	-	1	-	2	3	-	-			
運輸及倉儲業 Transportation and Storage Industry	-	-	-	-	-	-	-	-	-	3	1	3	2	-	-			
住宿及餐飲業 Accommodation and Food Service Industry	2	-	-	-	-	-	1	-	-	2	1	-	-	-	-			
出版影音及資訊訊業 Publishing, Audio and Video Production, Information and Communication Industry	-	-	-	-	-	-	-	-	-	1	-	-	1	-	-			
金融及保險業 Financial and Insurance Industry	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-			
不動產業 Real Estate Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
專業、科學及技術服務業 Professional, Scientific and Technical Industry	-	-	-	-	-	-	-	-	-	1	-	1	1	-	-			
支援服務業 Support Service Industry	1	-	-	-	-	-	1	-	-	15	5	7	1	-	-			
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-			
教育業 Education	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-			
醫療保健及社會工作服務業 Human Health and Social Work Industry	4	-	-	-	-	-	4	-	-	1	-	-	3	-	-			
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
其他服務業 Other Service Industry	-	-	-	-	-	-	2	-	-	1	1	-	-	-	-			

表 9-3 勞工職業傷害人次及千人率按行業別分 Table 9-3 Occupational injuries in person-times and rate of injuries per 1,000 persons by industry type 中華民國 114 年 Year 2025									
行 業 別 Industry Type	職 業 傷 害 人 次 Occupational injuries in person-times				平均投保 人 數 Average number of insureds	職 業 傷 害 人 率 (0/00) Rate of occupational injuries per 1,000 persons			
	總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death		總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death
全產業 Whole industry	(25,371)	(24,117)	(972)	(282)	11,278,115	(2.250)	(2.138)	(0.086)	(0.025)
	51,324	49,218	1,520	586		4.551	4.364	0.135	0.052
農、林、漁、牧業 Agriculture, Forestry, Fishing and Animal Husbandry	(375)	(344)	(16)	(15)	314,868	(1.191)	(1.093)	(0.051)	(0.048)
	513	470	20	23		1.629	1.493	0.064	0.073
礦業及土石採取業 Mining and Quarrying	(13)	(12)	(1)	-	3,809	(3.413)	(3.150)	(0.263)	-
	14	13	1	-		3.676	3.413	0.263	-
製 造 業 Manufacturing	(6,306)	(5,813)	(429)	(64)	3,075,120	(2.051)	(1.890)	(0.140)	(0.021)
	12,367	11,694	538	135		4.022	3.803	0.175	0.044
電力及燃氣供應業 Electricity and Gas Supply	(40)	(38)	(1)	(1)	27,470	(1.456)	(1.383)	(0.036)	(0.036)
	76	72	1	3		2.767	2.621	0.036	0.109
用水供應及污染整治業 Water Supply&Remediation Industry	(261)	(231)	(22)	(8)	57,783	(4.517)	(3.998)	(0.381)	(0.138)
	449	411	25	13		7.770	7.113	0.433	0.225
營建工程業 Construction Engineering Industry	(5,545)	(5,260)	(183)	(102)	792,381	(6.998)	(6.638)	(0.231)	(0.129)
	7,309	6,945	233	131		9.224	8.765	0.294	0.165
批發及零售業 Wholesale and Retail Trade Industry	(3,648)	(3,473)	(139)	(36)	1,920,021	(1.900)	(1.809)	(0.072)	(0.019)
	8,473	8,160	230	83		4.413	4.250	0.120	0.043
運輸及倉儲業 Transportation and Storage Industry	(2,022)	(1,956)	(48)	(18)	441,529	(4.580)	(4.430)	(0.109)	(0.041)
	3,254	3,133	76	45		7.370	7.096	0.172	0.102
住宿及餐飲業 Accommodation and Food Service Industry	(2,603)	(2,577)	(20)	(6)	678,697	(3.835)	(3.797)	(0.029)	(0.009)
	5,291	5,193	74	24		7.796	7.651	0.109	0.035
出版影音及資訊業 Publishing, Audio and Video Production, Information and Communication Industry	(140)	(132)	(7)	(1)	350,649	(0.399)	(0.376)	(0.020)	(0.003)
	614	593	12	9		1.751	1.691	0.034	0.026
金融及保險業 Financial and Insurance Industry	(68)	(67)	(1)	-	405,561	(0.168)	(0.165)	(0.002)	-
	587	563	18	6		1.447	1.388	0.044	0.015
不動產業 Real Estate Industry	(229)	(223)	(4)	(2)	176,037	(1.301)	(1.267)	(0.023)	(0.011)
	795	772	17	6		4.516	4.385	0.097	0.034
專業、科學及技術服務業 Professional, Scientific and Technical Industry	(427)	(406)	(13)	(8)	480,171	(0.889)	(0.846)	(0.027)	(0.017)
	1,260	1,213	28	19		2.624	2.526	0.058	0.040
支 援 服 務 業 Support Service Industry	(1,464)	(1,416)	(33)	(15)	490,058	(2.987)	(2.889)	(0.067)	(0.031)
	3,601	3,469	88	44		7.348	7.079	0.180	0.090
公共行政及國防；強制性社會安全 Public Administration and Defence; Compulsory Social Security	(121)	(114)	(7)	-	151,353	(0.799)	(0.753)	(0.046)	-
	281	259	20	2		1.857	1.711	0.132	0.013
教育業 Education	(187)	(180)	(7)	-	383,282	(0.488)	(0.470)	(0.018)	-
	644	627	16	1		1.680	1.636	0.042	0.003
醫療保健及社會工作服務業 Human Health and Social Work Industry	(709)	(699)	(6)	(4)	651,323	(1.089)	(1.073)	(0.009)	(0.006)
	3,173	3,107	43	23		4.872	4.770	0.066	0.035
藝術、娛樂及休閒服務業 Arts, Entertainment and Recreation Industry	(222)	(212)	(9)	(1)	120,139	(1.848)	(1.765)	(0.075)	(0.008)
	482	465	14	3		4.012	3.871	0.117	0.025
其 他 服 務 業 Other Service Industry	(991)	(964)	(26)	(1)	757,865	(1.308)	(1.272)	(0.034)	(0.001)
	2,141	2,059	66	16		2.825	2.717	0.087	0.021
資料來源：勞工保險局。 說明： 1.表中括弧()內數字係工作場所發生之職業災害保險給付人次及千人率，不包含交通事故。 表中未括弧者表示職業災害保險給付人次及千人率，包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。 2.表中傷病不包含職業病之傷病。 3.以給付當年為準。									
Data source: Bureau of Labor Insurance Explanation: 1. In this table, the figures in parentheses () refer to workplace accident insurance payments in person-times and rate of accidents per 1,000 persons, but do not include traffic accidents. The figures without parentheses () refer to labor insurance payments in person-times and rate of labor insurance payments per 1,000 persons, include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance. 2. In this table, injuries/illnesses do not include occupational illnesses 3. Based on the year of payment									

表 9-4 歷年來全產業勞工職業傷害人次及千人率
Table 9-4 Whole industry worker occupational injury person-times and rate of labor

中華民國102 年 至 114 年
From 2013 to 2025

年 別 Year	職 業 傷 害 人 次 Occupational injuries in person-times				平均投保 人 數 Average number of insureds	職 業 傷 害 千 人 率 (0/00) Rate of occupational injuries per 1,000 persons			
	總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death		總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death
民國102年 2013	(36,089)	(33,302)	(2,498)	(289)	9,697,958	(3.721)	(3.434)	(0.258)	(0.030)
	58,292	54,133	3,566	593		6.011	5.582	0.368	0.061
民國103年 2014	(34,130)	(31,607)	(2,255)	(268)	9,844,123	(3.467)	(3.211)	(0.229)	(0.027)
	56,697	52,854	3,261	582		5.759	5.369	0.331	0.059
民國104年 2015	(31,967)	(29,558)	(2,146)	(263)	10,017,241	(3.191)	(2.951)	(0.214)	(0.026)
	54,193	50,609	3,005	579		5.410	5.052	0.300	0.058
民國105年 2016	(29,885)	(27,814)	(1,794)	(277)	10,121,779	(2.953)	(2.748)	(0.177)	(0.027)
	51,496	48,356	2,577	563		5.088	4.777	0.255	0.056
民國106年 2017	(28,349)	(26,341)	(1,752)	(256)	10,224,876	(2.773)	(2.576)	(0.171)	(0.025)
	50,387	47,437	2,428	522		4.928	4.639	0.237	0.051
民國107年 2018	(26,997)	(25,039)	(1,706)	(252)	10,337,471	(2.612)	(2.422)	(0.165)	(0.024)
	49,716	46,794	2,378	544		4.809	4.527	0.230	0.053
民國108年 2019	(26,019)	(24,323)	(1,456)	(240)	10,426,165	(2.496)	(2.333)	(0.140)	(0.023)
	49,326	46,723	2,118	485		4.731	4.481	0.203	0.047
民國109年 2020	(26,778)	(25,110)	(1,422)	(246)	10,504,349	(2.549)	(2.390)	(0.135)	(0.023)
	51,018	48,408	2,091	519		4.857	4.608	0.199	0.049
民國110年 2021	(26,317)	(24,712)	(1,384)	(221)	10,656,910	(2.469)	(2.319)	(0.130)	(0.021)
	50,428	47,923	2,002	503		4.732	4.497	0.188	0.047
民國111年 2022	(24,741)	(23,235)	(1,269)	(237)	10,902,918	(2.269)	(2.131)	(0.116)	(0.022)
	46,544	44,225	1,797	522		4.269	4.056	0.165	0.048
民國112年 2023	(24,603)	(23,155)	(1,159)	(289)	11,070,474	(2.222)	(2.092)	(0.105)	(0.026)
	47,889	45,510	1,780	599		4.326	4.111	0.161	0.054
民國113年 2024	(26,536)	(25,204)	(1,081)	(251)	11,173,734	(2.375)	(2.256)	(0.097)	(0.022)
	53,414	51,166	1,703	545		4.780	4.579	0.152	0.049
民國114年 2025	(25,371)	(24,117)	(972)	(282)	11,278,115	(2.250)	(2.138)	(0.086)	(0.025)
	51,324	49,218	1,520	586		4.551	4.364	0.135	0.052

資料來源：勞工保險局。

說明：

- 1.本表各業包括農林漁牧業，礦業及土石採取業，製造業，電力及燃氣供應業，用水供應及污染整治業，營建工程業，批發及零售業，運輸及倉儲業，住宿及餐飲業，資訊及通訊傳播業，金融及保險業，不動產業，專業、科學及技術服務業，支援服務業，公共行政及國防：強制性社會安全，教育服務業，醫療保健及社會工作服務業，藝術、娛樂及休閒服務業，其他服務業。
- 2.表中括弧()內數字係工作場所發生之職業災害保險給付人次及千人率，不包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
- 3.表中未括弧者表示職業災害保險給付人次及千人率，包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
- 4.表中傷病不包含職業病之傷病。
- 5.以給付當年為準。
- 6.因應COVID-19疫情，勞動部於111年5月政策放寬COVID-19請領普通傷病給付要件，是類案件遽增致影響111-112年職災傷病給付案件審核量能，疫情趨緩後勞工保險局加速審核職災傷病給付待結案件，故113年全產業職災傷病核付件數較112年增加。

Data source: Bureau of Labor Insurance

Explanation:

1. Industries of this Table include agriculture, forestry, fishing and animal husbandry, mining and quarrying, manufacturing, electricity and gas supply, water supply and remediation activities, construction engineering, wholesale and retail trade, transportation and storage, accommodation and food service activities, information and communication, financial and insurance activities, real estate activities, professional, scientific and technical activities, support service activities, public administration and defence; compulsory social security, education, human health and social work activities, arts, entertainment and recreation and other service activities.
2. In this table, the figures in parentheses () refer to workplace accident insurance payments in person-times rate of accidents per 1,000 persons, but do not include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
3. In this table, the figures without parentheses () refer to labor insurance payments in person-times and rate of labor insurance payments per 1,000 persons, include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
4. In this table, injuries/illnesses do not include occupational illnesses
5. Based on the year of payment
6. As a countermeasure for the COVID-19 pandemic, in May 2022, the Ministry of Labor relaxed the requirements for claiming benefits of ordinary injury and illness due to COVID-19, which resulted in an increase in claim cases and affected the review capacity of occupational injury and illness benefits in 2022 and 2023. After the pandemic eased up, the Bureau of Labor Insurance accelerated the review of such pending cases, leading to an increase in the number of occupational injury and illness benefits in all industries in 2024 compared to 2023.

表 9-5 歷年來農、林、漁、牧業勞工職業傷害人次及千人率

Table 9-5 Workers in agriculture, forestry, fishing and animal husbandry occupational injury person-times and rate of injuries per 1,000 persons by year

中華民國102 年 至 114 年
From 2013 to 2025

年 別 Year	職 業 傷 害 人 次 Occupational injuries in person-times				平均投保 人 數 Average number of insureds	職 業 傷 害 千 人 率 (0/00) Rate of occupational injuries per 1,000 persons			
	總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death		總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death
民國102年 2013	(489)	(405)	(51)	(33)	366,904	(1.333)	(1.104)	(0.139)	(0.090)
	636	513	69	54		1.733	1.398	0.188	0.147
民國103年 2014	(479)	(411)	(50)	(18)	365,603	(1.310)	(1.124)	(0.137)	(0.049)
	602	509	65	28		1.647	1.392	0.178	0.077
民國104年 2015	(424)	(363)	(34)	(27)	365,562	(1.160)	(0.993)	(0.093)	(0.074)
	539	449	40	50		1.474	1.228	0.109	0.137
民國105年 2016	(394)	(342)	(29)	(23)	362,234	(1.088)	(0.944)	(0.080)	(0.063)
	520	441	43	36		1.436	1.217	0.119	0.099
民國106年 2017	(393)	(328)	(35)	(30)	355,950	(1.104)	(0.921)	(0.098)	(0.084)
	499	414	42	43		1.402	1.163	0.118	0.121
民國107年 2018	(367)	(312)	(26)	(29)	348,448	(1.053)	(0.895)	(0.075)	(0.083)
	472	398	36	38		1.355	1.142	0.103	0.109
民國108年 2019	(384)	(328)	(25)	(31)	340,960	(1.126)	(0.962)	(0.073)	(0.091)
	492	421	29	42		1.443	1.235	0.085	0.123
民國109年 2020	(438)	(387)	(26)	(25)	335,476	(1.306)	(1.154)	(0.078)	(0.075)
	572	507	32	33		1.705	1.511	0.095	0.098
民國110年 2021	(386)	(341)	(28)	(17)	332,474	(1.161)	(1.026)	(0.084)	(0.051)
	502	439	35	28		1.510	1.320	0.105	0.084
民國111年 2022	(359)	(312)	(25)	(22)	330,779	(1.085)	(0.943)	(0.076)	(0.067)
	474	408	34	32		1.433	1.233	0.103	0.097
民國112年 2023	(381)	(348)	(19)	(14)	325,710	(1.170)	(1.068)	(0.058)	(0.043)
	494	450	26	18		1.517	1.382	0.080	0.055
民國113年 2024	(395)	(353)	(28)	(14)	320,646	(1.232)	(1.101)	(0.087)	(0.044)
	549	494	34	21		1.712	1.541	0.106	0.065
民國114年 2025	(375)	(344)	(16)	(15)	314,868	(1.191)	(1.093)	(0.051)	(0.048)
	513	470	20	23		1.629	1.493	0.064	0.073

資料來源：勞工保險局。

說 明：

1.表中括弧()內數字係工作場所發生之職業災害保險給付人次及千人率，不包含交通事故。

111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。

2.表中未括弧者表示職業災害保險給付人次及千人率，包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。

3.表中傷病不包含職業病之傷病。

4.以給付當年為準。

5.因應COVID-19疫情，勞動部於111年5月政策放寬COVID-19請領普通傷病給付要件，是類案件遽增致影響111-112年職災傷病給付案件審核量能，疫情趨緩後勞工保險局加速審核職災傷病給付待結案件，故113年全產業職災傷病核付件數較112年增加。

Data source: Bureau of Labor Insurance

Explanation:

1. In this table, the figures in parentheses () refer to workplace accident insurance payments in person-times and rate of labor insurance payments per 1,000 persons, but do not include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.

2. In this table, the figures without parentheses () refer to labor insurance payments in person-times and rate of labor insurance payments per 1,000 persons, include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.

3. In this table, injuries/illnesses do not include occupational illnesses

4. Based on the year of payment

5. As a countermeasure for the COVID-19 pandemic, in May 2022, the Ministry of Labor relaxed the requirements for claiming benefits of ordinary injury and illness due to COVID-19, which resulted in an increase in claim cases and affected the review capacity of occupational injury and illness benefits in 2022 and 2023. After the pandemic eased up, the Bureau of Labor Insurance accelerated the review of such pending cases, leading to an increase in the number of occupational injury and illness benefits in all industries in 2024 compared to 2023.

表 9-6 歷年來礦業及土石採取業勞工職業傷害人次及千人率

Table 9-6 Mining and quarrying worker occupational injury person-times and rate of injuries per 1,000 persons by year

中華民國102 年至 114 年
From 2013 to 2025

年 別 Year	職 業 傷 害 人 次 Occupational injuries in person-times				平均投保 人 數 Average number of insureds	職 業 傷 害 千 人 率 (0/00) Rate of occupational injuries per 1,000 persons			
	總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death		總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death
民國102年 2013	(36)	(33)	(3)	-	3,970	(9.068)	(8.312)	(0.756)	-
	42	39	3	-		10.579	9.824	0.756	-
民國103年 2014	(24)	(18)	(3)	(3)	3,916	(6.129)	(4.597)	(0.766)	(0.766)
	30	23	4	3		7.661	5.873	1.021	0.766
民國104年 2015	(24)	(21)	(3)	-	3,875	(6.194)	(5.419)	(0.774)	-
	31	25	3	3		8.000	6.452	0.774	0.774
民國105年 2016	(14)	(10)	(2)	(2)	3,764	(3.720)	(2.657)	(0.531)	(0.531)
	20	16	2	2		5.314	4.251	0.531	0.531
民國106年 2017	(16)	(15)	(1)	-	3,658	(4.374)	(4.101)	(0.273)	-
	20	17	3	-		5.467	4.647	0.820	-
民國107年 2018	(26)	(24)	(2)	-	3,730	(6.971)	(6.435)	(0.536)	-
	33	30	2	1		8.848	8.044	0.536	0.268
民國108年 2019	(25)	(21)	(3)	(1)	3,699	(6.759)	(5.677)	(0.811)	(0.270)
	31	26	4	1		8.381	7.029	1.081	0.270
民國109年 2020	(16)	(14)	(1)	(1)	3,706	(4.317)	(3.778)	(0.270)	(0.270)
	21	19	1	1		5.666	5.127	0.270	0.270
民國110年 2021	(16)	(13)	(2)	(1)	3,753	(4.263)	(3.464)	(0.533)	(0.266)
	21	18	2	1		5.595	4.796	0.533	0.266
民國111年 2022	(22)	(19)	(3)	-	3,758	(5.854)	(5.056)	(0.798)	-
	27	24	3	-		7.185	6.387	0.798	-
民國112年 2023	(19)	(17)	(1)	(1)	3,802	(4.997)	(4.471)	(0.263)	(0.263)
	25	22	1	2		6.575	5.786	0.263	0.526
民國113年 2024	(11)	(9)	(1)	(1)	3,790	(2.902)	(2.375)	(0.264)	(0.264)
	15	13	1	1		3.958	3.430	0.264	0.264
民國114年 2025	(13)	(12)	(1)	-	3,809	(3.413)	(3.150)	(0.263)	-
	14	13	1	-		3.676	3.413	0.263	-

說 明：

1. 表中括弧（ ）內數字係工作場所發生之職業災害保險給付人次及千人率，不包含交通事故。
111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
2. 表中未括弧者表示職業災害保險給付人次及千人率，包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
3. 表中傷病不包含職業病之傷病。
4. 以給付當年為準。
5. 因應COVID-19疫情，勞動部於111年5月政策放寬COVID-19請領普通傷病給付要件，是類案件遽增致影響111-112年職災傷病給付案件審核量能，疫情趨緩後勞工保險局加速審核職災傷病給付待結案件，故113年全產業職災傷病核付件數較112年增加。

Data source: Bureau of Labor Insurance

Explanation:

1. In this table, the figures in parentheses () refer to workplace accident insurance payments in person-times and rate of labor insurance payments per 1,000 persons, but do not include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
2. In this table, the figures without parentheses () refer to labor insurance payments in person-times and rate of labor insurance payments per 1,000 persons, include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
3. In this table, injuries/illnesses do not include occupational illnesses
4. Based on the year of payment
5. As a countermeasure for the COVID-19 pandemic, in May 2022, the Ministry of Labor relaxed the requirements for claiming benefits of ordinary injury and illness due to COVID-19, which resulted in an increase in claim cases and affected the review capacity of occupational injury and illness benefits in 2022 and 2023. After the pandemic eased up, the Bureau of Labor Insurance accelerated the review of such pending cases, leading to an increase in the number of occupational injury and illness benefits in all industries in 2024 compared to 2023.

表 9-7 歷年來製造業勞工職業傷害人次及千人率

Table 9-7 Manufacturing worker occupational injury person-times and rate of injuries per 1,000 persons by year

中華民國102 年至 114 年
From 2013 to 2025

年 別 Year	職 業 傷 害 人 次 Occupational injuries in person-times				平均投保 人 數 Average number of insureds	職 業 傷 害 千 人 率 (0/00) Rate of occupational injuries per 1,000 persons			
	總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death		總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death
民國102年 2013	(13,672)	(12,237)	(1,348)	(87)	3,101,147	(4.409)	(3.946)	(0.435)	(0.028)
	20,085	18,301	1,619	165		6.477	5.901	0.522	0.053
民國103年 2014	(12,211)	(10,983)	(1,157)	(71)	3,143,333	(3.885)	(3.494)	(0.368)	(0.023)
	18,967	17,362	1,442	163		6.034	5.523	0.459	0.052
民國104年 2015	(11,263)	(10,051)	(1,148)	(64)	3,172,778	(3.550)	(3.168)	(0.362)	(0.020)
	17,492	15,981	1,358	153		5.513	5.037	0.428	0.048
民國105年 2016	(10,134)	(9,072)	(967)	(95)	3,157,994	(3.209)	(2.873)	(0.306)	(0.030)
	15,968	14,628	1,178	162		5.056	4.632	0.373	0.051
民國106年 2017	(9,206)	(8,222)	(918)	(66)	3,170,165	(2.904)	(2.594)	(0.290)	(0.021)
	15,086	13,836	1,111	139		4.759	4.364	0.350	0.044
民國107年 2018	(8,628)	(7,684)	(880)	(64)	3,174,820	(2.718)	(2.420)	(0.277)	(0.020)
	14,772	13,550	1,063	159		4.653	4.268	0.335	0.050
民國108年 2019	(7,899)	(7,109)	(714)	(76)	3,166,610	(2.494)	(2.245)	(0.225)	(0.024)
	14,114	13,105	869	139		4.457	4.138	0.274	0.044
民國109年 2020	(7,920)	(7,193)	(665)	(62)	3,146,260	(2.517)	(2.286)	(0.211)	(0.020)
	14,268	13,289	842	137		4.535	4.224	0.268	0.044
民國110年 2021	(8,155)	(7,363)	(723)	(69)	3,173,594	(2.570)	(2.320)	(0.228)	(0.022)
	14,446	13,431	870	145		4.552	4.232	0.274	0.046
民國111年 2022	(7,019)	(6,361)	(605)	(53)	3,184,398	(2.204)	(1.998)	(0.190)	(0.017)
	12,645	11,798	729	118		3.971	3.705	0.229	0.037
民國112年 2023	(6,915)	(6,267)	(568)	(80)	3,141,418	(2.201)	(1.995)	(0.181)	(0.025)
	12,929	12,058	725	146		4.116	3.838	0.231	0.046
民國113年 2024	(6,908)	(6,368)	(490)	(50)	3,090,990	(2.235)	(2.060)	(0.159)	(0.016)
	13,335	12,587	630	118		4.314	4.072	0.204	0.038
民國114年 2025	(6,306)	(5,813)	(429)	(64)	3,075,120	(2.051)	(1.890)	(0.140)	(0.021)
	12,367	11,694	538	135		4.022	3.803	0.175	0.044

說 明：

- 表中括弧 () 內數字係工作場所發生之職業災害保險給付人次及千人率，不包含交通事故。
111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
- 表中未括弧者表示職業災害保險給付人次及千人率，包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
- 表中傷病不包含職業病之傷病。
- 以給付當年為準。
- 因應COVID-19疫情，勞動部於111年5月政策放寬COVID-19請領普通傷病給付要件，是類案件遽增致影響111-112年職災傷病給付案件審核量能，疫情趨緩後勞工保險局加速審核職災傷病給付待結案件，故113年全產業職災傷病核付件數較112年增加。

Data source: Bureau of Labor Insurance

Explanation:

- In this table, the figures in parentheses () refer to workplace accident insurance payments in person-times and rate of labor insurance payments per 1,000 persons, but do not include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
- In this table, the figures without parentheses () refer to labor insurance payments in person-times and rate of labor insurance payments per 1,000 persons, include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
- In this table, injuries/illnesses do not include occupational illnesses
- Based on the year of payment
- As a countermeasure for the COVID-19 pandemic, in May 2022, the Ministry of Labor relaxed the requirements for claiming benefits of ordinary injury and illness due to COVID-19, which resulted in an increase in claim cases and affected the review capacity of occupational injury and illness benefits in 2022 and 2023. After the pandemic eased up, the Bureau of Labor Insurance accelerated the review of such pending cases, leading to an increase in the number of occupational injury and illness benefits in all industries in 2024 compared to 2023.

表 9-8 歷年來營建工程業勞工職業傷害人次及千人率

Table 9-8 Construction Engineering Industry worker occupational injury person-times and rate of injuries per 1,000 persons by year

中華民國102 年 至 114 年
From 2013 to 2025

年 別 Year	職 業 傷 害 人 次 Occupational injuries in person-times				平均投保 人 數 Average number of insureds	職 業 傷 害 千 人 率 (0/00) Rate of occupational injuries per 1,000 persons			
	總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death		總 計 Total	傷 病 Illnesses	失 能 Disability	死 亡 Death
民國102年 2013	(8,669)	(8,194)	(392)	(83)	689,499	(12.573)	(11.884)	(0.569)	(0.120)
	10,451	9,859	483	109		15.157	14.299	0.701	0.158
民國103年 2014	(8,230)	(7,750)	(387)	(93)	684,962	(12.015)	(11.314)	(0.565)	(0.136)
	9,963	9,344	504	115		14.545	13.642	0.736	0.168
民國104年 2015	(7,623)	(7,222)	(321)	(80)	686,340	(11.107)	(10.522)	(0.468)	(0.117)
	9,399	8,878	418	103		13.694	12.935	0.609	0.150
民國105年 2016	(7,178)	(6,813)	(300)	(65)	679,063	(10.570)	(10.033)	(0.442)	(0.096)
	8,805	8,341	378	86		12.966	12.283	0.557	0.127
民國106年 2017	(6,692)	(6,335)	(285)	(72)	666,774	(10.036)	(9.501)	(0.427)	(0.108)
	8,257	7,831	342	84		12.384	11.745	0.513	0.126
民國107年 2018	(6,224)	(5,874)	(275)	(75)	663,212	(9.385)	(8.857)	(0.415)	(0.114)
	7,840	7,411	336	93		11.821	11.174	0.507	0.140
民國108年 2019	(6,019)	(5,736)	(218)	(65)	663,381	(9.073)	(8.647)	(0.329)	(0.098)
	7,642	7,289	268	85		11.520	10.988	0.404	0.128
民國109年 2020	(6,227)	(5,886)	(267)	(74)	672,048	(9.266)	(8.758)	(0.397)	(0.110)
	7,949	7,524	324	101		11.828	11.196	0.482	0.150
民國110年 2021	(5,919)	(5,643)	(204)	(72)	687,956	(8.604)	(8.203)	(0.297)	(0.105)
	7,640	7,287	258	95		11.105	10.592	0.375	0.138
民國111年 2022	(5,486)	(5,176)	(236)	(74)	707,917	(7.749)	(7.312)	(0.333)	(0.105)
	6,956	6,589	273	94		9.826	9.308	0.386	0.133
民國112年 2023	(5,554)	(5,249)	(205)	(100)	740,374	(7.502)	(7.090)	(0.277)	(0.135)
	7,164	6,781	250	133		9.676	9.159	0.338	0.180
民國113年 2024	(5,938)	(5,643)	(201)	(94)	767,614	(7.736)	(7.351)	(0.262)	(0.122)
	7,822	7,457	251	114		10.190	9.715	0.327	0.149
民國114年 2025	(5,545)	(5,260)	(183)	(102)	792,381	(6.998)	(6.638)	(0.231)	(0.129)
	7,309	6,945	233	131		9.224	8.765	0.294	0.165

說 明：

1. 表中括弧 () 內數字係工作場所發生之職業災害保險給付人次及千人率，不包含交通事故。
111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
2. 表中未括弧者表示職業災害保險給付人次及千人率，包含交通事故。111年4月以前資料來自於勞工保險，5月起為勞工職業災害保險。
3. 表中傷病不包含職業病之傷病。
4. 以給付當年為準。
5. 因應COVID-19疫情，勞動部於111年5月政策放寬COVID-19請領普通傷病給付要件，是類案件遽增致影響111-112年職災傷病給付案件審核量能，疫情趨緩後勞工保險局加速審核職災傷病給付待結案件，故113年全產業職災傷病核付件數較112年增加。

Data source: Bureau of Labor Insurance

Explanation:

1. In this table, the figures in parentheses () refer to workplace accident insurance payments in person-times and rate of labor insurance payments per 1,000 persons, but do not include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
2. In this table, the figures without parentheses () refer to labor insurance payments in person-times and rate of labor insurance payments per 1,000 persons, include traffic accidents. The data before April, 2022 is from Labor Insurance, and the data since May, 2022 is from Labor Occupational Accident Insurance.
3. In this table, injuries/illnesses do not include occupational illnesses
4. Based on the year of payment
5. As a countermeasure for the COVID-19 pandemic, in May 2022, the Ministry of Labor relaxed the requirements for claiming benefits of ordinary injury and illness due to COVID-19, which resulted in an increase in claim cases and affected the review capacity of occupational injury and illness benefits in 2022 and 2023. After the pandemic eased up, the Bureau of Labor Insurance accelerated the review of such pending cases, leading to an increase in the number of occupational injury and illness benefits in all industries in 2024 compared to 2023.

表 9-9 歷年來全產業勞工因工災害保險給付件數及金額

Table 9-9 Number of all industries workers receiving insurance payments due to occupational accidents, and amount, by year

中華民國 102 年至 114 年
From 2013 to 2025

年 別 Years	總 計 Total		傷 病 給 付 Injury or sickness benefits		失 能 給 付 Permanent disability benefits		死 亡 給 付 Death benefit		醫 療 給 付 Medical benefits	
	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount
民國 102 年 2013	1,255,212	6,929,259,459	54,684	2,442,778,998	3,939	1,101,832,320	1,060	697,666,852	1,195,529	2,686,981,289
民國 103 年 2014	1,513,649	7,011,556,244	53,378	2,339,364,507	3,654	1,074,710,421	1,161	687,117,185	1,455,456	2,910,364,131
民國 104 年 2015	1,556,835	6,963,299,760	51,304	2,329,142,094	3,480	914,623,329	1,295	706,938,811	1,500,756	3,012,595,526
民國 105 年 2016	1,588,109	6,598,941,437	48,900	2,274,032,334	3,006	852,295,967	1,388	696,686,445	1,534,815	2,775,926,691
民國 106 年 2017	1,677,386	6,605,765,733	47,901	2,145,190,399	2,894	817,667,235	1,506	696,648,081	1,625,085	2,946,260,018
民國 107 年 2018	1,896,490	6,792,344,109	47,372	2,037,623,974	2,917	848,576,128	1,676	743,818,673	1,844,525	3,162,325,334
民國 108 年 2019	1,995,850	6,919,377,557	47,265	2,043,240,185	2,725	788,757,905	1,729	679,921,211	1,944,131	3,407,458,256
民國 109 年 2020	2,034,785	7,352,338,889	49,272	2,195,077,512	2,799	884,686,964	1,957	739,587,925	1,980,757	3,532,986,488
民國 110 年 2021	2,063,229	7,212,003,660	48,446	2,189,861,394	2,598	822,981,949	2,027	720,371,997	2,010,158	3,478,788,320
民國 111 年 2022	1,526,529	6,694,804,831	64,422	2,439,829,596	2,398	714,541,866	2,265	680,371,510	1,457,444	2,860,061,859
民國 112 年 2023	1,527,081	7,357,944,908	89,381	2,983,095,888	2,441	777,284,984	2,624	874,653,354	1,432,635	2,722,910,682
民國 113 年 2024	1,805,577	8,426,009,621	52,335	3,438,574,962	2,385	753,309,718	2,836	870,476,309	1,748,021	3,363,648,632
民國 114 年 2025	2,134,368	8,915,318,587	49,885	3,367,198,503	2,278	727,597,853	3,163	996,503,293	2,079,042	3,824,018,938

資料來源：勞工保險局。

說明：自111年5月1日勞工職業災害保險及保護法施行後，預防職業病健檢已不納入醫療給付統計項目，爰醫療給付件次及金額下降。

Data source: Bureau of Labor Insurance Explanation:

Since the implementation of the Labor Occupational Accident Insurance and Protection Act on May 1, 2022, preventive health check-ups for occupational diseases have no longer been included in the items of medical care benefits. As a result, the number and amount of medical payments have decreased.

表 9-10 歷年來農、林、漁、牧業勞工因工災害保險給付件數及金額

Table 9-10 Number of workers in agriculture, forestry, fishing and animal husbandry receiving insurance payments due to occupational accidents, and amount, by year

中華民國 102 年至 114 年
From 2013 to 2025

年 別 Years	總 計 Total		傷 病 給 付 Injury or sickness benefits		失 能 給 付 Permanent disability benefits		死 亡 給 付 Death benefit		醫 療 給 付 Medical benefits	
	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount
民國 102 年 2013	16,967	145,485,549	516	35,526,569	76	21,720,478	60	54,806,085	16,315	33,432,417
民國 103 年 2014	22,639	119,245,596	512	33,390,744	72	21,687,778	42	29,579,650	22,013	34,587,424
民國 104 年 2015	24,087	128,725,036	454	30,005,623	51	14,038,978	69	51,247,027	23,513	33,433,408
民國 105 年 2016	24,686	119,006,867	452	29,635,524	53	16,251,457	61	38,096,308	24,120	35,023,578
民國 106 年 2017	28,153	131,203,360	422	25,457,054	55	14,093,220	80	55,041,100	27,596	36,611,986
民國 107 年 2018	33,054	120,957,052	407	23,315,982	48	11,232,285	80	45,506,976	32,519	40,901,809
民國 108 年 2019	33,314	138,171,814	429	29,077,602	39	11,292,538	88	53,158,306	32,758	44,643,368
民國 109 年 2020	34,774	126,492,816	520	26,512,684	44	11,024,277	91	38,610,659	34,119	50,345,196
民國 110 年 2021	37,876	122,753,695	449	26,001,562	45	14,061,711	79	34,979,187	37,303	47,711,235
民國 111 年 2022	31,569	112,302,067	448	24,146,562	47	9,405,814	92	38,877,352	30,982	39,872,339
民國 112 年 2023	28,614	110,559,250	487	30,162,884	43	12,433,448	92	31,308,243	27,992	36,654,675
民國 113 年 2024	32,878	129,772,312	503	36,338,712	49	15,976,173	98	29,808,143	32,228	47,649,284
民國 114 年 2025	36,546	125,117,958	482	35,112,226	36	8,821,890	109	31,143,359	35,919	50,040,483

資料來源：勞工保險局。
說明：自111年5月1日勞工職業災害保險及保護法施行後，預防職業病健檢已不納入醫療給付統計項目，爰醫療給付件次及金額下降。

Data source: Bureau of Labor Insurance Explanation:
Since the implementation of the Labor Occupational Accident Insurance and Protection Act on May 1, 2022, preventive health check-ups for occupational diseases have no longer been included in the items of medical care benefits.
As a result, the number and amount of medical payments have decreased.

表 9-11 歷年來礦業及土石採取業勞工因工災害保險給付件數及金額

Table 9-11 Number of mining and quarrying workers receiving insurance payments due to occupational accidents, and amount, by year

中華民國 102 年 至 114 年
From 2013 to 2025

年 別 Years	總 計 Total		傷 病 給 付 Injury or sickness benefits		失 能 給 付 Permanent disability benefits		死 亡 給 付 Death benefit		醫 療 給 付 Medical benefits	
	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount
民國 102 年 2013	652	7,943,074	39	2,017,787	12	3,362,721	-	-	601	2,562,566
民國 103 年 2014	682	11,779,131	23	2,041,107	13	4,376,061	4	3,534,267	642	1,827,696
民國 104 年 2015	600	11,117,180	26	1,391,182	17	4,974,510	4	3,077,946	553	1,673,542
民國 105 年 2016	645	5,801,978	16	1,151,176	8	2,353,416	4	680,076	617	1,617,310
民國 106 年 2017	565	6,106,562	17	945,085	3	733,650	4	2,798,456	541	1,629,371
民國 107 年 2018	721	7,232,780	30	1,852,352	7	1,755,663	4	2,457,456	680	1,167,309
民國 108 年 2019	985	11,145,831	28	2,300,216	6	2,860,827	5	2,647,956	946	3,336,832
民國 109 年 2020	788	7,491,534	20	2,143,478	3	572,607	3	1,845,456	762	2,929,993
民國 110 年 2021	828	6,723,930	18	1,193,547	2	682,803	3	1,975,956	805	2,871,624
民國 111 年 2022	443	6,625,481	27	2,383,855	3	2,067,362	2	346,572	411	1,827,692
民國 112 年 2023	531	5,876,123	22	1,840,849	1	559,746	4	1,637,376	504	1,838,152
民國 113 年 2024	500	3,267,236	14	998,828	1	104,400	5	744,673	480	1,419,335
民國 114 年 2025	414	3,484,455	13	1,011,759	1	229,005	4	613,764	396	1,629,927

資料來源：勞工保險局。

說明：自111年5月1日勞工職業災害保險及保護法施行後，預防職業病健檢已不納入醫療給付統計項目，爰醫療給付件次及金額下降。

Data source: Bureau of Labor Insurance Explanation:

Since the implementation of the Labor Occupational Accident Insurance and Protection Act on May 1, 2022, preventive health check-ups for occupational diseases have no longer been included in the items of medical care benefits.

As a result, the number and amount of medical payments have decreased.

表 9-12 歷年來製造業勞工因工災害保險給付件數及金額

Table 9-12 Number of manufacturing workers receiving insurance payments due to occupational accidents, and amount, by year

中華民國 102 年至 114 年
From 2013 to 2025

年 別 Years	總 計 Total		傷 病 給 付 Injury or sickness benefits		失 能 給 付 Permanent disability benefits		死 亡 給 付 Death benefit		醫 療 給 付 Medical benefits	
	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount
民國 102 年 2013	558,504	2,486,968,988	18,456	757,487,678	1,760	452,840,878	330	207,077,381	537,958	1,069,563,051
民國 103 年 2014	629,968	2,443,152,324	17,509	716,919,230	1,584	425,016,442	360	198,314,531	610,515	1,102,902,121
民國 104 年 2015	637,630	2,411,106,127	16,201	691,090,834	1,524	375,938,242	391	210,546,386	619,514	1,133,530,665
民國 105 年 2016	626,613	2,229,832,571	14,749	651,414,424	1,314	341,551,202	431	215,519,970	610,119	1,021,346,975
民國 106 年 2017	668,765	2,232,606,611	13,957	621,912,297	1,253	319,551,891	454	190,479,711	653,101	1,100,662,712
民國 107 年 2018	723,680	2,301,104,220	13,691	591,201,570	1,225	350,444,063	543	240,319,677	708,221	1,119,138,910
民國 108 年 2019	773,408	2,288,151,817	13,235	563,623,623	1,083	293,361,708	539	212,575,213	758,551	1,218,591,273
民國 109 年 2020	749,600	2,390,580,934	13,554	614,520,159	1,075	333,674,592	592	225,667,042	734,379	1,216,719,141
民國 110 年 2021	767,129	2,352,805,697	13,546	608,993,804	1,036	310,512,758	625	223,526,531	751,922	1,209,772,604
民國 111 年 2022	478,679	2,016,648,214	15,402	648,608,050	884	262,588,422	650	188,149,579	461,743	917,302,163
民國 112 年 2023	475,957	2,160,989,228	16,597	767,752,503	893	288,129,059	745	246,587,710	457,722	858,519,956
民國 113 年 2024	547,301	2,374,961,427	12,770	883,408,474	805	269,456,342	791	228,750,007	532,935	993,346,604
民國 114 年 2025	619,596	2,449,423,607	11,803	823,744,778	739	241,122,325	873	260,239,715	606,181	1,124,316,789

資料來源：勞工保險局。

說明：自111年5月1日勞工職業災害保險及保護法施行後，預防職業病健檢已不納入醫療給付統計項目，爰醫療給付件次及金額下降。

Data source: Bureau of Labor Insurance Explanation:

Since the implementation of the Labor Occupational Accident Insurance and Protection Act on May 1, 2022, preventive health check-ups for occupational diseases have no longer been included in the items of medical care benefits.

As a result, the number and amount of medical payments have decreased.

表 9-13 歷年來營建工程業勞工因工災害保險給付件數及金額

Table 9-13 Number of construction engineering industry workers receiving insurance payments due to occupational accidents, and amount, by year

中華民國 102 年至 114 年
From 2013 to 2025

年 別 Years	總 計 Total		傷 病 給 付 Injury or sickness benefits		失 能 給 付 Permanent disability benefits		死 亡 給 付 Death benefit		醫 療 給 付 Medical benefits	
	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount	件 數 number	金 額 amount
民國 102 年 2013	122,979	1,209,895,164	9,953	532,044,296	553	168,805,694	184	125,335,722	112,289	383,709,452
民國 103 年 2014	145,324	1,220,843,244	9,471	497,380,877	585	192,547,675	213	140,402,230	135,055	390,512,462
民國 104 年 2015	144,090	1,159,240,647	9,029	495,092,308	508	141,338,145	220	123,339,256	134,333	399,470,938
民國 105 年 2016	145,157	1,090,268,997	8,474	482,951,839	473	143,825,069	216	109,313,005	135,994	354,179,084
民國 106 年 2017	143,228	1,037,862,185	7,931	423,320,812	423	136,433,807	242	114,399,701	134,632	363,707,865
民國 107 年 2018	152,929	994,853,366	7,544	372,064,212	435	138,239,810	265	124,400,720	144,685	360,148,624
民國 108 年 2019	152,766	948,995,300	7,420	359,953,347	367	102,782,774	274	111,939,616	144,705	374,319,563
民國 109 年 2020	153,959	1,047,315,118	7,666	384,376,827	434	147,687,120	316	134,060,467	145,543	381,190,704
民國 110 年 2021	152,425	983,285,182	7,406	361,691,912	361	125,749,533	329	122,048,810	144,329	373,794,927
民國 111 年 2022	123,941	972,814,996	7,441	401,587,936	383	123,040,059	374	108,944,724	115,743	339,242,277
民國 112 年 2023	127,208	1,048,494,022	8,101	444,286,507	360	126,614,829	470	163,891,004	118,277	313,701,682
民國 113 年 2024	152,746	1,165,635,631	7,603	529,938,288	370	111,172,350	502	154,565,866	144,271	369,959,127
民國 114 年 2025	179,323	1,229,445,720	7,050	495,897,658	370	122,577,691	591	199,786,586	171,312	411,183,785

資料來源：勞工保險局。

說明：自111年5月1日勞工職業災害保險及保護法施行後，預防職業病健檢已不納入醫療給付統計項目，爰醫療給付件次及金額下降。

Data source: Bureau of Labor Insurance Explanation:

Since the implementation of the Labor Occupational Accident Insurance and Protection Act on May 1, 2022, preventive health check-ups for occupational diseases have no longer been included in the items of medical care benefits.

As a result, the number and amount of medical payments have decreased.